



Mercedes-Benz

Campaign No. 2014040002, April 2014

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: **Models X166 (GL), Model Year 2014**
Replace Second Row 60% Seat Pan

Daimler AG (DAG), the manufacturer of Mercedes-Benz vehicles, has determined that due to a deviation in the production process at the seat supplier, the mount for the second row 60% seat pan may have been welded to the seat structure at an incorrect angle. Consequently, the second row 60% seat base might not reach its lowest position which could prevent access to the ISOFIX child seat anchors as required in FMVSS 225 (Child Restraint Anchorage Systems). MBUSA therefore has initiated a voluntary recall of all potentially affected vehicles described above. The recall will be conducted to replace the second row 60% seat pan in the subject vehicles.

Attached is a sample copy of a letter which owners of the affected vehicles will receive.

Prior to performing this Recall Campaign:

- Please check VMI to determine if the vehicle is involved in the Campaign and if it has been previously repaired.
- Please review the entire Recall Campaign bulletin and follow the repair procedure exactly as described.


Please note that Recall Campaigns **do not expire** and may also be performed on a vehicle with a vehicle status indicator.


Approximately 69 vehicles are involved.

Order No. T-RC-2014040002



This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

Procedure

1.  Remove cover on rear seat cushion, refer to WIS: AR91.18-P-1850GZA steps 1-5.


 **Note:** (Regarding referenced WIS Instructions: **AR91.12-P-1020Q**):

Disregard step 1 (it is not necessary to remove covers at vehicle floor).

2.   Replace seat cushion frame (pan).

 **Note:**

- Be sure to transfer grommets (A, Figure 1) and plastic sleeves with washers (arrows) from "old" seat cushion frame (pan) to "new" seat cushion frame (pan).
- Reinstall cable tie mounting clip (attached to seat wiring harness) to new seat cushion frame (pan).
- Secure seat wiring harness to new seat cushion frame (pan) with cable tie.

3.  Assemble in reverse order.

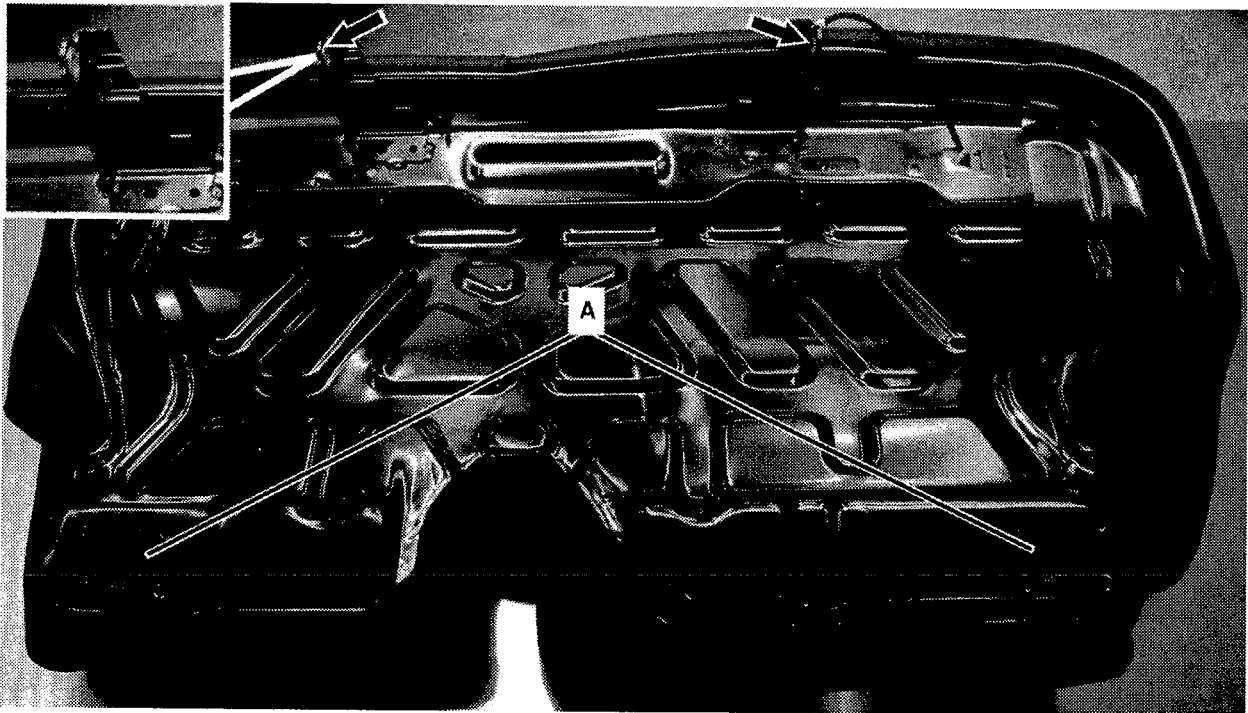


Figure 1

Primary Parts Information

Qty.	Part Name	Part Number	Estimated Replacement Rate
1	Left seat cushion frame (pan)	A 166 920 59 14	100%
2	Screws/bolts	A 000 990 51 23	
1	Cable tie	A 004 997 9890	

**Note:**

- Please be aware that only the part number(s) referenced in the Campaign Bulletin is/are approved for use to repair the vehicle. Repairs performed using any other part(s) will not have been performed in accordance with the campaign. Accordingly, warranty claims submitted with reference to an improper part number(s) will be denied.
- The following allowable labor operation should be used when submitting a warranty claim for this repair:

Warranty Information

Operation: Replace left seat cushion frame (pan) of 2nd seat row (02-8501).

Damage Code	Operation Number	Labor Time (hrs.)
92 900 46 7	02-8501	1.0

**Note**

Operation Number labor times are subject to change.