



This Service Information bulletin supersedes SI 16 14 14 dated October 2014.

Changes were only made to the attachment.

## **SUBJECT**

### **Delivery Stop: I12 Check Fuel Tank**

## **MODEL**

I12 (i8)

## **SITUATION**

A Delivery Stop has been issued on certain Model Year 2014 I12 (i8) vehicles produced from September 1, 2013 through September 16, 2014. The bolt for attaching a ground cable at the bottom of the fuel tank may not be welded correctly, which could result in a fuel leak.

Affected vehicles in dealer inventory must not be retailed or delivered until an inspection is performed.

Vehicles at ports of entry will be repaired prior to dealer delivery.

## **PROCEDURE**

Perform the inspection procedure attached to this bulletin.

- Vehicles that **pass the inspection** can be delivered.
- A standard PuMA case should be submitted for all vehicles that **fail the inspection** or require further assistance. **Do not retail or deliver these vehicles.**

## **WARRANTY INFORMATION**

This bulletin will be updated with final repair instructions and warranty information the week of October 27, 2014.

- Until then, for those vehicles that pass the inspection, please note this on the repair order and invoice 9 FRU (16 99 000; do not use for claim submission) for the inspection procedure.
- Please do not submit a claim for the inspection procedure until the final labor operation information is provided.

**FUEL TANK GROUND STUD INSPECTION**

1. Remove the rear left wheel arch cover per Repair Instruction REP 51 71 041, "Removing and installing/replacing rear left or right wheel arch cover."



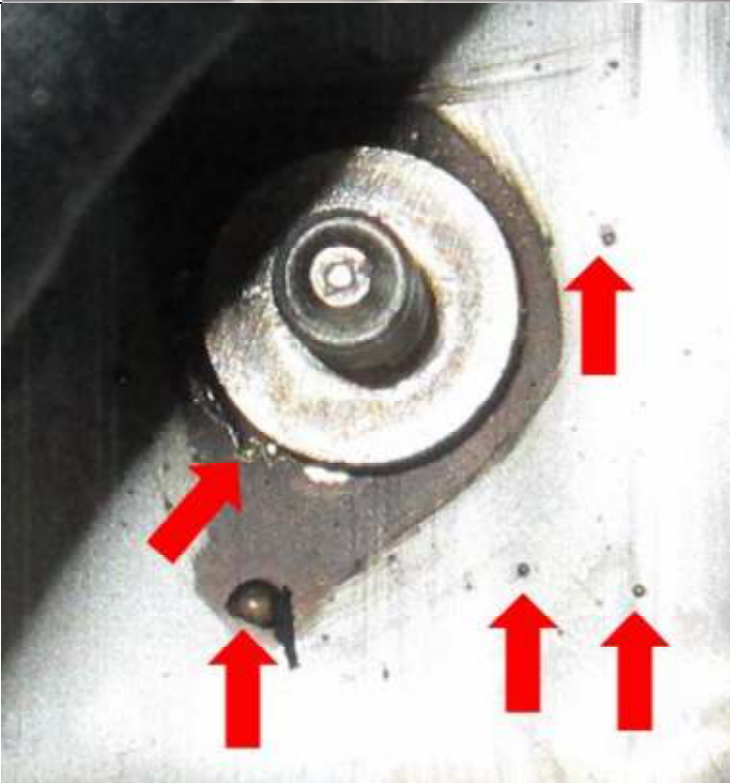
2. Visually inspect the weld of the fuel tank ground stud through the wheel arch.



3. If the weld is clean and free of weld spatter and is not leaking, no further steps are required and the vehicle can be delivered to the customer.



4. If weld spatter is found or the weld is leaking, **do not** release the vehicle to the customer.



5. It is possible that weld spatter might not be visible with the ground cable installed. If you encounter this situation, remove the ground cable for further inspection.

As you can see in the picture, the weld spatter was hidden under the ground cable.

**Note:** For all failed or questionable welds, submit a technical PuMA case with pictures. Further information will be provided when the PuMA case is received.