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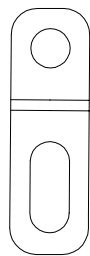
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REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED

THIS REPAIR IS
ONLY FOR THE SINGLE
LINK AS SHOWN.



ISS LINK
050182

BELT BUCKLE BRACKET
"BEND TOWARD OUTSIDE"

7/16-20 x 1.5" grade 5 BOLT*

WASHER 7/16 USS *

BELT GUARD (THRU BELT BUCKLE) *

2 WASHERS 7/16 USS *

BUSHING 16220 *

J BRACKET LH

FRONT VIEW

NOTE:

REMOVE TWIST IN SEAT BELT BEFORE FASTENING END.

* IDENTIFIES REPAIR KIT HARDWARE.

TIGHTEN REPLACEMENT BOLT TO 20 FT-LB.

LEFT SIDE OF DRIVERS SEAT SHOWN

RIGHT SIDE PASSENGER SEAT THE SAME.

A BUSHING 16620 IS ALSO INSTALLED ON THE
OPPOSITE SIDE LINK. (IF MISSING)

FRONT OF SEAT

SEAT BELT

BELT GUARD

ISS LINK
050182

REMOVE 3
SCREWS IN SKIRT
BOARD TO GAIN
ACCESS TO LINK
BOLT.

J BRACKET LH

LH SIDE VIEW

REFERENCE NHSTA RECALL # 14E015.

VILLA INTERNATIONAL

ISS LINK ASSEMBLY, RECALL REPAIR

jgm 4.18.14

SIZE
SCALE

FSOM NO.

DWG NO.

03

REV

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