



# Dodgen Industries, Inc.

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## Important Safety Recall

This vehicle applies to your vehicle with a VIN number of: (XXXXXXXXXXXXXXXXXXXX)

January 15, 2015

Mr. Customer  
Home town road  
Somewhere USA

## NHTSA Recall No. 14E-034

Dear Customer:

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act. Dodgen Industries and LiquidSpring have decided that a defect which relates to motor vehicle safety exists in certain model year 2014-2015 Born Free RV and Born Free Mobility RV vehicles manufactured from June 20, 2013 to December 22<sup>nd</sup>, 2014 and equipped with Liquid Spring-brand aftermarket suspension kits. The mounting bracket that attaches the suspension fluid tank to the frame may fail allowing the fluid tank to separate from the vehicle.

### ***Important!!***

\*Your LiquidSpring suspension system is being recalled.

\*You need to contact LiquidSpring immediately if you have not already been contacted by their firm or if your vehicle has not had the (4) volume chamber brackets replaced.

### What is being recalled:

LiquidSpring models as listed below that were manufactured after September 13<sup>th</sup>, 2012 and up to May 6, 2014 are affected. The affected group of recalled models have these primary model numbers:

|            |                     |
|------------|---------------------|
| DS96F-A    | (Ford E450 chassis) |
| DS96F-M    | (Ford E450 chassis) |
| DS96F-MC   | (Ford E450 chassis) |
| DS120F-A   | (Ford F450 chassis) |
| DS120F-A10 | (Ford F450 chassis) |

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Website: [www.dodgen-bornfree.com](http://www.dodgen-bornfree.com)

|             |  |
|-------------|--|
| DS137F-A    | (Ford F550 chassis @ 18,000 lbs. GVWR) |
| DS13F-A10   | (Ford F550 chassis @ 18,000 lbs. GVWR) |
| DS147F-B2   | (Ford F550 chassis @ 19,500 lbs. GVWR) |
| DS96GM-AR   | (Chevy G3500/4500 chassis)             |
| DS96GM-AR12 | (Chevy G3500/4500 chassis)             |
| DS96GM-AM   | (Chevy G3500/4500 chassis)             |
| DS96GM-MR   | (Chevy G3500/4500 chassis)             |

Your LiquidSpring model as installed on the Dodgen vehicle has a model number of **DS96F-M** if your vehicle has a Ford E450 chassis. If your chassis is a Chevrolet G4500, your model number is a model **DS96GM-MR**. (Dodgen does not use other models listed above.)

The total number of lifts being recalled in Dodgen manufactured vehicles is **17**.

### **Why is my vehicle being recalled?**

Under certain conditions present in some applications, the suspension fluid tank mounting brackets may crack and eventually break, allowing the tank to separate from the vehicle frame. If the suspension fluid tank mounting bracket fractures and the tank separates from the vehicle, then the tank may become a road hazard, increasing the risk of a crash.

### **WHAT SHOULD YOU AS THE VEHICLE OWNER DO?**

If you have been contacted by LiquidSpring previous to this letter and repaired, *then no further action is required*. If you have **not been contacted** or if your (4) tank brackets on your vehicle have not yet been replaced, you should immediately contact LiquidSpring to arrange for inspection and replacement of these brackets.

You can reach LiquidSpring by contacting:

**Carl Harr**

Director of Sales/Marketing

LiquidSpring LLC

Mobile: 541-430-0256

Phone: 765-474-7816 x108

Fax: 765-474-7826

Email: [charr@liquidspring.com](mailto:charr@liquidspring.com)

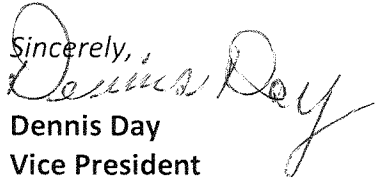
[www.liquidspring.com](http://www.liquidspring.com)

Carl is directing the repairs under this recall personally for the Dodgen (Born Free) products.

If you feel that LiquidSpring has not fully answered your questions or concerns, please contact the **Administrator, National Highway Traffic Safety Administration, 1200 New Jersey Ave S.E., Washington DC, 20590**; or call the toll free vehicle safety hotline at **1-888-327-4236** (TTY: 1-800-424-9153); or go to <http://www.safercar.gov>. Please reference the recall number 14E-034.

*Thank you for your prompt attention to this matter.*

We apologize for the inconvenience caused by this safety recall, but the safety of our customers is our first concern.

Sincerely,  
  
**Dennis Day**  
**Vice President**