



Caterpillar Inc.

Customer Services Support - Service Letters
501 SW Jefferson Avenue
Peoria, Illinois 61630-2236

June __, 2015

IMPORTANT SAFETY RECALL

THIS NOTICE APPLIES TO YOUR VEHICLE(S) LISTED AT THE END OF THIS NOTIFICATION LETTER

SAFETY - RECALL -Defect in Brake Actuator, NHTSA Recall #14V-814

MODELS INVOLVED - CERTAIN 2015 CT660 and CT681 ON-HIGHWAY TRUCKS

Dear Cat Product Owner:

This notice is sent to you in accordance with the National Traffic and Motor Vehicle Safety Act. Caterpillar has decided that a defect which relates to motor vehicle safety exists on some Caterpillar 2015 CT660 and CT681 On-Highway Trucks equipped with certain brake actuators.

You may have received a previous notice on this matter indicating parts were not available. This letter is to inform you parts are now available.

Certain Haldex Life Seal Type 30/30 Long Stroke Air Brake Actuators manufactured January 9, 2014, to October 28, 2014 may be defective. The affected actuators may have an incomplete attachment of the internal rubber diaphragm to the actuation mechanism of the parking brake section of the Life Seal actuator. If the diaphragm is not completely attached, there may be internal leakage from the service section past the diaphragm, potentially trapping air pressure in the parking brake section. This air pressure in turn, if not vented, may prevent full release of the actuator unit, and may induce brake drag and may result in overheated wheelend service brakes. Vehicle drivers may notice overheated wheel ends during pre or post-trip walk-around inspections. Mechanics may notice overheated wheel ends during routine or periodic maintenance. This increases the risk of a fire and may result in smoke and thermal damage to the vehicle as well as possible injury to persons outside the vehicle.

Caterpillar will replace the brake assemblies. Estimated repair time is 1.6 hours. Caterpillar will perform this service for you free of charge.

(TEXT CONTINUED ON NEXT PAGE)

If you are a lessor of these vehicles, you must forward this letter to your lessee within ten days.

If you no longer own the vehicle, please contact Caterpillar at this toll free number 1-800-447-4986.

If you have any questions, please contact:

Caterpillar Inc.
Peoria, IL 61629-2490
Attn: Americas Distribution Services Division
Truck Call Center
Telephone: 1-800-447-4986

You may contact the following to submit a complaint:

In the U.S.
Administrator
National Highway Traffic Safety Administration
1200 New Jersey Avenue, S.E.
Washington, D.C. 20590
Telephone: 1-888-327-4236 (TTY:1-800-424-9153) or go to
<http://www.safercar.gov>

Please refer the dealer to their Service Letter dated _____, 2015.

We regret the inconvenience this may cause you, but urge you to have this service performed for your safety and satisfaction.

Caterpillar Inc.

Identification #(s)
Attached to _____, 2015 Service Letter

SERIAL/PIN / VIN #	ABC00123	1HSJKTLT7DJ123456
	(Example)	(Example)