



Safety Recall-Revision

December 11, 2014

Dear ARBOC Owner:

This notice is sent to you in accordance with the National Highway Transportation Safety Administration (NHTSA). NHTSA Recall Number: 14V783 Windows Not Safety Stamped/FMVSS 205, formerly TSB1415.

ARBOC Specialty Vehicles, LLC has determined that a defect relating to motor vehicle safety exists in 2015, Spirit of Mobility models with the driver side transition window, built between 6-23-14 and 11-21-14.

Our original letter dated 12-9-14 contained repair instructions with an incorrect window part number listed. The revised repair instructions, attached, contain the correct part number. We apologize for this error.

SAFETY DEFECT

On the affected units, it was discovered that the driver side transition window didn't have the safety stamp on the window. If broken, the window could shard causing possible injury. The repair is to replace the window with a safety stamped window. **Customers will be instructed to not put the bus into service without first contacting their dealers. There will be no expense to the customer for this repair.**

We regret the inconvenience this situation may have caused you. However ARBOC Specialty Vehicles believes in the early detection and immediate correction of compliance issues. Thank you for understanding.

Sincerely,
ARBOC Specialty Vehicles, LLC