

Heil Trailer
1125 Congress Parkway
Adams, TN 37303

IMPORTANT SAFETY RECALL INFORMATION



Issued in Accordance
With Federal Law



CERTIFIED MAIL™



7013 0600 0001 0261 7974

BP Products
28100 Torch Parkway
Warrenville, IL 60555

**SAFETY
RECALL
NOTICE**

PS Form 3811, July 2013
PLACE STICKER AT TOP OF ENVELOPE TO THE RIGHT

SENDER: COMPLETE THIS SECTION

- Complete items 1, 2, and 3. Also complete item 4 if Restricted Delivery is desired.
- Print your name and address on the reverse so that we can return the card to you.
- Attach this card to the back of the mailpiece, or on the front if space permits.

1. Article Addressed to:

BP Products
28100 Torch Parkway
Warrenville, IL 60555

COMPLETE THIS SECTION ON DELIVERY

A. Signature Agent
X Addressee

B. Received by (Printed Name) C. Date of Delivery

D. Is delivery address different from item 1? Yes
If YES, enter delivery address below: No

3. Service Type
 Certified Mail® Priority Mail Express™
 Registered Return Receipt for Merchandise
 Insured Mail Collect on Delivery

4. Restricted Delivery? (Extra Fee) Yes

2. Article Number (Transfer from service label) **7013 0600 0001 0261 7974**

PS Form 3811, July 2013 Domestic Return Receipt



December 2014

Re: **IMPORTANT SAFETY RECALL**

Petroleum Pull Trailer Safety Cable

IMPORTANT – REQUIRES IMMEDIATE ACTION
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This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act.

Heil Trailer International (Heil) has decided that a defect which relates to motor vehicle safety exists in certain model year 2000-2014 Petroleum Pull Trailers manufactured from August 29, 2000, to September 12, 2014. On the affected trailers, the cables of the secondary coupling system may fail to keep the trailer connected to the tow vehicle if the pintle hitch connection should fail.

A failure of the cables of the secondary coupling system after the pintle hitch has become disconnected, could result in the trailer detaching from the tow vehicle, increasing the risk of a crash.

Heil Trailer International will install larger diameter secondary coupling cables, free of charge. Because the potential for a failure exists, we urge you to make arrangements for this retrofit. A procedure is currently in place to expedite this process, and arrangements should be made by contacting:

Heil Trailer International's Technical Service Managers at (800) 400-6913:

Jeremiah Watson, ext. 2865 or by email at jwatson@heiltrailer.com

or

David Hyde, ext. 2914 or by email at dhyde@heiltraler.com

or

Mitch Humphrey, ext. 2934 or by email at mhumphrey@heiltrailer.com

Federal regulations require that any vehicle lessor receiving this recall notice must promptly forward a copy of this notice to the lessee within ten days.

If you had this retrofit performed before you received this letter, you may be eligible to receive reimbursement for the cost of obtaining a pre-notification remedy of the problem associated with this recall. Please contact one of the Technical Service Managers listed above to file a claim.

In order to facilitate this process, you may choose a Heil-approved service facility which is convenient for you with preauthorization from Heil. There will be no charge to you for this retrofit.

After contacting Heil Trailer International, if you are still not able to have the safety defect remedied within a reasonable time, you may submit a written complaint to the Administrator, National Highway Traffic Safety Administration, 1200 New Jersey Ave, SE,

Washington, D.C. 20590, or call the toll-free Vehicle Safety Hotline at 1-888-327-4236; (TTY: 1-800-424-9153); or go to <http://www.safercar.gov>.

Best Regards,

Mark Riggs
Director of Technical Service



SOLUTIONS BUILT FOR YOU.

HEIL TRAILER INTERNATIONAL
1125 Congress Parkway
Athens, TN 37303
Phone: +1 423.745.5830

Joe Smolar
BP Products
28100 Torch Parkway
Warrenville, IL 60555

Dear Joe Smolar,

Our records indicate that you and/or your customers have units listed below affected by this recall. If you no longer own, operate or lease the trailers in question, please provide us with the party who does, along with their contact information as soon as possible.

VIN #

<u>5HTAM334127F66752</u>	<u>5HTAM334X27F66751</u>
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Sincerely,

Mark Riggs
Director of Technical Service

INDEX	REFERENCE PART NUMBER	DESCRIPTION	ADDITIONAL DESCRIPTION	QTY
1	9171-0188	CABLE WIRE ROPE 0.750in DIA. 8X25 MHC	ONE END MECHANICALLY SWAGED	2SET
2	9171-0188	CABLE WIRE ROPE 0.750in DIA. 8X25 MHC	ONE END MECHANICALLY SWAGED	2SET
3	9894-0006	THIMBLE WIRE ROPE	0.750 STYLE 6/14 HEAVY DUTY	2
4	8126-0026	CLIP CABLE INTERLOCKING 3/8in DIA	DOUBLE SADDLE STYLE	6
5	9126-0016	CLEVIS SHACKLE 1/2-7/16 B7S BOLT TYPE	NUT W/ CONE PIN, GRADE 6 (OR EQUIVALENT)	4
6	9490-0006	LINK PEAR SHAPE 1in DIA	A-341 ALLOY	1

REFERENCE TABLE

NOTE:
 * INDIVIDUAL COMPONENT PART NUMBERS ARE FOR REFERENCE ONLY
 * COMPONENTS ARE PURCHASED AS A BOX COMPLETE KIT READY FOR SHIPMENT TO OTHER CUSTOMERS
 * KIT PURCHASED PART NUMBER 560-2070

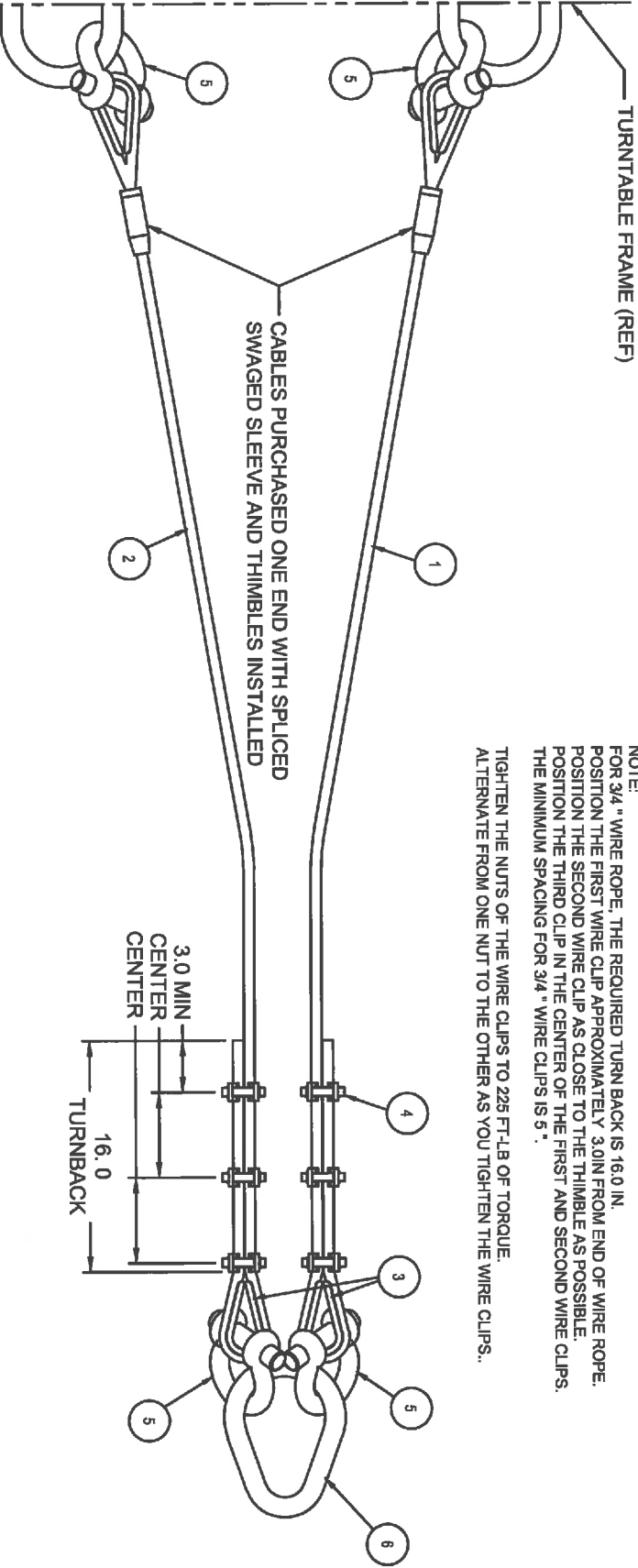
FIELD ASSEMBLY INSTRUCTIONS:

560-2070

1. REMOVE EXISTING SAFETY CABLE, CABLE THIMBLES AND DISCARD.
2. INSTALL NEW SAFETY CABLES THROUGH THE CABLE GUIDES WORKING FROM THE REAR OF THE DRAWBAR TOWARDS THE FRONT OF THE DRAWBAR. INSTALL A SAFETY CABLE ON BOTH SIDES OF THE DRAWBAR.
3. INSTALL CLEVIS SHACKLES AND SWAGED END LOOP TO THE TURN TABLE FRAME SAFETY CABLE ATTACHMENT LOCATIONS.
4. INSTALL THIMBLE AND CABLE CLIPS AT FRONT OF DRAWBAR PER SKETCH BELOW. ENSURE PROPER CABLE SLACK TO THE TOW VEHICLE.

NOTE:
 FOR 3/4" WIRE ROPE, THE REQUIRED TURN BACK IS 16.0 IN.
 POSITION THE FIRST WIRE CLIP APPROXIMATELY 3.0IN FROM END OF WIRE ROPE.
 POSITION THE SECOND WIRE CLIP AS CLOSE TO THE THIMBLE AS POSSIBLE.
 POSITION THE THIRD CLIP IN THE CENTER OF THE FIRST AND SECOND WIRE CLIPS.
 THE MINIMUM SPACING FOR 3/4" WIRE CLIPS IS 5".

TIGHTEN THE NUTS OF THE WIRE CLIPS TO 225 FT-LB OF TORQUE.
 ALTERNATE FROM ONE NUT TO THE OTHER AS YOU TIGHTEN THE WIRE CLIPS.



CABLES PURCHASED ONE END WITH SWAGED SLEEVE AND THIMBLES INSTALLED

TURN TABLE FRAME (REF)

TOLERANCES UNLESS OTHERWISE SPECIFIED:	INV. CTR.:
LINEAR .XX = ± 0.06	-
XXX = ± 0.030	APPR BY: -
ANGULAR = ± 1°	DATE: 9/24/14
	SCALE: 1=2

NOTICE

THIS PRINT IS THE PROPERTY OF HELL TRAILER AND IS RECALLABLE AT ANY TIME. IT MUST NOT BE COPIED OR USED DETRIMENTALLY TO THE INTERESTS OF HELL TRAILER.



HELL TRAILER INTERNATIONAL, CO.
 ATHERS, TN, RHOADE, TX, GATESVILLE, TX
 CIUDAD JUAREZ, MEXICO
 AYUTTHAYA, THAILAND
 CANIBELAS, ARGENTINA

TITLE: KIT, ROPE WIRE
 ARRANGEMENT, 3/4in DIAMETER
 FIELD FIX FOR UNITS OVER 45K GVWR

DRAWN BY: SDA
 DRAWING NO. 560-2070

REV.	DESCRIPTION	DATE	ECO No.
A	REVISED	10/23/14	33029
-	INITIAL RELEASE	9/12/14	32891
	WAS		