



Safety Recall

October 31, 2014

Dear ARBOC Owner:

This notice is sent to you in accordance with the National Highway Transportation Safety Administration (NHTSA). NHTSA Recall Number: 14V661 Undersized Wire To Fuel Pump Supply, formerly TSB1401.

ARBOC Specialty Vehicles, LLC has determined that a defect relating to motor vehicle safety exists in models SOM 26 (191WB), SOM 28 (210WB), SOF 27 (191WB) and SOF 29 (210WB). The affected vehicles were manufactured by ARBOC prior to May of 2014.

SAFETY DEFECT

On the affected units, it was discovered that the wire harness installation for the ARBOC Spirit of Freedom (SOF) and Spirit of Mobility (SOM) had undersized wires leading to the fuel pump supply circuit which can cause a voltage drop at the OEM supply connector. This will cause deformation at the connection resulting in an open circuit with possible shut down of the fuel pump. **Customers will be instructed to not put the bus into service without first contacting their dealers. If your bus has already been repaired under TSB1401, this Recall does not apply to you and your bus has met the safety requirement.**

If your bus has not been repaired please take your bus promptly to your ARBOC dealer. At no charge to you, the dealer will perform the necessary repairs.

We regret the inconvenience this situation may have caused you. However ARBOC Specialty Vehicles believes in the early detection and immediate correction of compliance issues. Thank you for understanding.

Sincerely,
ARBOC Specialty Vehicles, LLC