



***** IMPORTANT SAFETY RECALL *****
NHTSA Recall No. 14E-003

April 12, 2014

WASTE MANAGEMENT
1021 MAIN ST STE 1200
HOUSTON TX 77002-6505

Dear Cummins Westport Customer:

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act.

Cummins Inc. and Cummins Westport Inc. have decided that a defect which relates to motor vehicle safety exists in certain Cummins Westport ISX12 G engines built from February 19, 2013 through February 2, 2014. Your engine is being recalled to address this condition.

This notice applies to your Cummins Westport engine as identified below:

Engine Serial Number	Vehicle Manufacturer	Vehicle Serial Number
75021918	AUTOCAR LLC	5VCACS7F1EH216792
75021919	AUTOCAR LLC	5VCACS7F3EH216793
75021920	AUTOCAR LLC	5VCACS7F5EH216794
75021921	AUTOCAR LLC	5VCACS7F9EH216796
75021923	AUTOCAR LLC	5VCACS7F7EH216795
75021924	AUTOCAR LLC	5VCACS7F2EH216798
75021925	AUTOCAR LLC	5VCACS7F4EH216799
75021926	AUTOCAR LLC	5VCACL7F8EH216813
75021927	AUTOCAR LLC	5VCACL7FXEH216814
75021928	AUTOCAR LLC	5VCACS7F4EH216818
75021929	AUTOCAR LLC	5VCACS7F6EH216819
75022062	AUTOCAR LLC	5VCACL7F1EH216815
75022063	AUTOCAR LLC	5VCACL7F3EH216816
75022064	AUTOCAR LLC	5VCACS7F2EH216820
75022065	AUTOCAR LLC	5VCACS7F4EH216821
75022093	AUTOCAR LLC	5VCACL7F5EH216817
75022094	AUTOCAR LLC	5VCACS7F6EH216822
75022095	AUTOCAR LLC	5VCACS7F8EH216823
75022096	AUTOCAR LLC	5VCACS7FXEH216824
75022097	AUTOCAR LLC	5VCACS7F1EH216825
75022134	AUTOCAR LLC	5VCACS7F3EH216826
75022135	AUTOCAR LLC	5VCACS7F5EH216827

75022136	AUTOCAR LLC	5VCACS7F7EH216828
75022137	AUTOCAR LLC	5VCACS7F9EH216829
75022138	AUTOCAR LLC	5VCACS7F5EH216830
75022139	AUTOCAR LLC	5VCACS7F7EH216831

WHY IS A RECALL BEING CONDUCTED?

When operating the engine in sub-freezing ambient conditions without the recommended cold weather aids, ice may form in the intake manifold, interfering with proper operation of the intake manifold pressure sensor, causing the Engine Control Module (ECM) to improperly fuel the engine. This may result in elevated exhaust temperatures and the possibility of flame from the exhaust pipe, creating a burn or fire risk.

WHAT ARE WE DOING ABOUT THE PROBLEM?

A new ECM calibration has been made available to correct this condition. This calibration is currently available as Campaign C1461 "ISX12 G Updated ECM Calibration Safety Campaign" at Cummins Distributors and Cummins-authorized Warranty Dealers. The recalibration will be completed free of charge and most applications will require approximately 1 hour to complete.

WHAT SHOULD YOU DO?

Contact the nearest Cummins Distributor or Cummins-authorized Warranty Dealer to arrange to have this campaign performed on your engine. The distributor or dealer will work with you to schedule the best date for this software update.

Cold weather aids on your vehicles, as described in the engine's Operation & Maintenance Manual and Cummins Bulletin 4332709, can also reduce the likelihood of interference with the intake manifold pressure sensor. If possible, park the vehicle indoors when not in operation

Note: If your engine was recalibrated on or after February 3, 2014, no further action is required, as your engine has received the proper software to address this issue.

Federal law requires vehicle lessors receiving this recall notice to forward a copy of this notice to the lessee within ten (10) days. Also, it is a violation of Federal law for a dealer to deliver a new vehicle covered by this notice under a sale or lease until the defect has been remedied.

WHO SHOULD YOU CONTACT IF YOU HAVE FURTHER QUESTIONS OR CONCERNS?

If you have questions or concerns about this recall, please contact your local Cummins Distributor. You may also contact the Cummins Customer Assistance Center at 1-800-DIESELS (1-800-343-7357).

If you have a complaint relative to this recall, you may report it to the following:

Administrator
National Highway Traffic Safety Administration
1200 New Jersey Avenue, SE
Washington, DC 20590

You may also call the toll free Vehicle Safety Hotline at 1-888-327-4236 (TTY: 1-800-424-9153); or go to <http://www.safercar.gov>.

Cummins and Cummins Westport are taking this action in the interest of your personal safety and satisfaction with our products. We apologize for any inconvenience and thank you for your attention to this matter.

Sincerely,

Campaign Administrator
Cummins Inc.