



***** IMPORTANT SAFETY RECALL *****
NHTSA Recall No. 14E-003

April 12, 2014



*****AUTO**3-DIGIT 402 *** ###
M AND M CARTAGE I N C
4106 EASTMOOR RD
LOUISVILLE KY 40218-3002

Dear Cummins Westport Customer:

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act.

Cummins Inc. and Cummins Westport Inc. have decided that a defect which relates to motor vehicle safety exists in certain Cummins Westport ISL G engines built from September 12, 2007 through January 2, 2013 that have had their Electronic Control Modules (ECMs) recalibrated during a service event during the period January 3, 2013 through February 2, 2014. Your engine is being recalled to address this condition.

This notice applies to your Cummins Westport engine as identified below:

Engine Serial Number	Vehicle Manufacturer	Vehicle Serial Number
73482646	DAIMLER TRUCKS - MT HOLLY	1FUJC5DX9DHFJ7624

WHY IS A RECALL BEING CONDUCTED?

An ECM calibration applied to these engines from January 3, 2013 through February 2, 2014 may contribute to a condition whereby, when the engine is operated in sub-freezing ambient conditions without the recommended cold weather aids, ice may form in the intake manifold. This ice formation may interfere with proper operation of the intake manifold pressure sensor, causing the ECM to improperly fuel the engine. This condition may cause elevated exhaust temperatures and the possibility of flame from the exhaust pipe, creating a burn or fire risk.

WHAT ARE WE DOING ABOUT THE PROBLEM?

A new ECM calibration has been made available to correct this condition. This calibration is currently available as Campaign C1462 "ISL G Updated ECM Calibration Safety Campaign" at Cummins Distributors and Cummins-authorized Warranty Dealers. The recalibration will be completed free of charge and most applications will require approximately 1 hour to complete.

WHAT SHOULD YOU DO?

Contact the nearest Cummins Distributor or Cummins-authorized Warranty Dealer to arrange to have this campaign performed on your engine. The distributor or dealer will work with you to schedule the best date for this software update.

Cold weather aids on your vehicles, as described in the engine's Operation & Maintenance Manual and Cummins Bulletin 4332709, can also reduce the likelihood of interference with the intake manifold pressure sensor. If possible, park the vehicle indoors when not in operation.

Note: *If your engine was recalibrated on or after February 3, 2014, no further action is required, as your engine has received the proper software to address this issue.*

Federal law requires vehicle lessors receiving this recall notice to forward a copy of this notice to the lessee within ten (10) days. Also, it is a violation of Federal law for a dealer to deliver a new vehicle covered by this notice under a sale or lease until the defect has been remedied.

WHO SHOULD YOU CONTACT IF YOU HAVE FURTHER QUESTIONS OR CONCERNS?

If you have questions or concerns about this recall, please contact your local Cummins Distributor. You may also contact the Cummins Customer Assistance Center at 1-800-DIESELS (1-800-343-7357).

If you have a complaint relative to this recall, you may report it to the following:

Administrator
National Highway Traffic Safety Administration
1200 New Jersey Avenue, SE
Washington, DC 20590

You may also call the toll free Vehicle Safety Hotline at 1-888-327-4236 (TTY: 1-800-424-9153); or go to <http://www.safercar.gov>.

Cummins and Cummins Westport are taking this action in the interest of your personal safety and satisfaction with our products. We apologize for any inconvenience and thank you for your attention to this matter.

Sincerely,

Campaign Administrator
Cummins Inc.