

IMPORTANT CAMPAIGN INFORMATION

ATTENTION: Dealer Principal, Warranty Manager, Service Manager, Parts Manager
Freightliner Dealers – U.S. and Canada
Western Star and Sterling Dealers – U.S. and Canada
FCCC Dealers – U.S. and Canada
Thomas Built Bus Dealers – U.S. and Canada
Direct Warranty Customers – U.S. and Canada

Daimler Trucks North America LLC

WARRANTY CAMPAIGNS DEPARTMENT

P.O. Box 4090 800-547-0712
Portland, Oregon 97208-4090 FAX 503-745-9009

If you have questions about this Letter, please submit your inquiry on the Web at:

[AccessFreightliner.com / Support / My Tickets and Submit an Inquiry](http://AccessFreightliner.com/Support/MyTicketsandSubmitanInquiry)

REF #: ICI14-017

Effective: 11/21/14

Release: 11/25/14

SUBJECT: CleanFUEL USA Recall – Propane Fuel Injector Clips and Delivery Tubes

This letter is to inform you that CleanFUEL USA and DTNA have recalled certain propane fuel injector clips and delivery tubes. CleanFUEL is making the repairs. Recall notices were mailed on 11/21/14.

There is no action for DTNA dealers to take. This is for your information should the dealership receive any questions from customers. DTNA's cover letter and CleanFUEL's notice are on the following pages for reference.

If you have questions or need further information regarding this recall, please contact CleanFUEL USA directly at (877) 234-1722.

The information contained in this letter supercedes and supplements any related policies and procedures in any previously released bulletins, the Warranty Manual, and/or previously released letters. Failure to read or distribute this letter will not exempt addressees from compliance with the information contained herein.

Daimler Trucks North America LLC

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November 2014
NHTSA # 14V-591 School Buses
NHTSA # 14V-592 Non-School Buses

IMPORTANT SAFETY RECALL

Subject: CleanFUEL USA Propane Fuel Injector Clips and Delivery Tubes

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act.

Daimler Trucks North America LLC has decided that a defect which relates to motor vehicle safety exists on specific Freightliner Custom Chassis S2G and MTG45/55 chassis and Thomas Built Buses Saf-T-Liner C2 school buses manufactured September 17, 2013, through August 27, 2014, with certain CleanFUEL 6.0L or 8.0L engines.

The fuel injector retainer clips and fuel delivery tubes may have been incorrectly assembled or manufactured and could be at risk of a fuel leak. Under certain conditions, an LPG leak in the proximity of an ignition source may increase the risk of a fire.

The Recall will take approximately two hours and will be performed at no charge to you. See the enclosed CleanFUEL Recall Notice for details.

If you have leased this vehicle to another person, federal regulations require you to send a copy of this notice to the lessee by first class mail within 10 days of your receipt of this notice.

Please contact CleanFUEL USA warranty at (877) 234-1722 to arrange to have the Recall performed or for any questions regarding this Recall.

If you are not able to have the defect remedied without charge and within a reasonable time, you may wish to submit a complaint to the Administrator, National Highway Traffic Safety Administration, 1200 New Jersey Avenue, SE., Washington, DC 20590; or call the Vehicle Safety Hotline at (888) 327-4236 (TTY: 800-424-9153); or to <http://www.safercar.gov>.

WARRANTY CAMPAIGNS DEPARTMENT
Enclosure

Daimler Trucks North America LLC

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503.745.9009 Fax

**November 2014
Transport Canada #14-429**

Subject: CleanFUEL USA Propane Fuel Injector Clips and Delivery Tubes

This notice is sent to you in accordance with the Canadian Motor Vehicle Safety Act.

Daimler Trucks North America LLC has decided that a defect which relates to motor vehicle safety exists on specific Freightliner Custom Chassis S2G and MTG45/55 chassis and Thomas Built Buses Saf-T-Liner C2 school buses manufactured September 17, 2013, through August 27, 2014, with certain CleanFuel 6.0L or 8.0L engines.

The fuel injector retainer clips and fuel delivery tubes may have been incorrectly assembled or manufactured and could be at risk of a fuel leak. Under certain conditions, an LPG leak in the proximity of an ignition source may increase the risk of a fire.

The Recall will take approximately two hours and will be performed at no charge to you. See the enclosed CleanFUEL USA Recall Notice for details.

Please contact CleanFUEL USA warranty at (877) 234-1722 to arrange to have the Recall performed or for any questions regarding this Recall.

WARRANTY CAMPAIGNS DEPARTMENT
Enclosure



Notice of Safety Recall:

September 24, 2014

CleanFUEL USA – Propane Fuel Systems Installed on 8.0 liter engines in certain Freightliner Custom Chassis Corp. products

Dear Fleet Owner

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act.

CleanFUEL USA has determined that a defect which relates to motor vehicle safety may exist on certain 6.0 liter and 8.0 liter fuel injector rails installed in certain S2G trucks, MT45/55 chassis' and C2 Thomas Built School buses built by Freightliner Custom Chassis Corp. The affected engines were built and installed in these chassis' between November 9/5/2013 and 8/29/2014.

CleanFUEL USA has determined that the fuel injector retainer clip and on certain 6.0 liter engines the fuel delivery tube may have been subject to improper assembly and could be at risk of a fuel leak. The fuel systems are equipped with redundant safety features which would completely shut off the flow of fuel if the retainer clip failed. There have not been any reports of failure in the 8 liter engines however CleanFUEL USA has issued this notice and will inspect the fuel injector retainer clips at no charge to you.

This inspection will take approximately 2 hours to complete. CleanFUEL USA will dispatch a technician, a team of technicians or contract a dealer to do this work. We have notified Freightliner Custom Chassis Corp. and NHTSA and will accommodate your schedule as much as possible and will strive to complete this update with minimum disruption to your operations.

Federal law requires that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within ten days. If you have sold any of the affected vehicles, please provide contact information for the new owner so that we can promptly notify them of this action.

Please contact CleanFUEL USA warranty call center at 877-234-1722 to determine eligibility or to schedule to have your vehicle inspected.

Sincerely,

Wayne Moore
Chief Operating Officer
CleanFUEL USA

Federal law requires that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within ten days. If you have sold any of the affected vehicles, please provide contact information for the new owner so that we can promptly notify them of this action.

Please contact CleanFUEL USA warranty call center at 877-234-1722 to determine eligibility or to schedule to have your vehicle inspected.

Sincerely,

Wayne Moore
Chief Operating Officer
CleanFUEL USA