

# Federal Recall Information

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**14KWE**

## Supplier

Kenworth Truck Company

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## Description

Recall 14KWE – Incorrect Park Brake Installation.

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## Release Date

3/11/2014

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## Introduction

Kenworth Truck Company has decided that a defect which relates to motor vehicle safety exists in certain Kenworth T660 and T680 vehicles manufactured between 12/4/2012 and 9/17/2013. A total of 86 chassis (86 U.S. and 0 Canadian) with a non-driven (dead) axle tandem, air disc brakes, and air suspension are involved in this recall. The chassis list and a copy of the customer letter are attached. DWWC and SIR indicate chassis involved in this recall with the designator of "**14KWE**".

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## Situation

Certain Kenworth chassis were built with the parking brake installed on the dead rear-rear axle. When the parking brakes are set and the air suspension is deflated, in certain conditions it may cause the vehicle to roll away.

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## Resolution

The remedy is to move the existing parking brake components from the rear-rear dead axle to the forward-rear drive axle. Use the procedure below.

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**It is a violation of Federal law for a dealer to sell or lease new vehicles covered by this recall until the defect or noncompliance has been corrected.**

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## Warranty

DWWC and SIR will indicate chassis involved in this recall with the designator of "**14KWE**" in the campaign field.

### Claim Details

| For Field...     | Enter...            |
|------------------|---------------------|
| Failure Location | 013-004-001         |
| Failure Type     | 705 – Safety Recall |
| Claim Type       | C                   |
| Campaign Number  | 14KWE               |
| Labor            | See below           |

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## Parts

| Part No. | Quantity |
|----------|----------|
| AP2151   | 1        |
| F54X8ADP | 1        |
| HE1318   | 2        |

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## Labor

Kenworth will pay for parts at dealer net plus applicable mark-up and 2.9 hours (Use Quick Claim 14KWE).

- 2.0 hours = SRT 013-013 for 0.5 x 4 to R&R each brake chamber
  - 0.4 hours = SRT 013-100 for 0.2 x 2 to R&R of the QR-1C valve D1 and D2 hose fittings
  - 0.5 hours = SRT 013-088 to R&R the air lines from the QR-1C valve to the rear-rear axle
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## Procedure

See drawings  [G94-1803S01](#) and  [G95-1097](#) for the parking brake relocation procedure below.

The existing parking brake components will be moved from the rear-rear dead axle to the forward-rear drive axle.

1. Swap the brake chambers between the forward-rear and rear-rear axles.
2. Replace the old fittings on the D1 and D2 ports of the QR-1C valve with the new fittings (P/Ns K129-188-0606 and K129-188-0608).

3. Replace the air lines from the QR-1C valve to the rear-rear axle with the new jumper hoses (26-03424-027 x2) and attach them to the relocated parking brake chambers, now on the forward-rear drive axle.
  4. Do not relocate the hose anchors because these have been painted and removing them will require additional, unnecessary steps.
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## Attachments

 [Dealer\Chassis List](#)

 [Customer Letter](#)

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