

**Part 573 Safety Recall Report****14V-756****Manufacturer Name :** Allied Recreation Group, Inc.**Submission Date :** NOV 25,2014**NHTSA Recall No. :** 14V-756**Manufacturer Recall No. :** 141117ARG**Manufacturer Information :**

Manufacturer Name : Allied Recreation Group, Inc.

Address : 1031 U.S. 224 E

P.O. Box 31 Decatur IN 46733

Company phone : 260-724-5720

**Population :**

Number of potentially involved : 345

Estimated percentage with defect : 70

**Vehicle Information :**

Vehicle : 2014-2015 Fleetwood Excursion

Vehicle Type : LOW VOLUME VEHICLES

Body Style : OTHER

Power Train : DIESEL

Descriptive Information : Fleetwood Excursion manufactured 7/16/2013 - 11/5/2014; Not sequential VINs.

Production Dates : JUL 16, 2013 - NOV 05, 2014

**VIN (Vehicle Identification Number) Range**

Begin : NR

End : NR

 Not sequential VINs

Vehicle : 2015-2015 Holiday Rambler Ambassador

Vehicle Type : LOW VOLUME VEHICLES

Body Style : OTHER

Power Train : DIESEL

Descriptive Information : Holiday Rambler Ambassador manufactured 8/7/2014 through 10/23/2014. Not Sequential VINs.

Production Dates : AUG 07, 2014 - OCT 23, 2014

**VIN (Vehicle Identification Number) Range**

Begin : NR

End : NR

 Not sequential VINs

**Description of Defect :**

Description of the Defect : On the motor homes affected by this recall, a seat pedestal mounting support bracket, required for the installation of driver and passenger bucket-style seats, may not have been installed according to engineering specifications. In the event of a collision, an incorrectly installed seat pedestal could allow the seat to detach from the floor, thus failing to restrain its occupant. Thus, the affected vehicles fail to meet Federal Motor Vehicle Safety Standards (FMVSS) 207, "Seating Systems" and FMVSS 210, Seat Belt Assembly Anchorages.

Description of the Safety Risk : In the event of a collision, an incorrectly installed seat pedestal could allow the seat to detach from the floor, thus failing to restrain its occupant, increasing the risk of injury or death.

Description of the Cause : Seat pedestal mounting support brackets may not have been installed per engineering specifications.

Identification of Any Warning that can Occur : NR

**Supplier Identification :****Component Manufacturer**

Name : NR

Address : NR

NR

Country : United States

**Chronology :**

November 13, 2014: during the manufacturing process, an ARG quality assurance associate reported one vehicle as having improperly installed bucket seat pedestals.

November 13, 2014: An inspection of all units sharing the same bucket seat pedestal mounting configuration was conducted at ARG's manufacturing plant in Decatur, IN.

November 13 – November 17, 2014: ARG conducted an investigation of the manufacturing prints and determined that only Fleetwood brand Excursion, and Holiday Rambler brand Ambassador vehicles utilize the bucket seat pedestal mounting design that was the focus of the November 13th inspection.

November 13 – November 17, 2014: ARG conducted a field investigation and determined that a vehicle built August 12, 2013 had improperly installed driver and passenger seats. ARG also determined during the investigation that vehicles manufactured prior to July 11, 2013 had properly installed driver and passenger seats.

November 17: Based on the research, ARG concluded that a safety defect may exist in Fleetwood Excursion and Holiday Rambler Ambassador brand Class A motor homes built after July 11, 2013 and shipped before November 12, 2014.

ARG is not aware of any incidents resulting from the described non-compliance relating to the bucket-seat pedestal mounting configuration.

**Description of Remedy :**

Description of Remedy Program : ARG dealers will inspect the seat pedestal mounting components for the bucket-style driver and passenger seats installed in each affected vehicle, and if necessary, install new mounting hardware using the proper components.

How Remedy Component Differs from Recalled Component : Mounting support brackets will be installed to properly secure the bucket seats.

Identify How/When Recall Condition was Corrected in Production : As of November 13, 2014, all products utilizing this bucket seat mounting configuration were inspected and corrected in production.

**Recall Schedule :**

Description of Recall Schedule : ARG intends to conduct a dealer notification by e-mail in December 2014. ARG intends to conduct a customer notification in December 2014

Planned Dealer Notification Date : DEC 15, 2014 - DEC 15, 2014

Planned Owner Notification Date : DEC 18, 2014 - DEC 18, 2014

\* NR - Not Reported