

Part 573 Safety Recall Report**14V-523****Manufacturer Name :** Collins Bus Corporation**Submission Date :** OCT 02,2014**NHTSA Recall No. :** 14V-523**Manufacturer Recall No. :** NR**Manufacturer Information :**

Manufacturer Name : Collins Bus Corporation

Address : P.O. Box 2946

Hutchinson KS 67504

Company phone : 9999

Population :

Number of potentially involved : 281

Estimated percentage with defect : 50

Vehicle Information :

Vehicle : 2014-2014 Collins SL400

Vehicle Type : BUSES, MEDIUM & HEAVY VEHICLES

Body Style : ALL

Power Train : NR

Descriptive Information : Based on internal audits, Collins Bus Corporation determined that the affected buses were limited to these models manufactured from July 21, 2014 to August 19, 2014. Once the noncompliance was discovered, procedures were modified to avoid the noncompliance and subsequently manufactured units do not contain the defect.

Production Dates : DEC 10, 2013 - AUG 21, 2014

VIN (Vehicle Identification Number) Range

Begin : NR

End : NR

 Not sequential VINs

Vehicle : 2014-2014 Collins SL408

Vehicle Type : BUSES, MEDIUM & HEAVY VEHICLES

Body Style : ALL

Power Train : NR

Descriptive Information : During audit of a vehicle in production, Collins Bus inspectors observed an inadequate amount of adhesive applied to some interior side panel joints relative to internal specifications.

Production Dates : JUL 21, 2014 - AUG 19, 2014

VIN (Vehicle Identification Number) Range

Begin : NR

End : NR

 Not sequential VINs

Vehicle : 2014-2014 Collins DH400

Vehicle Type : BUSES, MEDIUM & HEAVY VEHICLES

Body Style : ALL

Power Train : NR

Descriptive Information : During audit of a vehicle in production, Collins Bus inspectors observed an inadequate amount of adhesive applied to some interior side panel joints relative to internal specifications.

Production Dates : JUL 21, 2014 - AUG 19, 2014

VIN (Vehicle Identification Number) Range

Begin : NR

End : NR

Not sequential VINs

Vehicle : 2014-2014 Collins DH416

Vehicle Type : BUSES, MEDIUM & HEAVY VEHICLES

Body Style : ALL

Power Train : NR

Descriptive Information : During audit of a vehicle in production, Collins Bus inspectors observed an inadequate amount of adhesive applied to some interior side panel joints relative to internal specifications.

Production Dates : JUL 21, 2014 - AUG 19, 2014

VIN (Vehicle Identification Number) Range

Begin : NR

End : NR

Not sequential VINs

Vehicle : 2014-2014 Collins DE416WR

Vehicle Type : BUSES, MEDIUM & HEAVY VEHICLES

Body Style : ALL

Power Train : NR

Descriptive Information : During audit of a vehicle in production, Collins Bus inspectors observed an inadequate amount of adhesive applied to some interior side panel joints relative to internal specifications.

Production Dates : JUL 21, 2014 - AUG 19, 2014

VIN (Vehicle Identification Number) Range

Begin : NR

End : NR

Not sequential VINs

Vehicle : 2014-2014 Collins DH500

Vehicle Type : BUSES, MEDIUM & HEAVY VEHICLES

Body Style : ALL

Power Train : NR

Descriptive Information : During audit of a vehicle in production, Collins Bus inspectors observed an inadequate amount of adhesive applied to some interior side panel joints relative to internal specifications.

Production Dates : JUL 21, 2014 - AUG 19, 2014

VIN (Vehicle Identification Number) Range

Begin : NR

End : NR

Not sequential VINs

Vehicle : 2014-2014 Collins DH516

Vehicle Type : BUSES, MEDIUM & HEAVY VEHICLES

Body Style : ALL

Power Train : NR

Descriptive Information : During audit of a vehicle in production, Collins Bus inspectors observed an inadequate amount of adhesive applied to some interior side panel joints relative to internal specifications.

Production Dates : JUL 21, 2014 - AUG 19, 2014

VIN (Vehicle Identification Number) Range

Begin : NR

End : NR

Not sequential VINs

Vehicle : 2014-2014 Collins DE516WR

Vehicle Type : BUSES, MEDIUM & HEAVY VEHICLES

Body Style : ALL

Power Train : NR

Descriptive Information : During audit of a vehicle in production, Collins Bus inspectors observed an inadequate amount of adhesive applied to some interior side panel joints relative to internal specifications.

Production Dates : JUL 21, 2014 - AUG 19, 2014

VIN (Vehicle Identification Number) Range

Begin : NR

End : NR

Not sequential VINs

Vehicle : 2014-2014 Mid Bus SL400

Vehicle Type : BUSES, MEDIUM & HEAVY VEHICLES

Body Style : ALL

Power Train : NR

Descriptive Information : During audit of a vehicle in production, Collins Bus inspectors observed an inadequate amount of adhesive applied to some interior side panel joints relative to internal specifications. .

Production Dates : JUL 21, 2014 - AUG 19, 2014

VIN (Vehicle Identification Number) Range

Begin : NR

End : NR

Not sequential VINs

Vehicle : 2014-2014 Mid Bus SL408

Vehicle Type : BUSES, MEDIUM & HEAVY VEHICLES

Body Style : ALL

Power Train : NR

Descriptive Information : During audit of a vehicle in production, Collins Bus inspectors observed an inadequate amount of adhesive applied to some interior side panel joints relative to internal specifications. .

Production Dates : JUL 21, 2014 - AUG 19, 2014

VIN (Vehicle Identification Number) Range

Begin : NR

End : NR

 Not sequential VINs

Vehicle : 2014-2014 Mid Bus DH400

Vehicle Type : BUSES, MEDIUM & HEAVY VEHICLES

Body Style : ALL

Power Train : NR

Descriptive Information : During audit of a vehicle in production, Collins Bus inspectors observed an inadequate amount of adhesive applied to some interior side panel joints relative to internal specifications. .

Production Dates : JUL 21, 2014 - AUG 19, 2014

VIN (Vehicle Identification Number) Range

Begin : NR

End : NR

 Not sequential VINs

Vehicle : 2014-2014 Mid Bus DH416

Vehicle Type : BUSES, MEDIUM & HEAVY VEHICLES

Body Style : ALL

Power Train : NR

Descriptive Information : During audit of a vehicle in production, Collins Bus inspectors observed an inadequate amount of adhesive applied to some interior side panel joints relative to internal specifications. .

Production Dates : JUL 21, 2014 - AUG 19, 2014

VIN (Vehicle Identification Number) Range

Begin : NR

End : NR

 Not sequential VINs

Vehicle : 2014-2014 Mid Bus DE416WR

Vehicle Type : BUSES, MEDIUM & HEAVY VEHICLES

Body Style : ALL

Power Train : NR

Descriptive Information : During audit of a vehicle in production, Collins Bus inspectors observed an inadequate amount of adhesive applied to some interior side panel joints relative to internal specifications. .

Production Dates : JUL 21, 2014 - AUG 19, 2014

VIN (Vehicle Identification Number) Range

Begin : NR

End : NR

 Not sequential VINs

Vehicle : 2014-2014 Mid Bus DH500

Vehicle Type : BUSES, MEDIUM & HEAVY VEHICLES

Body Style : ALL

Power Train : NR

Descriptive Information : During audit of a vehicle in production, Collins Bus inspectors observed an inadequate amount of adhesive applied to some interior side panel joints relative to internal specifications. .

Production Dates : JUL 21, 2014 - AUG 19, 2014

VIN (Vehicle Identification Number) Range

Begin : NR

End : NR

Not sequential VINs

Vehicle : 2014-2014 Mid Bus DH516

Vehicle Type : BUSES, MEDIUM & HEAVY VEHICLES

Body Style : ALL

Power Train : NR

Descriptive Information : During audit of a vehicle in production, Collins Bus inspectors observed an inadequate amount of adhesive applied to some interior side panel joints relative to internal specifications. .

Production Dates : JUL 21, 2014 - AUG 19, 2014

VIN (Vehicle Identification Number) Range

Begin : NR

End : NR

Not sequential VINs

Vehicle : 2014-2014 Mid Bus DE516WR

Vehicle Type : BUSES, MEDIUM & HEAVY VEHICLES

Body Style : ALL

Power Train : NR

Descriptive Information : During audit of a vehicle in production, Collins Bus inspectors observed an inadequate amount of adhesive applied to some interior side panel joints relative to internal specifications. .

Production Dates : JUL 21, 2014 - AUG 19, 2014

VIN (Vehicle Identification Number) Range

Begin : NR

End : NR

Not sequential VINs

Description of Defect :

Description of the Defect : During audit of a vehicle in production, Collins Bus inspectors observed an inadequate amount of adhesive applied to some interior side panel joints relative to internal specifications. Further sampling of units in production revealed noncompliance internal specifications and potential noncompliance to FMVSS 221.

Description of the Safety Risk : In the case of a collision to the side of the vehicle, the edge interior panel may become exposed, thus increasing the risk of injury to passengers inside the vehicle.

Description of the Cause : NR

Identification of Any Warning that can Occur : NR

Supplier Identification :**Component Manufacturer**

Name : NR

Address : NR

NR

Country : NR

Chronology :

NR

Description of Remedy :

Description of Remedy Program : NR

How Remedy Component Differs from Recalled Component : NR

Identify How/When Recall Condition was Corrected in Production : Collins Bus immediately altered the production process to ensure this defect does not exist in future production. In addition, all completed vehicles that were not shipped to dealers or end customers were reworked to eliminate the potential noncompliance.

Recall Schedule :

Description of Recall Schedule : Customers will be instructed to take their vehicle to their Collins distributor where the vehicle will be repaired for this potential noncompliance. Detailed instructions and drawings will be provided for the installation of additional structural fasteners at all applicable body panel joints. Collins Bus Corporation will provide these services to our customers at no charge. Any customer who has made repairs of this defect prior to this notice will be reimbursed the cost of those repairs.

Planned Dealer Notification Date : SEP 16, 2014 - SEP 19, 2014

Planned Owner Notification Date : SEP 18, 2014 - SEP 23, 2014

* NR - Not Reported