

Part 573 Safety Recall Report**14V-650****Manufacturer Name :** BMW of North America, LLC**Submission Date :** OCT 16,2014**NHTSA Recall No. :** 14V-650**Manufacturer Recall No. :** NR**Manufacturer Information :**

Manufacturer Name : BMW of North America, LLC

Address : P.O. Box 1227

200 Chestnut Ridge Road Westwood NJ 07675-122

Company phone : 999-999-9999

Population :

Number of potentially involved : 11

Estimated percentage with defect : 100

Vehicle Information :

Vehicle : 2015-2015 BMW X5 Sports Activity Vehicle (SAV)

Vehicle Type : LIGHT VEHICLES

Body Style : SUV

Power Train : GAS

Eleven (11) affected vehicles, manufactured with the optional rear comfort seat, may be equipped with a left rear seat frame which was not produced to

Descriptive Information : specification.

Production Dates : SEP 12, 2014 - SEP 21, 2014

VIN (Vehicle Identification Number) Range

Begin : NR

End : NR

 Not sequential VINs

Description of Defect :

Description of the Defect : This recall involves the left rear seat frame of vehicles equipped with the optional rear comfort seat. The seat frame contains a weld for a bracket to which the steel plate of the safety belt buckle assembly is bolted. During the automatic welding process, the bracket may have been incorrectly positioned, resulting in a weld that does not meet specifications.

Description of the Safety Risk : In an accident, the weld could break. If this happens, the safety belt buckle assembly and associated bracket could loosen from the seat frame, increasing the risk of injury to the occupant of the left rear seat.

Description of the Cause : NR

Identification of Any Warning that can Occur : NR

Supplier Identification :**Component Manufacturer**

Name : Lear Corporation

Address : 1200 Woods Chapel Rd.

Duncan SOUTH CAROLINA 29334-9252

Country : United States

Chronology :

On September 22, 2014, BMW was informed by the rear seat supplier that some optional rear comfort seats may not have been produced to specification. BMW issued a vehicle hold at the assembly plant.

Between late September and October 8th, the supplier examined its component production records and quality control information. The supplier was able to identify the specific parts produced between September 4th and September 5th that did not meet specifications. BMW conducted reviews and analyses of vehicle production records and other information to identify the affected vehicles which were manufactured with the defective parts.

On October 9, 2014, BMW decided to conduct a voluntary recall.

BMW has not received any reports, nor is BMW otherwise aware, of any accidents or injuries related to this issue.

Description of Remedy :

Description of Remedy Program : The left rear seat frame will be replaced.

How Remedy Component Differs from Recalled Component : NR

Identify How/When Recall Condition was Corrected in Production : NR

Recall Schedule :

Description of Recall Schedule : NR

Planned Dealer Notification Date : OCT 16, 2014 - NOV 30, 2014

Planned Owner Notification Date : NOV 01, 2014 - NOV 30, 2014

* NR - Not Reported