

February 3rd 2014

Mr Larry Long
Associate Administrator for Enforcement,
National Highway Traffic Safety Administration (NHTSA)
400 7th Street, SW
Washington, D.C. 20590
e-mail address: tsb@dot.gov

Mr Long:

Per Chapter V – National Highway Traffic Safety Administration, Department of Transportation, Part 579 - Reporting of information and communications about potential defect, under 579.5 Notices, bulletins, customer satisfaction campaigns, consumer advisories and other communications, Prevost is submitting an electronic copy of documentations sent to our customers during **the month of January 2014** .

a. Vehicle Brand: Prevost

SR13-93 IMMI Retractable Shoulder Belt Difficult to Unlatch

b. Vehicle Brand: Volvo Bus

SR13-92 Addition of An Emergency Exit Window

Do not hesitate to contact me should you have questions or comments.

Best Regards,



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**PREVOST**

SAFETY RECALL

SR13-93

DATE :	JANUARY 2014	SECTION :	18 - Body
SUBJECT:	IMMI Seat Belt may be difficult to unlatch		

APPLICATION

NOTICE TO SERVICE CENTERS	
Verify vehicle eligibility by checking warranty bulletin status with SAP or via ONLINE WARRANTY SYSTEM available on Service / Warranty tab of Prevost website.	
Model	VIN 
H3-41, H3-45 coaches Model Year: 2014	Single vehicles : 2PCH3349XEC712522, 2PCH33491EC712523 2PCH33492EC712529, 2PCH33493EC712538 2PCH33495EC712539, 2PCH33491EC712540 2PCH33493EC712541
This Safety Recall does not necessarily apply to all the above-mentioned vehicles, some vehicles may have been modified before delivery. The owners of the vehicles affected by this recall will be advised by a letter indicating the Vehicle Identification Number (VIN) of each vehicle concerned.	

DESCRIPTION

On certain vehicles equipped with IMMI-brand L9 seat belt buckles, when the button is pressed to release the seat belt, the latch plate can become partially engaged with the buckle, making the seat belt difficult to unlatch. Thus, these vehicles fail to conform to the requirements of Federal Motor Vehicle Safety Standard (FMVSS) No. 209, "Seat Belt Assemblies."

Recall targets vehicles with IMMI retractable shoulder belts installed on the side wall for wheelchair occupant restraint.

MATERIAL

Order the following parts:

Part No.	Description	Qty
864813	Restraint / Wheelchair occupant	Up to 2 / Vehicle

NOTE

Material can be obtained through regular channels.



DANGER

Park vehicle safely, apply parking brake, stop engine and set battery master switch(es) to the OFF position prior to working on the vehicle.

PROCEDURE

Locate the side-wall mounted retractable shoulder belts in the vehicle.
Check the date code on the other side of the buckle.



Two suspect date code ranges are involved:

13220 through 13256

AND

214 13 through 256 13.

If the buckle date code is within either of the ranges above, replace the part.

Select the retractable shoulder belt in assembly #864813.

Install on wall.

Torque belt anchor to 27 lbf-ft

If the date code does NOT fall within either range, do NOT replace the part.

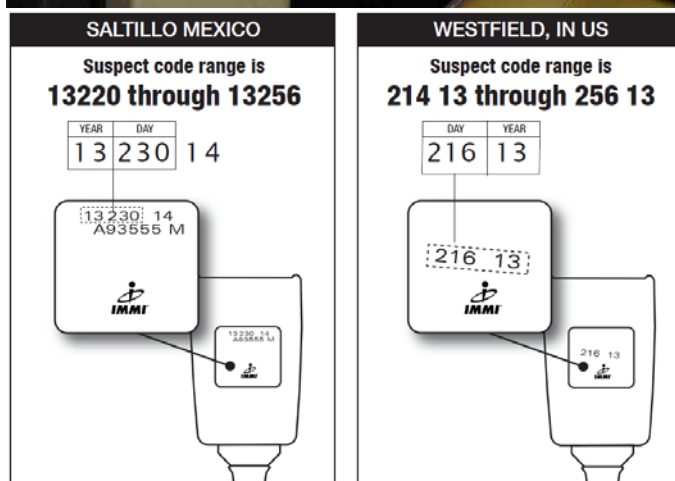


Image: IMMI

PARTS DISPOSITION

All replaced parts must be returned to Prevost according to the Return Shipping Instructions available on www.prevostcar.com (under service / warranty section) for full reimbursement. A copy of the warranty claim form must be enclosed with the shipment.

WARRANTY

This modification is covered by Prevost's normal warranty. We will reimburse you fifteen minutes (15 minutes) of labor for inspection only OR the parts and half an hour (30 minutes) of labor for inspection and replacement, upon receipt of the replaced parts and a completed A.F.A.

Please submit claim via our Online Warranty System, available at www.prevostcar.com (under service \ warranty section). Use Claim Type: "Bulletin/Recall" and select "Safety Recall SR13-93".

Should you only wish to close the safety recall (without reimbursement), fill-in the "Safety Recall Certification Sheet" provided with this bulletin and return it to our warranty department by Email at prevost.onlinewarranty@volvo.com or by fax at 418-831-9301.

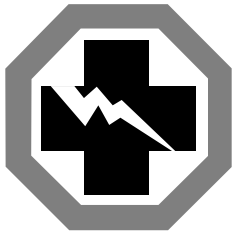
OTHER

VBC Bulletin	N/A
Fail Code	18.03-3
Defect Code	09
Syst.Cond.	R
Causal Part	864813

Access all our Service Bulletins on
<http://prevostparts.volvo.com/technicalpublications/en/pub.asp>
or scan the QR-Code with your smart phone.

E-mail us at technicalpublications_prev@volvo.com and type
"ADD" in the subject to receive our warranty bulletins by e-mail.



**PREVOST**

Safety Recall Certification Sheet (Ref: SR13-93)

VEHICLE SERIAL NUMBER:

2	P	C															
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PERFORMED BY		OWNER/OPERATOR	
We hereby certify that Safety Recall Instructions with regard to Safety Recall SR13-93 have been performed.			
Name: _____		Name: _____	
Addr: _____		Addr: _____	
_____		_____	
_____		_____	
_____		_____	
Phone: _____		Phone: _____	
Fax: _____		Fax: _____	
Signature : _____		Signature : _____	
Date: _____		Date: _____	

If the information mentioned above is incorrect or you are not the owner of this vehicle anymore, please fill this section and return to sender.

NEW OWNER: _____

BUSINESS: _____

ADDRESS (including County): _____

TELEPHONE: _____ FAX: _____

Please return this completed document with your A.F.A. form