



SIB 63 06 13

2020-06-02

RECALL CAMPAIGN 13V-407: REPLACE REAR BULB CARRIERS (SIDE PANEL)

This Service Information Bulletin (Revision 1) replaces SI B63 06 13 dated November 2013.

What's New (Specific text highlighted):

- Procedure
- Warranty

MODEL

E-Series	Model Description	Production Date
E60	5 Series Sedan (including M5)	March 2007- December 2009

SITUATION

The electrical contacts of the rear bulb carrier on the rear side panel may be susceptible to corrosion due to aging and/or environmental influences. As a result, this corrosion of the contacts could render the rear lamp(s) inoperative. In certain cases, this could potentially damage the lamp's bulb carrier.

CAUSE

A poor ground connection at the rear lamp assembly (connectors X338 left side – pin #8 and X339 right side – pin #5) causes a malfunction of the rear tail lamps.

CORRECTION

Inspect and install additional taillight ground wires if necessary.

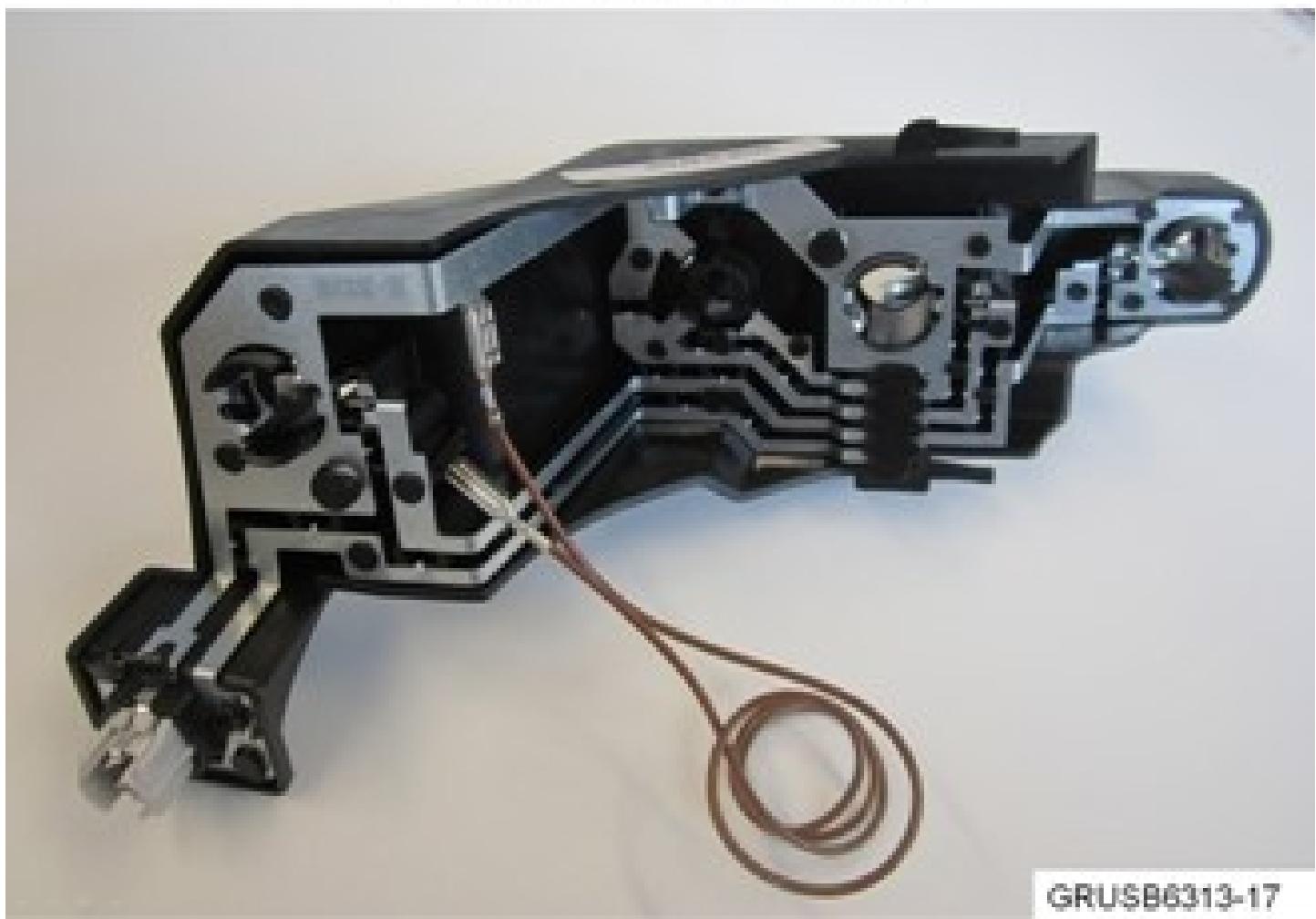
PROCEDURE

1. Check both rear bulb carriers for the additional grounds.
2. If **both** rear bulb carriers are already fitted with the additional grounds, no further work is needed.

In case the additional ground wires are not found, then proceed to step # 3.

3. Using the E60 service repair kit, **replace both carriers**.
4. Inspect both connector socket housings and if necessary, replace **only** the affected side where corrosion or thermal damage is present. Refer to ISTA Repair Instruction 63 21 055, "Replace a socket housing for left or right-hand boot lid light."

The pictures below show the new part with the additional ground cable and final wire routing.

New part with ground cable

GRUSB6313-17



GRUSS6313-16

PARTS INFORMATION

Part Number	Description	Quantity
63 21 7 378 886	E60 Service kit/lamp carriers (2 included)	1
12 52 7 505 477*	Universal socket	1 per side if necessary
12 52 7 502 933*	SLK 2.8 contact	As required

(*) Only if a rear lamp is not working (one or both sides), the following parts are required: 8-pin connector socket housing replacement, as applicable.

WARRANTY INFORMATION

Reimbursement for this Recall will be via normal claim entry utilizing the applicable work package information below and the part numbers listed above that apply:

Defect Code:	0063280100	E60 Replace rear light bulb holder
--------------	------------	------------------------------------

Scenario# 1: Both rear lamp assemblies already have an additional ground cable on the bulb socket/holder

Work Pkg	Labor Operation	Description (Main work)	Labor Allowance
# 1	00 61 104	Check the function of both rear lamp	Refer to AIR

	assemblies; both lamps have the additional repair kit "ground cables" already present	
--	--	--

Or:

Scenario # 2: Replace both bulb carriers (service repair kit)

Work Pkg	Labor Operation	Description (Main work)	Labor Allowance
# 2	00 61 105	Check the function of both rear lamp assemblies and replace both bulb carriers	Refer to AIR

Or:

Scenario # 3: Repair one side connector and replace both bulb carriers (service repair kit)

Work Pkg	Labor Operation	Description (Main work)	Labor Allowance
# 3	00 61 106	Check the function of both rear lamp assemblies; repair one connector, and replace both bulb carriers	Refer to AIR

Or:

Scenario # 4: Repair both side connectors and replace both bulb carriers (service repair kit)

Work Pkg	Labor Operation	Description (Main work)	Labor Allowance
# 4	00 61 107	Check the function of both rear lamp assemblies; repair both connectors, and replace both bulb carriers	Refer to AIR

Only one of the flat rate labor operation codes listed above can be used for claim submission/reimbursement purposes.

All four labor operation codes listed above are Main labor operations, only one Main work flat rate labor operation code can be claimed per workshop visit.

Refer to AIR for the corresponding flat rate unit (FRU) allowances.

Claim Repair Comments

Only reference the SIB number and the work package (Pkg) number performed in the RO technician notes and the claim comments (For example: B63 06 13 WP 1), unless otherwise required by State law.

TREAD Act Reimbursement - Qualifying Prior Customer-Pay Repairs

A. Please follow the procedure below when a vehicle is in your workshop for this repair:

1. Review and verify the repair on the customer-pay invoice (BMW center or independent repair shop) to ensure it addresses the issue described in this Service Information bulletin.
2. Reimburse the customer (labor and parts).
3. Submit the customer-paid repair expense under Defect Code **00 63 28 01 00**, as follows:

- Sublet Code 3
- Dollar amount (with no markup)
- Comment: Reimbursement for allowable expenses related to the previous customer pay repair.
- Retain the “original” customer pay invoice in your files; this documentation may be requested by BMW during the claim review process.

4. Perform the applicable Recall repair as outlined in this bulletin.

B. If your center is only presented with a customer-pay invoice for a previous repair to address the issue outlined in this bulletin:

1. Scan and save to a file a copy of the “original” customer-pay invoice (BMW center or independent repair shop).
Retain the “original” customer-pay invoice in your files.
2. Submit a VIN-specific email to Warranties.special.request@bmwna.com with the “item 1 file” as an attachment.
3. Warranties will confirm receipt by return email.
4. Proceed and submit this prior customer-paid repair expense under Defect Code **85 99 00 12 NA**, as follows:
 - Sublet Code 3
 - Dollar amount (with no markup)
 - Comment: Reimbursement for allowable expenses related to the previous customer pay repair.
 - Retain the “original” customer pay invoice in your files.
5. BMW will review the claim and supporting documentation.
6. If the claim is approved, the claim credit will be issued through DCSnet.
7. Your center can now issue a reimbursement to the customer for the previous repair.

This claim submission will not close the “Open” Safety Recall because the **vehicle was not available** for inspection/repair.