

# Technical information

# EvoBus

TI No.: 32.00U08919A

Distribution list: D

Distribution date: 23.08.2013

Valid until:

The point of contact is the EvoBus after-sales service in each country

MODEL: CC 400;CC 500;Citaro Low Entry;DT 400;Integro (MBÜ);Integro Euro VI;MC 400;TC 400;TC 400 Facelift

MODEL SERIES: 410001; 410210; 410230; 410240; 410250; 628583; 628587; 629557; 629610; 629612; 629623; 629625; 629627; 632121; 632125; 632131; 632133; 632134; 632138; 632139; 633001; 633002; 633004; 633101; 633102; 633103; 633104; 633121; 633620

TITLE: **Frame-end connect : of trailing arms with settlement of adjustment shim**

## COMPLAINT

The frame-end connect : of the trailing arms at the rear axle may come loose.

## CAUSE

The connect : may loosen due to settling of the adjustment shim.

## REMEDY

On the vehicles concerned, the tightening torque of the frame-end connect :s of the trailing arms at the rear axle is to be checked and the connect :s are to be retightened if necessary.

## MEASURE TYPE

The scope of the work is carried out on the vehicles concerned as part of a safety recall. A descript : of how to proceed can be found in the KOMMIT system.

## DEFECT PART HANDLING

none

## OPERATION TEXTS

Operation no.	Operation text	Working time/h	Comment
02-8423	Retighten bolts of trailing arms on rear axle	0.3	

*The times apply for work at an hourly rate.*

## DEFECT NUMBER

**Defect no.: Designation**

3290299

## CODEWORD

1307O32M02

## INTRODUCTION OF MODIFICATIONS INTO SERIES PRODUCTION

17.05.2013

## WARRANTY AND GOODWILL SETTLEMENTS

BUS/MAT  
pp.  
Eckehard Stengel

BUS/MAC  
pp.  
Johannes Lehmann

Attachments

▶ [Basic data](#)

## Retightening the bolts securing the trailing arms at the rear axle



Risk of accident.

Risk of pulling away inadvertently when the engine is started. ▶ [Details...](#)



Risk of injury.

Danger to persons when the engine is started. ▶ [Details...](#)

- Release the vehicle parking brake.



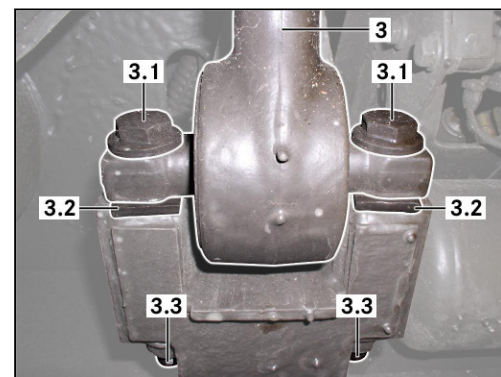
Make sure that the bus is secured against rolling away.

- Remove corros : inhibitor from bolt heads (3.1) and nuts (3.3).
- Retighten nuts (3.3) to the specified torque.



380 Nm

- Recoat screw heads (3.1) and nuts (3.3) with corros : inhibitor.



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Bus / 32.000 Federung 08.2013

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