



Safety Recall No. 13V-188

Dear West Coast Trailers:

This Notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act. This will follow all correspondence regarding this subject.

Magic Tilt has decided that a defect which relates to motor vehicle safety exists in the internal hydraulic pump produced by Parker Oildyne and installed in certain HydraStar and HydraStar XL trailer brake actuators. The actuator is part of the trailer's coupling mechanism. Some of those actuators may have been installed into a Magic Tilt Trailer you purchased.

One of the rotating components in the hydraulic pump for the actuator missed a heat treat operation. As a result, it is subject to wear at a higher than normal rate. As the component wears, the load on the electric motor that powers the unit increases until either the fuse that protects the motor fails or the motor itself fails. In either case, a loss of trailer braking may occur, increasing the risk of a crash, serious injury, or property damage.

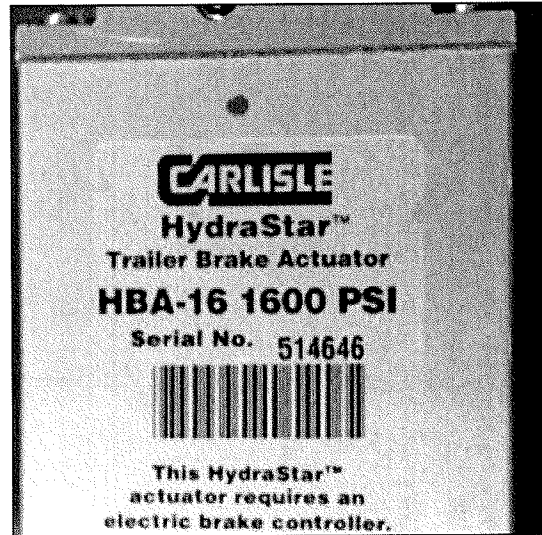
All trailers with the vehicle identification numbers listed below should be quarantined and/or removed from service immediately. The affected trailers were manufactured between October 17, 2011 and January 24, 2012.

Brand Name	Model No.	VIN	Serial No.	Inclusive Dates of Manufacture
Magic Tilt Trailer	TALS2682 H78X15D	1M5BA2622C1E71013	71013	October 17, 2011- January 24, 2012

Once quarantined and/or removed from service, please check the serial number *on the hydraulic brake actuator* on the trailer and see if the serial number *on the actuator* fits within the range of actuators recalled by Carlisle Brake and Friction. That range is as follows:

Brand Name	Part No.	Serial Numbers
Carlisle HydraStar Trailer Brake Actuator	HBA-10	#323896 thru #324093
	HBA-12	#515122 thru #517531
	HBA-16	#715739 thru #717001
Carlisle HydraStar XL Trailer Brake Actuator	HBA-10	#517532 thru #517533
	HBA-12	#602058 thru #602085
	HBA-16	#623888 thru #623894

The serial number is located on the model sticker located on the end of the actuator unit as shown below:



If your Magic Tilt trailer *does* have one of the recalled actuators, Magic Tilt will arrange for the replacement of the actuator on the trailer free of charge. Please contact our Customer Service Department between 8 am and 5 pm Eastern, Mon-Fri, at (800) 998-TILT (8458) to arrange for the replacement of the actuator on affected trailers. If you have previously paid for a replacement of the actuator as a result of this issue, Magic Tilt will reimburse the cost of such replacement based on your receipts.

We regret any inconvenience this recall may cause.

Sincerely,

Director of Engineering
Magic Tilt Trailers



Safety Recall No. 13V-188

Dear Richard Hebert:

This Notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act. This will follow all correspondence regarding this subject.

Magic Tilt has decided that a defect which relates to motor vehicle safety exists in the internal hydraulic pump produced by Parker Oildyne and installed in certain HydraStar and HydraStar XL trailer brake actuators. The actuator is part of the trailer's coupling mechanism. Some of those actuators may have been installed into a Magic Tilt Trailer you purchased.

One of the rotating components in the hydraulic pump for the actuator missed a heat treat operation. As a result, it is subject to wear at a higher than normal rate. As the component wears, the load on the electric motor that powers the unit increases until either the fuse that protects the motor fails or the motor itself fails. In either case, a loss of trailer braking may occur, increasing the risk of a crash, serious injury, or property damage.

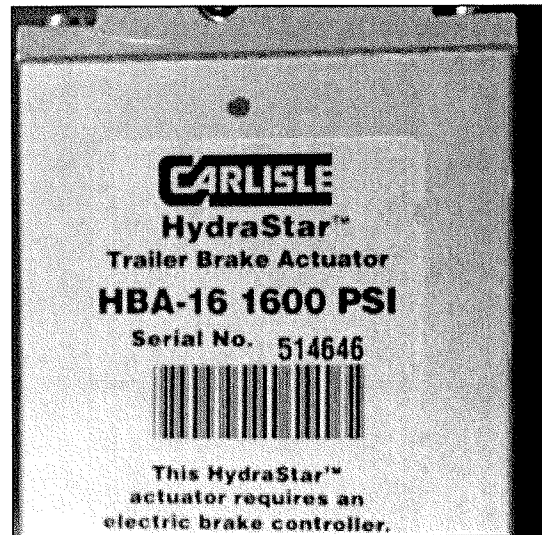
All trailers with the vehicle identification numbers listed below should be quarantined and/or removed from service immediately. The affected trailers were manufactured between October 17, 2011 and January 24, 2012.

Brand Name	Model No.	VIN	Serial No.	Inclusive Dates of Manufacture
Magic Tilt Trailer	TTML40225 215X75R 16E	1M5BA4034C1E71687	71687	October 17, 2011- January 24, 2012

Once quarantined and/or removed from service, please check the serial number *on the hydraulic brake actuator* on the trailer and see if the serial number *on the actuator* fits within the range of actuators recalled by Carlisle Brake and Friction. That range is as follows:

Brand Name	Part No.	Serial Numbers
Carlisle HydraStar Trailer Brake Actuator	HBA-10	#323896 thru #324093
	HBA-12	#515122 thru #517531
	HBA-16	#715739 thru #717001
Carlisle HydraStar XL Trailer Brake Actuator	HBA-10	#517532 thru #517533
	HBA-12	#602058 thru #602085
	HBA-16	#623888 thru #623894

The serial number is located on the model sticker located on the end of the actuator unit as shown below:



If your Magic Tilt trailer *does* have one of the recalled actuators, Magic Tilt will arrange for the replacement of the actuator on the trailer free of charge. Please contact our Customer Service Department between 8 am and 5 pm Eastern, Mon-Fri, at (800) 998-TILT (8458) to arrange for the replacement of the actuator on affected trailers. If you have previously paid for a replacement of the actuator as a result of this issue, Magic Tilt will reimburse the cost of such replacement based on your receipts.

We regret any inconvenience this recall may cause.

Sincerely,

Director of Engineering
Magic Tilt Trailers



Safety Recall No. 13V-188

Dear Matt Strohm:

This Notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act. This will follow all correspondence regarding this subject.

Magic Tilt has decided that a defect which relates to motor vehicle safety exists in the internal hydraulic pump produced by Parker Oildyne and installed in certain HydraStar and HydraStar XL trailer brake actuators. The actuator is part of the trailer's coupling mechanism. Some of those actuators may have been installed into a Magic Tilt Trailer you purchased.

One of the rotating components in the hydraulic pump for the actuator missed a heat treat operation. As a result, it is subject to wear at a higher than normal rate. As the component wears, the load on the electric motor that powers the unit increases until either the fuse that protects the motor fails or the motor itself fails. In either case, a loss of trailer braking may occur, increasing the risk of a crash, serious injury, or property damage.

All trailers with the vehicle identification numbers listed below should be quarantined and/or removed from service immediately. The affected trailers were manufactured between October 17, 2011 and January 24, 2012.

Brand Name	Model No.	VIN	Serial No.	Inclusive Dates of Manufacture
Magic Tilt Trailer	TALS2460 F78X14C	1M5BA2426C1E72054	72054	October 17, 2011- January 24, 2012

Once quarantined and/or removed from service, please check the serial number *on the hydraulic brake actuator* on the trailer and see if the serial number *on the actuator* fits within the range of actuators recalled by Carlisle Brake and Friction. That range is as follows:

Brand Name	Part No.	Serial Numbers
Carlisle HydraStar Trailer Brake Actuator	HBA-10	#323896 thru #324093
	HBA-12	#515122 thru #517531
	HBA-16	#715739 thru #717001
Carlisle HydraStar XL Trailer Brake Actuator	HBA-10	#517532 thru #517533
	HBA-12	#602058 thru #602085
	HBA-16	#623888 thru #623894

The serial number is located on the model sticker located on the end of the actuator unit as shown below:



If your Magic Tilt trailer *does* have one of the recalled actuators, Magic Tilt will arrange for the replacement of the actuator on the trailer free of charge. Please contact our Customer Service Department between 8 am and 5 pm Eastern, Mon-Fri, at (800) 998-TILT (8458) to arrange for the replacement of the actuator on affected trailers. If you have previously paid for a replacement of the actuator as a result of this issue, Magic Tilt will reimburse the cost of such replacement based on your receipts.

We regret any inconvenience this recall may cause.

Sincerely,

Director of Engineering
Magic Tilt Trailers



Safety Recall No. 13V-188

Dear Direct Marketing:

This Notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act. This will follow all correspondence regarding this subject.

Magic Tilt has decided that a defect which relates to motor vehicle safety exists in the internal hydraulic pump produced by Parker Oildyne and installed in certain HydraStar and HydraStar XL trailer brake actuators. The actuator is part of the trailer's coupling mechanism. Some of those actuators may have been installed into a Magic Tilt Trailer you purchased.

One of the rotating components in the hydraulic pump for the actuator missed a heat treat operation. As a result, it is subject to wear at a higher than normal rate. As the component wears, the load on the electric motor that powers the unit increases until either the fuse that protects the motor fails or the motor itself fails. In either case, a loss of trailer braking may occur, increasing the risk of a crash, serious injury, or property damage.

All trailers with the vehicle identification numbers listed below should be quarantined and/or removed from service immediately. The affected trailers were manufactured between October 17, 2011 and January 24, 2012.

Brand Name	Model No.	VIN	Serial No.	Inclusive Dates of Manufacture
Magic Tilt Trailer	TTALS34130 H78X15D	1M5BA3436C1E72425	72425	October 17, 2011- January 24, 2012

Once quarantined and/or removed from service, please check the serial number *on the hydraulic brake actuator* on the trailer and see if the serial number *on the actuator* fits within the range of actuators recalled by Carlisle Brake and Friction. That range is as follows:

Brand Name	Part No.	Serial Numbers
Carlisle HydraStar Trailer Brake Actuator	HBA-10	#323896 thru #324093
	HBA-12	#515122 thru #517531
	HBA-16	#715739 thru #717001
Carlisle HydraStar XL Trailer Brake Actuator	HBA-10	#517532 thru #517533
	HBA-12	#602058 thru #602085
	HBA-16	#623888 thru #623894

The serial number is located on the model sticker located on the end of the actuator unit as shown below:



If your Magic Tilt trailer *does* have one of the recalled actuators, Magic Tilt will arrange for the replacement of the actuator on the trailer free of charge. Please contact our Customer Service Department between 8 am and 5 pm Eastern, Mon-Fri, at (800) 998-TILT (8458) to arrange for the replacement of the actuator on affected trailers. If you have previously paid for a replacement of the actuator as a result of this issue, Magic Tilt will reimburse the cost of such replacement based on your receipts.

We regret any inconvenience this recall may cause.

Sincerely,

Director of Engineering
Magic Tilt Trailers



Safety Recall No. 13V-188

Dear Liberty Boat Rentals:

This Notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act. This will follow all correspondence regarding this subject.

Magic Tilt has decided that a defect which relates to motor vehicle safety exists in the internal hydraulic pump produced by Parker Oildyne and installed in certain HydraStar and HydraStar XL trailer brake actuators. The actuator is part of the trailer's coupling mechanism. Some of those actuators may have been installed into a Magic Tilt Trailer you purchased.

One of the rotating components in the hydraulic pump for the actuator missed a heat treat operation. As a result, it is subject to wear at a higher than normal rate. As the component wears, the load on the electric motor that powers the unit increases until either the fuse that protects the motor fails or the motor itself fails. In either case, a loss of trailer braking may occur, increasing the risk of a crash, serious injury, or property damage.

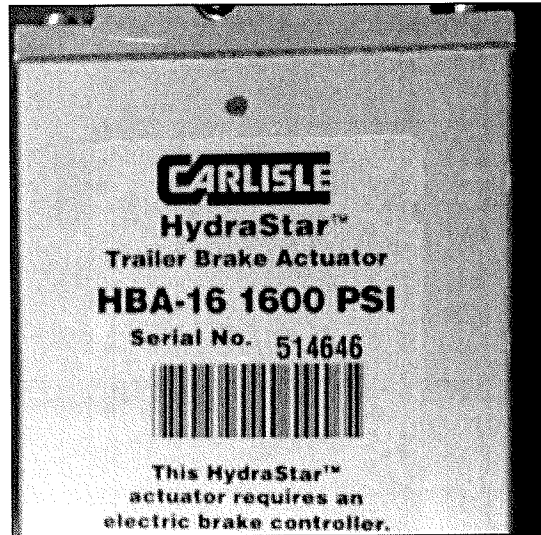
All trailers with the vehicle identification numbers listed below should be quarantined and/or removed from service immediately. The affected trailers were manufactured between October 17, 2011 and January 24, 2012.

Brand Name	Model No.	VIN	Serial No.	Inclusive Dates of Manufacture
Magic Tilt Trailer	TALS2660 F78X14C	1M5BA2620C1E72600	72600	October 17, 2011- January 24, 2012

Once quarantined and/or removed from service, please check the serial number *on the hydraulic brake actuator* on the trailer and see if the serial number *on the actuator* fits within the range of actuators recalled by Carlisle Brake and Friction. That range is as follows:

Brand Name	Part No.	Serial Numbers
Carlisle HydraStar Trailer Brake Actuator	HBA-10	#323896 thru #324093
	HBA-12	#515122 thru #517531
	HBA-16	#715739 thru #717001
Carlisle HydraStar XL Trailer Brake Actuator	HBA-10	#517532 thru #517533
	HBA-12	#602058 thru #602085
	HBA-16	#623888 thru #623894

The serial number is located on the model sticker located on the end of the actuator unit as shown below:



If your Magic Tilt trailer *does* have one of the recalled actuators, Magic Tilt will arrange for the replacement of the actuator on the trailer free of charge. Please contact our Customer Service Department between 8 am and 5 pm Eastern, Mon-Fri, at (800) 998-TILT (8458) to arrange for the replacement of the actuator on affected trailers. If you have previously paid for a replacement of the actuator as a result of this issue, Magic Tilt will reimburse the cost of such replacement based on your receipts.

We regret any inconvenience this recall may cause.

Sincerely,

Director of Engineering
Magic Tilt Trailers



Safety Recall No. 13V-188

Dear West Coast Trailers:

This Notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act. This will follow all correspondence regarding this subject.

Magic Tilt has decided that a defect which relates to motor vehicle safety exists in the internal hydraulic pump produced by Parker Oildyne and installed in certain HydraStar and HydraStar XL trailer brake actuators. The actuator is part of the trailer's coupling mechanism. Some of those actuators may have been installed into a Magic Tilt Trailer you purchased.

One of the rotating components in the hydraulic pump for the actuator missed a heat treat operation. As a result, it is subject to wear at a higher than normal rate. As the component wears, the load on the electric motor that powers the unit increases until either the fuse that protects the motor fails or the motor itself fails. In either case, a loss of trailer braking may occur, increasing the risk of a crash, serious injury, or property damage.

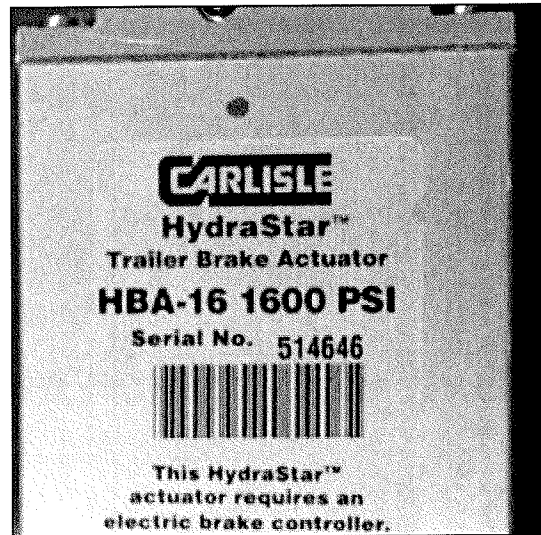
All trailers with the vehicle identification numbers listed below should be quarantined and/or removed from service immediately. The affected trailers were manufactured between October 17, 2011 and January 24, 2012.

Brand Name	Model No.	VIN	Serial No.	Inclusive Dates of Manufacture
Magic Tilt Trailer	TTALS38130 H78X15D	1M5BA3838C1E72789	72789	October 17, 2011- January 24, 2012

Once quarantined and/or removed from service, please check the serial number *on the hydraulic brake actuator* on the trailer and see if the serial number *on the actuator* fits within the range of actuators recalled by Carlisle Brake and Friction. That range is as follows:

Brand Name	Part No.	Serial Numbers
Carlisle HydraStar Trailer Brake Actuator	HBA-10	#323896 thru #324093
	HBA-12	#515122 thru #517531
	HBA-16	#715739 thru #717001
Carlisle HydraStar XL Trailer Brake Actuator	HBA-10	#517532 thru #517533
	HBA-12	#602058 thru #602085
	HBA-16	#623888 thru #623894

The serial number is located on the model sticker located on the end of the actuator unit as shown below:



If your Magic Tilt trailer *does* have one of the recalled actuators, Magic Tilt will arrange for the replacement of the actuator on the trailer free of charge. Please contact our Customer Service Department between 8 am and 5 pm Eastern, Mon-Fri, at (800) 998-TILT (8458) to arrange for the replacement of the actuator on affected trailers. If you have previously paid for a replacement of the actuator as a result of this issue, Magic Tilt will reimburse the cost of such replacement based on your receipts.

We regret any inconvenience this recall may cause.

Sincerely,

Director of Engineering
Magic Tilt Trailers



Safety Recall No. 13V-188

Dear West Coast Trailers:

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Magic Tilt has decided that a defect which relates to motor vehicle safety exists in the internal hydraulic pump produced by Parker Oildyne and installed in certain HydraStar and HydraStar XL trailer brake actuators. The actuator is part of the trailer's coupling mechanism. Some of those actuators may have been installed into a Magic Tilt Trailer you purchased.

One of the rotating components in the hydraulic pump for the actuator missed a heat treat operation. As a result, it is subject to wear at a higher than normal rate. As the component wears, the load on the electric motor that powers the unit increases until either the fuse that protects the motor fails or the motor itself fails. In either case, a loss of trailer braking may occur, increasing the risk of a crash, serious injury, or property damage.

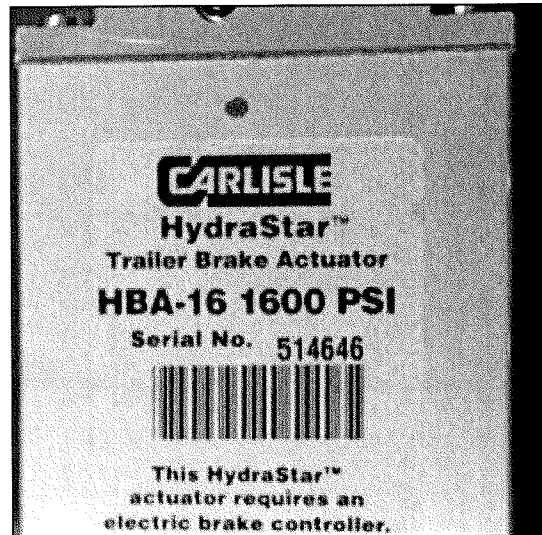
All trailers with the vehicle identification numbers listed below should be quarantined and/or removed from service immediately. The affected trailers were manufactured between October 17, 2011 and January 24, 2012.

Brand Name	Model No.	VIN	Serial No.	Inclusive Dates of Manufacture
Magic Tilt Trailer	TTALS28130 H78X15D	1M5BA2833C1E72869	72869	October 17, 2011- January 24, 2012

Once quarantined and/or removed from service, please check the serial number *on the hydraulic brake actuator* on the trailer and see if the serial number *on the actuator* fits within the range of actuators recalled by Carlisle Brake and Friction. That range is as follows:

Brand Name	Part No.	Serial Numbers
Carlisle HydraStar Trailer Brake Actuator	HBA-10	#323896 thru #324093
	HBA-12	#515122 thru #517531
	HBA-16	#715739 thru #717001
Carlisle HydraStar XL Trailer Brake Actuator	HBA-10	#517532 thru #517533
	HBA-12	#602058 thru #602085
	HBA-16	#623888 thru #623894

The serial number is located on the model sticker located on the end of the actuator unit as shown below:



If your Magic Tilt trailer *does* have one of the recalled actuators, Magic Tilt will arrange for the replacement of the actuator on the trailer free of charge. Please contact our Customer Service Department between 8 am and 5 pm Eastern, Mon-Fri, at (800) 998-TILT (8458) to arrange for the replacement of the actuator on affected trailers. If you have previously paid for a replacement of the actuator as a result of this issue, Magic Tilt will reimburse the cost of such replacement based on your receipts.

We regret any inconvenience this recall may cause.

Sincerely,

Director of Engineering
Magic Tilt Trailers



Safety Recall No. 13V-188

Dear West Coast Trailers:

This Notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act. This will follow all correspondence regarding this subject.

Magic Tilt has decided that a defect which relates to motor vehicle safety exists in the internal hydraulic pump produced by Parker Oildyne and installed in certain HydraStar and HydraStar XL trailer brake actuators. The actuator is part of the trailer's coupling mechanism. Some of those actuators may have been installed into a Magic Tilt Trailer you purchased.

One of the rotating components in the hydraulic pump for the actuator missed a heat treat operation. As a result, it is subject to wear at a higher than normal rate. As the component wears, the load on the electric motor that powers the unit increases until either the fuse that protects the motor fails or the motor itself fails. In either case, a loss of trailer braking may occur, increasing the risk of a crash, serious injury, or property damage.

All trailers with the vehicle identification numbers listed below should be quarantined and/or removed from service immediately. The affected trailers were manufactured between October 17, 2011 and January 24, 2012.

Brand Name	Model No.	VIN	Serial No.	Inclusive Dates of Manufacture
Magic Tilt Trailer	TTML34150 245X75R 16E	1M5BA3432C1E72874	72874	October 17, 2011- January 24, 2012

Once quarantined and/or removed from service, please check the serial number *on the hydraulic brake actuator* on the trailer and see if the serial number *on the actuator* fits within the range of actuators recalled by Carlisle Brake and Friction. That range is as follows:

Brand Name	Part No.	Serial Numbers
Carlisle HydraStar Trailer Brake Actuator	HBA-10	#323896 thru #324093
	HBA-12	#515122 thru #517531
	HBA-16	#715739 thru #717001
Carlisle HydraStar XL Trailer Brake Actuator	HBA-10	#517532 thru #517533
	HBA-12	#602058 thru #602085
	HBA-16	#623888 thru #623894

The serial number is located on the model sticker located on the end of the actuator unit as shown below:



If your Magic Tilt trailer *does* have one of the recalled actuators, Magic Tilt will arrange for the replacement of the actuator on the trailer free of charge. Please contact our Customer Service Department between 8 am and 5 pm Eastern, Mon-Fri, at (800) 998-TILT (8458) to arrange for the replacement of the actuator on affected trailers. If you have previously paid for a replacement of the actuator as a result of this issue, Magic Tilt will reimburse the cost of such replacement based on your receipts.

We regret any inconvenience this recall may cause.

Sincerely,

Director of Engineering
Magic Tilt Trailers



Safety Recall No. 13V-188

Dear TK Boat Rentals:

This Notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act. This will follow all correspondence regarding this subject.

Magic Tilt has decided that a defect which relates to motor vehicle safety exists in the internal hydraulic pump produced by Parker Oildyne and installed in certain HydraStar and HydraStar XL trailer brake actuators. The actuator is part of the trailer's coupling mechanism. Some of those actuators may have been installed into a Magic Tilt Trailer you purchased.

One of the rotating components in the hydraulic pump for the actuator missed a heat treat operation. As a result, it is subject to wear at a higher than normal rate. As the component wears, the load on the electric motor that powers the unit increases until either the fuse that protects the motor fails or the motor itself fails. In either case, a loss of trailer braking may occur, increasing the risk of a crash, serious injury, or property damage.

All trailers with the vehicle identification numbers listed below should be quarantined and/or removed from service immediately. The affected trailers were manufactured between October 17, 2011 and January 24, 2012.

Brand Name	Model No.	VIN	Serial No.	Inclusive Dates of Manufacture
Magic Tilt Trailer	TTML40225 215X75R 16E	1M5BA4031C1E72926	72926	October 17, 2011- January 24, 2012

Once quarantined and/or removed from service, please check the serial number *on the hydraulic brake actuator* on the trailer and see if the serial number *on the actuator* fits within the range of actuators recalled by Carlisle Brake and Friction. That range is as follows:

Brand Name	Part No.	Serial Numbers
Carlisle HydraStar Trailer Brake Actuator	HBA-10	#323896 thru #324093
	HBA-12	#515122 thru #517531
	HBA-16	#715739 thru #717001
Carlisle HydraStar XL Trailer Brake Actuator	HBA-10	#517532 thru #517533
	HBA-12	#602058 thru #602085
	HBA-16	#623888 thru #623894

The serial number is located on the model sticker located on the end of the actuator unit as shown below:



If your Magic Tilt trailer *does* have one of the recalled actuators, Magic Tilt will arrange for the replacement of the actuator on the trailer free of charge. Please contact our Customer Service Department between 8 am and 5 pm Eastern, Mon-Fri, at (800) 998-TILT (8458) to arrange for the replacement of the actuator on affected trailers. If you have previously paid for a replacement of the actuator as a result of this issue, Magic Tilt will reimburse the cost of such replacement based on your receipts.

We regret any inconvenience this recall may cause.

Sincerely,

Director of Engineering
Magic Tilt Trailers