



# SAFETY RECALL BULLETIN

## NHTSA RECALL 13V-184

AUTOCAR, LLC SAFETY RECALL A-1302

June, 2013

### Attention:

Service Managers / Parts Managers

### Subject:

Missing Air Tank Drain Valve on certain Xpeditor trucks

### Safety Recall Information:

Installation of drain valve omitted in production.

### Vehicles Affected:

There are 82 affected vehicles, 69 with petcock (serial numbers in the range 201795 through 215186) and 13 with pull cord (serial numbers in the range 201571 through 214223). Refer to the VIN lists beginning on Page 4 for petcock and Page 5 for pull cord.

### Service Responsibility:

Service sites must perform this recall on affected vehicles at no charge to the owner regardless of vehicle mileage, age or ownership. If a vehicle affected by this recall is taken into or is currently in your vehicle inventory, or at your center for service, you must perform this recall before the vehicle is sold or released to the owner.

### Required Parts:

#### Petcock Kit

- (1) S7370001K002/000 Service kit
- (1) 3081395/P03 Petcock
- Thread sealant (obtain locally)

#### Pull Cord Drain Valve Kit

- (1) S7370001K003/000 Service kit
- (1) 20492422 Pull Cord
- (1) GE286237BI01 Nut
- (1) GE410137AI14 Bolt
- Thread sealant (obtain locally)

### To Obtain Parts:

Ensure that you have authorization from the customer to perform this work, and send an e-mail to [warranty@autocartruck.com](mailto:warranty@autocartruck.com) and include the following:

- VIN(s) (or last 6 digits of VIN(s))
- 'Attention To' name
- 'Ship To' address

### Claims for Reimbursement:

Submit a claim for reimbursement in accordance with Autocar's Warranty Administration Manual.

### Claim Coding Information:

| Labor<br>Operation<br>Code Number | Time<br>Allowance<br>SRT | Description |
|-----------------------------------|--------------------------|-------------|
| 56303-2-01                        | 0.5 HR                   | Drain Valve |



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### Tools Required:

9/16" Combination wrench  
9/16" Crowfoot adapter  
5/8" Combination wrench  
5/8" Crowfoot adapter  
3/8" Drive 9/16" Socket  
Torque wrench (12 ft-lbs)

### Safety Notices



## WARNING

To prevent eye injury, always wear eye protection when performing vehicle maintenance, service or inspection.



## WARNING

Before working on a vehicle, set the parking brake, place the transmission in neutral and block the wheels. Failure to do so can result in unexpected vehicle movement and can cause serious personal injury or death.



## CAUTION

### LOCKOUT/TAGOUT PROCEDURES

Before entering the vehicle or vehicle body, read and follow OSHA regulations concerning entry and working in "CONFINED SPACE" OSHA 1910.146 and "LOCKOUT/TAGOUT" OSHA 1910.147. Follow OSHA regulations while performing any work on the vehicle. The vehicle must be disabled by the following steps before performing any work on the vehicle:

1. Place the transmission in NEUTRAL.
2. Set the parking brake.
3. Shut the engine OFF.
4. Lock cab doors, keep the key in your pocket. Block the wheels before entering the body or performing any work on the vehicle.
5. Turn the battery disconnect switch OFF, if equipped.
6. Completely drain the air from the primary/A system and secondary/B system by opening the drain valves on the air tanks themselves or by using the drain manifold if supplied. When draining the air tanks, do not look into the area where air is draining. Dirt or sludge particles may be expelled in the air stream and can cause eye injury.
7. Place magnetic "DANGER" signs on both cab doors before entering the body or performing any work on the vehicle.
8. Take proper precautions before working under the vehicle. Use ramps approved for the weight of your vehicle, or use floor jacks and stands. Never work under a vehicle supported by jacks alone. Always use jack stands to support the vehicle.

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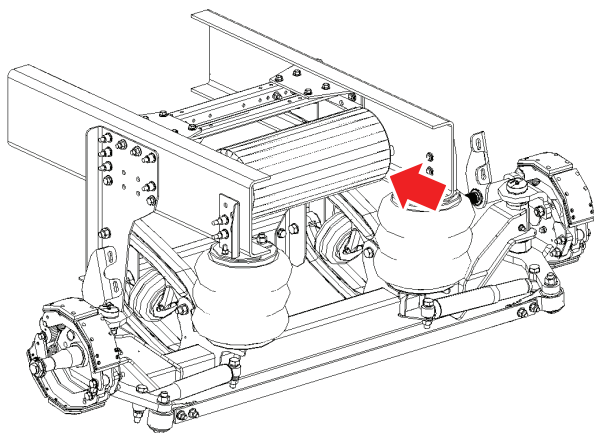
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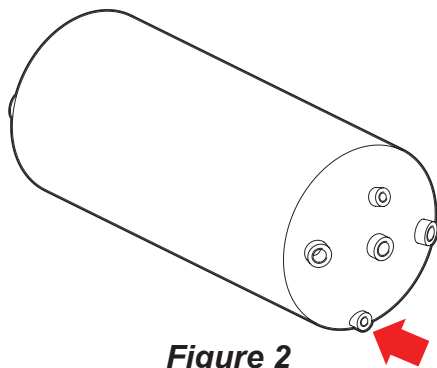
### Installing Drain Valve

1. Follow the lock out/tag out procedures as outlined on page 2 and be sure the air tanks are completely drained before proceeding to Step 2.
2. Locate the auxiliary air tank located near the rear of the chassis (see *Figure 1*)
4. Apply the appropriate thread sealant and install the petcock or pull cord as required and tighten to 12 ft-lb (16.3 N·m) of torque. If the pull cord is used, it will be necessary to attach the cord to the chassis or body in a suitable manner that will allow access to facilitate draining the tank (see *Figure 3 and Figure 4*).



**Figure 1**

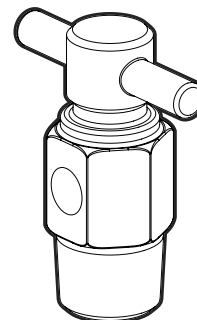
3. Locate the port at the lower end of the air tank, remove and discard the pipe plug (see *Figure 2*).



**Figure 2**



**Figure 3, Pull Cord**



**Figure 4, Petcock**



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### Petcock Drain Valve VIN List

5VCDC6UF85H201795

5VCDC6UFX5H201796

5VCDC6UF15H201797

5VCDC6BEX6H202314

5VCHC6RE47H203970

5VCDC6MF77H204335

5VCHC6FE57H204601

5VCHC6FE77H204602

5VCHC6FE97H204603

5VCHC6FE07H204604

5VCHC6FE27H204605

5VCHC6FE47H204606

5VCHC6FE67H204607

5VCDC6KF98H207273

5VCDC6JF88H207296

5VCACLKF09H207908

5VCACLKF29H207909

5VCACLKF99H207910

5VCDC6JF19H208047

5VCDC6KF79H208049

5VCACLKFX9H208130

5VCACLKF19H208131

5VCACLKF39H208132

5VCACLKF59H208133

5VCACLKF79H208134

5VCACLKF99H208135

5VCACLKF09H208136

5VCACLKF29H208137

5VCACLKF49H208138

5VCACLKF69H208139

5VCACLKF29H208140

5VCACLLE69H208440

5VCACLLE89H208441

5VCACLKF29H208512

5VCACLKF49H208513

5VCACLKF69H208514

5VCACLLE49H208811

5VCACLLE69H208812

5VCHC6LE69H209006

5VCHC6LE89H209007

5VCHC6LEX9H209008

5VCHC6LE19H209009

5VCHC6LE89H209010

5VCHC6LEX9H209011

5VCHC6LE19H209012

5VCHC6LE39H209013

5VCHC6JF19H209460

5VCACLLE0AH210222

5VCACLLE2AH210223

5VCACLLE6AH211617

5VCACLLE8AH211618

5VCACLLEXAH211619

5VCACLLE1BH211669

5VCA3D8F1BH212067

5VCACL8F0BH212071

5VCACL8F2BH212072

5VCACLLE6BH212347

5VCACLLE8BH212348

5VCACL8F1BH212757

5VCACLLE4BH212760

5VCACL8FXBH212921

5VCACL8F8BH213033

5VCACL8FXBH213034

5VCACL8F1BH213035

5VCACL8F3BH213036

5VCACL8F5BH213037

5VCACD8FXBH213038

5VCACLLE8BH213046

5VCACLLE8DH215186



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### **Pull Cord Drain Valve VIN List**

5VCH36PE25H201571

5VCH36PE45H201572

5VCH36PE65H201573

5VCH36PE85H201574

5VCH36PEX5H201575

5VCH36PE15H201576

5VCH36PE35H201577

5VCH36PE55H201578

5VCH36PE75H201579

5VCH36PE35H201580

5VCE36MF76H202166

5VCDC6MF76H202406

5VCACL8F5CH214223