



SERVICE BULLETIN # SVC2013-154 DATE: 18 September 2013

Machine/Attachment: Serial Numbers Involved:
R9X12T 101 – 118 Excluding 117

Subject:  **PRODUCT SAFETY RECALL** R9x12t Air Brake Lines Replacement Kit (IK00-1736)
SECOND NOTICE

Background: **INSERT POTENTIAL FAILURE STATEMENT**
In September 2012, notice regarding the above-referenced Product Safety Alert was sent to unit owners. We have not received confirmation that all the units have been updated.

BRAKE LINE FAILURE MAY OCCUR
The design of the R9X12T rear axle did not provide adequate clearance between the frame crossmember and the air brake lines. If the air brake lines are damaged, the brakes will not work properly. A partial or complete loss of trailer braking capability may occur.

DEATH OR SERIOUS INJURY POSSIBLE
If trailer braking capability is reduced or lost, loss of vehicle control may result while towing on a public highway. **Death or serious injury is possible.** Property or equipment damage is also possible.

Reference: Service Bulletin SVC2012-088, First Notice for this Product Safety Recall.

Solution: **IMMEDIATE MACHINE MODIFICATIONS REQUIRED**
IK00-1736 has been created to provide the necessary parts and instructions to replace and reroute the air brake lines. **This kit must be installed as soon as possible.**

DEALER PARTICIPATION
REVIEW REPORT, ORDER KITS, CONTACT CUSTOMERS
1. **Reports** will be emailed during the week of September 18, 2013, to dealerships shown in our records which sold units affected by this Recall. Please review the report for accuracy, including:

- Owner and/or address changes;

- If IK00-1736 has **not** been installed according to Work Completion Certificates received by the Product Safety Department, the report will indicate “**OPEN**”. Please verify your records to determine if the Kit has been installed. If installed, please submit a Work Completion Certificate to Product Safety Department to confirm installation and request labor reimbursement prior to the owner mailing referenced below.

If the information contained in the Report is **NOT** correct, please notify the **Product Safety Department** on or before September 24, 2013, at:

Telephone: 641-621-7060
Fax: 641-621-7739
Email: productsafety@vermeer.com

1. Prior to **ordering Kit** IK00-1736, please check your inventory to determine if you have IK00-1736 in stock. Orders must be submitted by entering the order into iParts. **Do not order more Kits than needed for immediate installation.**
 - a. When entering the order into iParts, you will need to identify:
 - 17-digit VIN of the unit
 - Order type: FSAF, SSAF, ESAF

Questions regarding the ordering process, may be directed to:

by Email: productsafety@vermeer.com
by Phone: 641-621-7825

3. **Contact** your affected customer(s) to schedule a mutually acceptable time to upgrade their machine. **Note:** Letters will be sent to the customers on or about **September 25, 2013**. Also refer to Owner Notification section below.

If you have any questions concerning the installation of IK001736, please contact the Trenchless Service Department.

PARTS AND LABOR REIMBURSEMENT

Upon completion of each Kit installation, a Warranty Claim must be submitted to the Corporate Warranty Department for reimbursement of the cost of the Kit. Parts reimbursement will not be paid until receipt of Work Completion Certificate indicating that the Kit was installed.

Both documents (Claim and Work Completion Certificate) must be received prior to reimbursement of the parts or labor for this Product Safety recall.

For those dealers using iWarranty, please submit the Campaign Warranty Claim online and attach the Work Completion Certificate to the claim.

A Work Completion Certificate is attached below which indicates the labor hours. **Note:** Future notices to dealers and owners are dependent upon the receipt of Work Completion Certificates by Product Safety Department.

For those dealers submitting warranty claims via iWarranty, please submit a campaign claim with the Work Completion Certificate attached to the claim.

OWNER NOTIFICATION

Sample Letter: Included at the end of this Bulletin is a sample letter which will be sent by Vermeer Corporation directly to the Owners on or about **September 25, 2013**.

Owner notifications for units in non-English speaking countries will be translated into the primary or official language of that country. Owner notifications for this safety campaign will be translated into the following languages:

- Indonesian
- Spanish

All translated owner notices will also include English owner notification. This owner notification/letter instructs the owner to contact their local dealership to arrange for a time to have the Kit installed. After receiving IK00-1736 from the Parts Center, you must contact your affected customer(s) immediately and schedule a mutually acceptable time to upgrade their machine.

We regret any inconvenience that these corrective measures may cause you. This required work is for safety of the machine operator and crew. We hope you agree that the safety benefits surpass the inconvenience.

PRODUCT SAFETY DEPARTMENT

Attachments:

IK00-1736 Kit Instructions
First Notice SVC2012-088

For Reference:	<u>Primary Part Number(s)</u> IK00-1736	<u>For Model(s)</u> R9X12T
TREAD Act Code: <i>(Choose one or more codes applicable)</i>	<input type="checkbox"/> -- Not Applicable <input type="checkbox"/> 02 Suspension <input type="checkbox"/> 03 Service brake system, hydraulic <input checked="" type="checkbox"/> 04 Service brake system, air <input type="checkbox"/> 05 Parking brake <input type="checkbox"/> 11 Electrical	<input type="checkbox"/> 12 Exterior lighting <input type="checkbox"/> 16 Structure <input type="checkbox"/> 17 Latch <input type="checkbox"/> 19 Tires <input type="checkbox"/> 20 Wheels <input type="checkbox"/> 21 Trailer hitch

Priority: <input checked="" type="checkbox"/> Mandatory <input type="checkbox"/> Recommended <input type="checkbox"/> Information only	Completion Schedule: <input type="checkbox"/> 30 days from date of this bulletin <input type="checkbox"/> 90 days from date of this bulletin <input type="checkbox"/> 180 days from date of this bulletin <input type="checkbox"/> Only Units within Standard Limited Warranty Period <input checked="" type="checkbox"/> Product Safety Alert: Install immediately <input type="checkbox"/> N/A
Dealer Distribution: <input type="checkbox"/> Domestic <input type="checkbox"/> International <input checked="" type="checkbox"/> Both	Reimbursement: <input type="checkbox"/> Only Units within Standard Limited Warranty Period <input checked="" type="checkbox"/> Product Safety Alert: Work Completion Certificate Required <input checked="" type="checkbox"/> All Serial Numbers Listed Above <input checked="" type="checkbox"/> Parts <input checked="" type="checkbox"/> Labor Paid(Labor Code: 9L50) <input type="checkbox"/> No Reimbursement

Return completed Work Completion Certificate for labor credit to:
 Product Safety Department: ATTACH to iWarranty Campaign Claim
 FAX: 641-621-7739
 EMAIL: productsafety@vermeer.com

WORK COMPLETION CERTIFICATE		<i>For Dealer Use: Warranty Claim #</i>
IK00-1736: Air Brake Lines Replacement Kit Second Notice		
17-Digit Serial Number is required		
R9X12T	_ _ _ _ _	
I have properly installed the parts according to the Kit's written instructions and am returning this Certificate with the understanding that the Installer's Company will receive 3 hours reimbursement for labor from Vermeer Corporation.		
Date Work Completed:		
Work Completed By: <i>(Enter Installer's Name, Company's Name & Address)</i>		
Installer's Signature:	X	Phone #:
<i>(Name of Installer's Company, Address, and Signature Required)</i>		
Unit Owner's Name:		
Unit Owner's Address:		
<i>(Name of Owner's Company and Address)</i>		

Sample Owner Notification

September 25, 2013

VIA USPS MAIL

Dear Vermeer «Model» Owner:

This notice is sent to you in accordance with the requirements of the U.S. National Traffic and Motor Vehicle Safety Act.

In September 2012, notice was sent to owners concerning the above-referenced product safety update. A copy of the First Notice is included for your reference. To read more about this potential safety hazard, please read the copy of the letter enclosed. **Note: If Vermeer learned of your ownership after mailing of the First Notice, this will be your First Notice.**

Our records indicate that the product safety update **may not** have been installed on your Vermeer «Model» Reclaimer .

If the Kit has **not been installed**, please contact your independent, authorized **Vermeer dealership** immediately to arrange a mutually acceptable time and location to have your machine upgraded **at no cost** to you for labor or materials. If the Vermeer dealer travels to the unit to install the kit, costs may be incurred by the owner. **You must have your machine upgraded for these safety features.**

Contact your local Vermeer Dealer:	«SERV_DLR_NAME» «SERV_DLR_ADD1» «SERV_DLR_CITY STATE ZIP» «SERV_DLR_COUNTRY»
Telephone:	«SERV_DLR_PHONE»

If the Kit has **been installed**, please contact the Product Safety Department to inform us what dealership performed the upgrade so we may update our records:

Toll Free: 800-829-0051, extension 7060

Telephone: 641-621-7060

Email: productsafety@vermeer.com

Please provide your unit's Model and Serial Number when contacting us. **Note: The Model and Serial Number is shown at the top right corner of this letter.**

If you no longer own this machine, please notify the Product Safety Department. If possible, please provide the name and address of the new owner.

We regret any inconvenience that these corrective measures may cause you. This required work is for safety of the machine operator and crew. We hope you agree that the safety benefits surpass the inconvenience.

	PRODUCT SAFETY RECALL
Second Notice R9X12T Air Brake Lines Replacement Kit (IK00-1736)	

Model:	«Model»
Serial No:	«VIN»

Very truly yours,
PRODUCT SAFETY DEPARTMENT

Enclosure: SVC2012-088 First Notice

Federal regulations require that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within ten (10) days.

If the authorized dealer has failed or is unable to remedy the defect without charge and within a reasonable time, contact Vermeer Product Safety by email at productsafety@vermeer.com or by calling 800-829-0051 or 641-621-7060. You may also submit a complaint to the Administrator, National Highway Traffic Safety Administration, 1200 New Jersey Avenue SE, Washington, D.C. 20590 or call the Vehicle Safety Hotline at 888-327-4236 (TTY: 1-800-424-9153); or go to <http://www.safercar.gov>