

Work Instruction awning bracket additional Rivet install

2 people required to complete this task

Tools required

Drill
8 Robertson screw driver
8 Drill bit
Rivet Gun
2 ladders

Material in kit

8 drill bit
6pcs of 1 1/4" Steel Rivets
4 pcs self taping screws
tape

step 1 Using the # 8 Robertson screw driver, remove the screws from the bottom of the awning plates
4 screws in total (2 in front bracket and 2 in rear bracket)



Rear bracket



Front bracket

step 2 Remove the awning by lifting straight up off of the mounting brackets



Front



Rear

step 3 Store awning in a safe location to prevent scratches or any other damage

step 4 Tape the drill bit marking out 1 1/4" from the tip.
This is used as a guide as to NOT drill to deep into the vehicle and cause other damage on the interior

step 5 Drill 2 holes in the front bracket 1" directly below the current rivets using the # 8 drill bit
Don't go past the tape mark on the drill bit



step 6 Apply sealant into the drilled holes. Install 2 of the 1 1/4" steel rivets and seat the rivets using the rivet gun



step 7 Apply sealant over the top of the rivet head to prevent water from gaining access into the coach



step 8 Drill 2 holes in the rear bracket 1" directly below the current rivets using the # 8 drill bit
Don't go past the tape mark on the drill bit



step 9 Apply sealant into the drilled holes. Install 2 of the 1 1/4" steel rivets and seat the rivets using the rivet gun



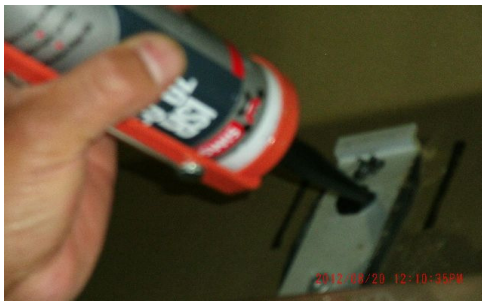
step 10 Apply sealant over the top of the rivet head to prevent water from gaining access into the coach



step 11 Drill 1 hole in the middle bracket 1" directly below the current rivet using the # 8 drill bit
Don't go past the tape mark on the drill bit



step 12 Apply sealant into the drilled holes. Install 2 of the 1 1/4" steel rivets and seat the rivets using the rivet gun



step 13 Apply sealant over the top of the rivet head to prevent water from gaining access into the coach



step 14 Install the awning by lifting straight up over the mounting brackets.
Slide the top mount onto the top of the brackets.
Verify that the awning has been placed back onto the coach properly by pulling on the top of the awning.



step 15 If all verifications have passed
Install the new self tapping screw into the bottom of the awning brackets using the preexisting holes.

Job Complete