



## DOUBLE OUT DOOR BRACKET AND SHIELD RECALL INSTRUCTION

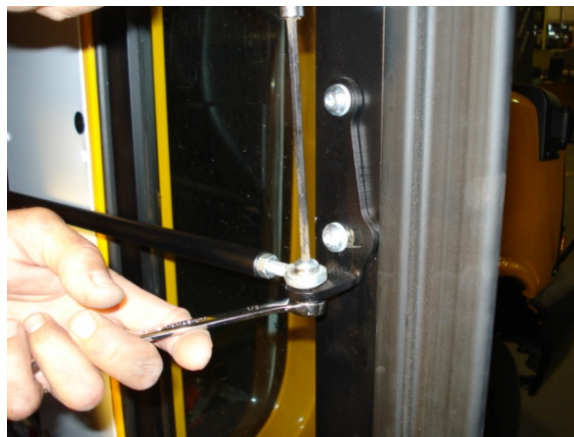
**Tools Needed:** 1 ea-1/2 open ended wrench, 2ea 7/16 wrench, 2ea- Allen wrench

**Parts Needed:** 1ea-Bracket (200031), 2ea-Washers 1/2 X3/4X .047-(425894), 2ea-Bracket Tripod Mount Shield (440970)

Step 1: Mark position of existing bracket on door.



Step 2: With the door in the half-open position, remove (1) fastener securing the rod end to the door bracket. Save the hardware.



Step 3: Remove (2) fasteners securing the bracket to the door and remove the bracket. Save the hardware.



Step 4: Attach the new bracket to the door using the former hardware. Do not tighten the fasteners until the bracket is adjusted.



Step 5: Adjust the new bracket to align with the position of the former bracket, as marked in Step 1. Tighten (2) fasteners to 10-15 ft.-lbs.



Step 6: Position the shim washer on the bracket so that it is centered over the rod end attachment hole.



Step 7: Position the rod end above the shim washer. The ball of the rod end should fit inside the shim washer and should not clamp down on the shim. When properly placed, the rod end should tighten against the door bracket leaving the shim free to rotate.



Step 8: Reinstall the rod end fastener and tighten to 5-10 ft.-lbs.

Step 9: Check for proper operation of the door. Adjust as necessary.

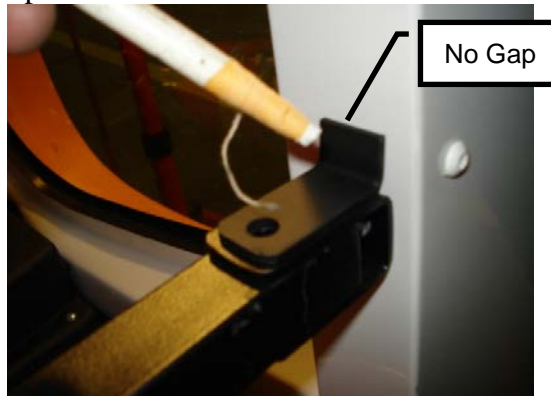
- a. Adjust door in the closed position first. To tighten the door seal in the closed position, shorten the tie rod length connecting the hand control to the door bracket. If door is difficult to close, and seal is too tightly compressed, lengthen the tie rod.
- b. Adjust the door in the open position next. Loosen the (2) fasteners securing the door bracket to the door. If the door does not fully open, slide the door bracket toward the hand control. If the linkage binds and the door is difficult open fully, slide the bracket away from the hand control. Tighten the (2) bracket fasteners to 10-15 ft.-lbs.

## Tri-Pod Corner Shield Installation

Step 1: With the door in the half-open position, remove the fastener attaching the lower tripod tube to the clevis bracket at the door post.



Step 2: Position the shield bracket on top of the clevis bracket. The shield bracket must contact the door post along its entire upper edge. No gap should exist between the shield bracket and the door post.



Step 3: Re-install fastener to attached shield bracket, the clevis bracket, and the tripod tube. Tighten to 3-5 ft.-lbs.

Step 4: Repeat Steps 1 thru 3 for the upper clevis bracket.

Step 5: Ensure no gaps exist between the shield bracket and the door post at upper and lower position.

