

## ELECTRICAL PANEL COVER RECALL INSTRUCTION

**Tools Needed:** Screw driver with Phillips head bit; Drill; 25/64" Drill bit

**Parts Needed:** 1ea-Panel door (use existing-(440391)), 2ea-Black thumb Screw-(440949), 2ea-"U" nut-(440965), 2ea-Tab electrical panel door (440944), 4ea-White interior torx head screws(429125)

Step 1: Remove the Electrical Panel Cover

Step 2: Remove black disks by unscrewing the screws. Take the black disk off and reinstall the screws back into the holes.



Step 3: Drill 2-0.390" (25/64" drill bit) diameter holes in electrical panel frame as shown in photo below.

- 0.375" (3/8") Down from top of frame flange.
- 10.4" from left and right edge of frame flange. Resulting holes should be 18" apart.



Step 4: Slide "U" nuts (440965) over as shown, threads should point towards the end cap.



Step 5: Remove Velcro pads from the panel cover.

Step 6: Drill holes in panel cover from the front per provided template.

- a. Top 2 holes are 6" from outside left and right edge, 10" from outside bottom edge. Pilot with 0.194" diameter bit (#10 bit) then enlarge to 0.25" (1/4") diameter hole.
- b. Bottom outside 2 holes are 6.50" from outside left and right edge. Bottom inside holes are 1.25" inboard from outside holes. All 4 bottom holes are 1 7/16" above outside bottom edge. Drill with a 0.194" diameter bit (#10 bit).



Step 7: Turn door over and attach the 2 galvanized metal tabs (440944) with the radius corners facing down with 4 white screws (429125) installed from the front side as shown in the picture.



Step 8: Install door into electrical pan by placing tabs installed on the door into rectangular slots on the electrical pan and inserting 2 black thumb screws (440949) through the panel and into the "U" nuts on the panel (440965). DO NOT OVER TIGHTEN

