

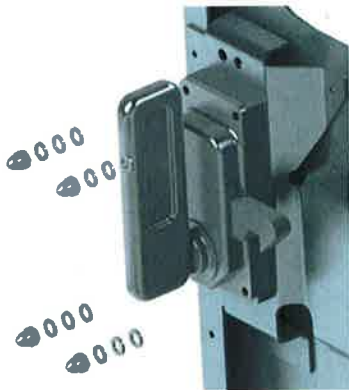
**Technical Service Bulletin
11-11****Instructions for Changing Inner Door Lock Mechanism and Adding
Secondary Latch****For Recalls US 12V-045 & CA 2012-019 & 2012-047**

Concern: Door inner mechanisms don't meet Federal Strength Requirements and Door needs Secondary Latch

Corrective Action: Replace existing mechanism with new mechanism and add secondary latch to existing latch all supplied by Morgan Olson

Tools Required:

2 - 7/16" wrenchs and #3 phillips screwdriver



Inner Door Lock Pictorial



Secondary Latch Pictorial

Process: Remove acorn nut and 3 flat spacer washers on 4 screws securing inner mechanism. Remove inner mechanism and replace with new furnished mechanism aligning square hole with door handle shaft. Press together and reinstall spacer washers and new acorn nut to each screw. Tighten fully. Discard old mechanism and old acorn nuts.

Remove fasteners from bronze door striker place secondary striker on top of original striker. Install with new longer bolts and new locknuts reusing flat washers align and tighten. Discard old bolts and locknuts.

Repair Time:

.1 of hour per mechanism and secondary Latch.

Return the enclosed card showing completion of repair and fill out the invoice part and we will pay for the repair.