

From: [Broadcast Messaging System](#)
To: [DL-BMS Message Monitors](#)
Subject: Recall 12V-550 Deflection Pulley Bolt, Repair Procedure
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DCSnet Message
Urgent



Subject: **Recall 12V-550 Deflection Pulley Bolt, Repair Procedure**

While performing Safety Recall 12V-550 (M57 Deflection Pulley Hex Bolt), it is critical to follow the torque procedure outlined in Service Information bulletin B11 11 12:

Torque the new bolt to 38Nm initial torque, and then angle torque an additional 180°.

Analysis has shown that improper torque application can lead to failure of the hex bolt. Please submit a PuMA case or contact your TSE if you have any questions.

Sincerely,

Technical Service

Attachments:
No Attachments No Attachments

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