# ΤΟΥΟΤΑ

# ◄ IMPORTANT UPDATE ►

## **PRODUCT SUPPORT DIVISION**

The attached Dealer Letter has been updated. Refer to the details below.

DATE	TOPIC
08/19/2016	<ul> <li>This Safety Recall is no longer active. Any vehicle that did not receive a 2 arm replacement repair is now included in Safety Recall GOV. Refer to GOV documents posted on TIS for current information.</li> <li>This document should only be used for claim processing information (until September 16, 2016).</li> </ul>

The most recent update in the attached Dealer Letter will be highlighted with a red box.

Please review this notification with your staff to assure that all relevant personnel have been briefed regarding this subject.

Thank you for your cooperation.

### ΤΟΥΟΤΑ

## Update: Phase 7 – Remedy for 2009 – 2011 MY Vehicles Now Available

To:

All Toyota Dealer Principals, Service Managers, and Parts Managers

Subject: Safety Recall CSJ – (Supplement to C0J) 2006 to Early 2011 Model Year RAV4 Vehicles RE-INSPECTION REQUIRED for Rear Lower Suspension Arm No.1

The original remedy for Safety Recall C0J on 2006 to early 2011 Model Year RAV4 vehicles was launched in Mid-November, 2012. Toyota will be re-notifying all owners covered by Safety Recall C0J to return to the dealership for another inspection and remedy. This supplemental CSJ Campaign supersedes Safety Recall C0J. The inspection and remedy that will be completed in this supplemental campaign is different from the original inspection and remedy procedure and must be performed on all applicable vehicles regardless of the completion status of Safety Recall C0J.

Toyota Motor Sales, U.S.A., Inc.

19001 South Western Avenue Torrance, CA 90501

(310) 468-4000

#### **Background**

Safety Recall C0J involved inspecting the right and left Rear Suspension Lower Arm No. 1 ("arm") for looseness. Based upon this inspection, it may have been necessary to replace the arm(s).

Toyota received reports from dealers indicating that some vehicles experienced symptoms of the recalled condition after being inspected or repaired. Upon investigation, it was discovered that some inspections were not adequate and portions of the repair procedure may not have been performed correctly.

Based upon this information, Toyota will be re-notifying all owners covered by Safety Recall COJ. The notification will apologize to customers and inform them that their vehicles may **not** have been inspected or repaired correctly. The letter will request the customer to return to the dealership for a revised inspection and remedy procedure. The revised inspection and remedy will be performed at **No Charge.** 

The supplemental Safety Recall CSJ will be launched in several phases due to limited parts availability. Please refer to the following table for the type of owner letter being sent to the customer.

Phase	Model Year	Region	Owner Mailing	TIS	Anticipated Remedy
Fliase		Region	Туре	Designation	Date
1		Boston	Remedy	CSJ	Late August, 2013
2		New York	Remedy	CSJ	Late September, 2013
3	2006-2008	Chicago	Remedy	CSJ	Early December, 2013
4		<b>Cincinnati</b>	Remedy	CSJ	Mid-January, 2014
5		CAT	Remedy	CSJ	Early February, 2014
6		Remaining Regions	Remedy	CSJ	Late March, 2014
7	2009-2011	All Regions	Remedy	CSJ	Mid-April, 2014

#### **CSJ Supplemental Remedy**

Toyota dealers are requested to inspect the rear lower suspension arms using the newly developed procedure. If any rust is found on the internal threaded portion of the arm(s), the arm will be replaced. After the inspection or replacement, the rear suspension alignment will be set and the arms will be sealed with an epoxy. Labels will also be applied stating the arms are no longer adjustable. The above actions will be performed at **NO CHARGE** to the customer. Additionally, if Safety Recall COJ was previously completed the dealer will discard the warning labels, clips, and owner's manual supplement previously provided. For additional information on inspection and repair procedures, please refer to TIS.

#### C2J Interim Inspection

Some customers may contact dealerships in regions where the remedy is not yet available. <u>Dealerships in</u> these regions can assist the customer by performing an interim inspection if requested.

Please note the customer will still need to return to dealership to have the revised remedy performed once it is available.

#### 1. Owner Letter Mailing Date

Due to a limited quantity of available parts, the owner notification will be sent out in several phases. Depending on the model year and registered location of the vehicle, the customer will receive either an interim or remedy owner letter. The owner notification will commence in Mid-September, 2013. Customers who receive an interim notice will later receive a remedy notice once the remedy is available for their location. Please refer to the above table for mailing information by phase.

Toyota tries very hard to obtain current customer name and address information when mailing owner letters. In the event your dealership receives a notice for a vehicle that was sold prior to the Safety Recall announcement, it is the dealership's responsibility to forward the owner letter to the customer who purchased the vehicle.

Please note that only owners of the covered vehicles will be notified. If a dealer is contacted by an owner who has not yet received a notification, please *verify eligibility by confirming through TIS prior to performing repairs*. Dealers should perform the repair as outlined in the Technical Instructions found on TIS.

#### 2. Vehicles in Dealership Inventory [In-Stock Vehicles and Toyota Rent-A-Car (TRAC)]

Toyota requests dealers to conduct the remedy on any pre-owned vehicles currently in dealer inventory that are covered by this Safety Recall prior to delivery to the customer.

#### 3. Number and Identification of Covered Vehicles

There are approximately 760,000 RAV4 (2006 to early 2011 model year) vehicles covered by this Supplemental Safety Recall in the U.S.

WMI	MY	VDS	START	FINISH		WMI	MY	VDS	START	FINISH
		BF31V	W001119	W024119				KK4DV	W003824	W008864
		BF32V	W001207	W024120				RF4DV	W022777	W082383
		BF33V	W001117	W024117		•		RK4DV	W013813	W036821
		BF34V	W003775	W021681				WF4DV	W016919	W052569
		BF35V	W001421	W024111				WK4DV	W003647	W008863
		BK31V	W001143	W013774		2010	XF4DV	W018112	W052094	
		BK32V	W001142	W013693		2010	XK4DV	W003701	W006779	
		BK33V	W001162	W013773				YF4DV	W016920	W052604
		BK34V	W001688	W010762				YK4DV	W003435	W008860
	2009	BK35V	W002139	W013749				ZF4DV	W016923	W052607
	2000	ZF31V	W001050	W016880				ZF9DV	W016922	W052431
		ZF32V	W001048	W016874				ZK4DV	W003652	W008861
		ZF33V	W001049	W016918			BF4DV	W077612	W082793	
	C	ZF34V	W003810	W012950			BK4DV	W036909	W037018	
2T3		ZF35V	W001227	W016916		2T3		DF4DV	W082411	W082788
210		ZK31V	W001081	W003645				DK4DV	W036901	W037033
		ZK32V	W001106	W003642				JF4DV	W082409	W082756
		ZK33V	W001076	W003644				JK4DV	W037020	W037025
		ZK34V	W001670	W002621				KF4DV	W052688	W052839
		ZK35V	W001965	W003631				KF9DV	W052617	W052834
		BF4DV	W022899	W082387			2011	RF4DV	W082407	W082781
2		BK4DV	W013775	W036881				RK4DV	W036971	W036988
		DF4DV	W024130	W082385				WF4DV	W050399	W052858
		DK4DV	W013776	W036900				WK4DV	W008866	W008879
	2010	EF4DV	W024745	W069582				YF4DV	W052611	W052872
		EK4DV	W014634	W036700				YK4DV	W008867	W008880
		JF4DV	W024129	W082307				ZF4DV	W052609	W052873
		JK4DV	W013811	W036888				ZF9DV	W052612	W052856
		KF4DV	W016950	W052601				ZK4DV	W008870	W008870
		KF9DV	W016921	W052580						

(Number and Identification of Covered Vehicles Continued . . .)

	WMI	MY	VDS	START	FINISH	[	WMI	MY	VDS	START	FINISH	1	
				5000052	5051226	1 [				5032593	5078025		
			BD31V	6000010	6022606				ZD33V	6020843	6052993		
				5000029	5051222				ZD34V	5032641	5077858		
			BD32V	6000011	6022607				ZD35V	5032630	5078023		
				5000087	5051264				71/04//	5005691	5016136		
			BD33V	6000046	6022596			0007	ZK31V	6002895	6010016		
			BD34V	5000058	5051164			2007	71/001/	5005392	5016123		
			BD35V	5000031	5051248				ZK32V	6003133	6010013	1	
				5000008	5012690				71/001/	5005699	5016137	1	
			BK31V	6000015	6010002				ZK33V	6003135	6010017	1	
				5000011	5012686				ZK34V	5005692	5016122	1	
			BK32V	6000012	6010006				ZK35V	5005728	5016021	1	
			BK33V	5000022	5012692				BD31V	5122515	5215912	1	
			DRSSV	6000031	6009992				DUSIV	6054747	6089730	1	
				BK34V	5000028	5012673					5124567	5215895	1
		2006	BK35V	5000010	5012694			•	BD32V	6054743	6089718	1	
		2006	ZD31V	5000027	5032586				BD33V	5124318	5215928	1	
			20310	6000013	6020783				D33V	6054075	6089729		
			ZD32V	5000006	5032534				BD34V	5124315	5215683		
			20320	6000002	6020798				BD35V	5124310	5215906		
			ZD33V	5000019	5032587				BK31V	5040755	5071475	_	
				6000005	6020842			•	BIGIN	6028076	6050078	-	
			ZD34V	5000025	5032507				BK32V	5039902	5071462	-	
			ZD35V	5000005	5032573				BIROET	6028075	6050082	-	
			ZK31V	5000007	5005689				BK33V	5040768	5071478	-	
	JTM			6000007	6003129		JTM			6028079	6050066	-	
			ZK32V	5000005	5005688				BK34V	5040763	5071435	-	
				6000005	6003131			2008	BK35V	5040804	5071479	-	
			ZK33V	5000011	5005690				ZD31V	5078027 6052994	5117091	-	
			ZK34V	6000008 5000004	6003132					5078035	6081065 5117086	-	
			ZK34V	5000060	5005681 5005684				ZD32V	6052998	6081048	-	
			ZKSSV	5051303	5124254					5076662	5117146	4	
			BD31V	6022623	6054728				ZD33V	6052995	6081084		
				5051315	5124285				ZD34V	5078041	5117037		
			BD32V	6022613	6054737				ZD35V	5078033	5117144	•	
				5051301	5124308					5015779	5024047	•	
			BD33V	6022615	6054736				ZK31V	6010018	6016058	•	
			BD34V	5052182	5124068					5016141	5024048	1	
			BD35V	5051278	5124278				ZK32V	6010023	6016055		
				5012706	5040741					5016138	5024037	1	
			BK31V	6010008	6028074				ZK33V	6010021	6016053		
		2007		5012016	5040743				ZK34V	5016157	5024038	1	
See			BK32V	6010025	6028066				ZK35V	5016148	5024022		
			עראם	5012697	5040747					5000104	5017181	1	
			BK33V	6010022	6028069				BF31V	6000003	6000003	1	
			BK34V	5012752	5040742					D000148	D021298	1	
			BK35V	5012701	5040698			2009		5000105	5017187		
			ZD31V	5031315	5077936			2003	BF32V	6000000	6000000		
			20010	6020846	6052991					D000170	D021282		
			ZD32V	5031131	5077984				BF33V	5000109	5017205	-	
				6019942	6052984	ΙL			2.001	6000004	6000004	]	

(Number and Identification of Covered Vehicles Continued . . .)

WMI	MY	VDS	START	FINISH	] [	WMI	MY	VDS	START	FINISH	
		BF33V	D000124	D021303	1 [			EK4DV	5084606	5096973	
		BF34V	5000106	5011765	1			JF4DV	5017209	5037237	
		BF35V	5000103	5017199				JK4DV	5084196	5098439	
			5070458	5084189				KF4DV	5014245	5032167	
		BK31V	6041373	6041905				KK4DV	5026161	5027285	
			D000125	D010236					5017208	5037242	
			5057953	5084187				RF4DV	D021309	D039590	
		BK32V	6049697	6049713					5084203	5098457	
			D000150	D010128				RK4DV	D010242	D017704	
		עראם	5057681	5084128					5014246	5032119	
		BK33V	D000101	D010235				WF4DV	D015514	D028128	
		BK34V	5071496	5084167			2010		5026116	5027361	
		BK35V	5071507	5084172				WK4DV	D003177	D004794	
1			5000103	5014236			•	XF4DV	5016939	5031934	
		ZF31V	6000000	6000002	1			XK4DV	5026233	5027247	
			D000102	D015503	1				5013774	5032161	
	2000		5000110	5014237	1		•	YF4DV	D015517	D029440	
	2009	ZF32V	6000001	6000004		JTM	X		5026113	5027372	
			D000101	D015507				YK4DV	D003141	D004796	
		ZF33V	5000105	5014242				754014	5014243	5032169	
			6000003	6000007				ZF4DV	D015512	D029469	
JTM			D000109	D015511					5026110	5027371	
		ZF34V	5000120	5014170	<b>MX</b>	V		ZK4DV	D003182	D004788	
		ZF35V	5000104	5014232				BF4DV	5037250	5037816	
		71/04/	5023836	5026109					5037541	5037541	
		ZK31V	D000103	D003176				DF4DV	D039852	D039852	
			5023823	5026102			EF4DV	5037428	5037474		
		ZK32V	6015916	6015951				JF4DV	5036972	5037773	
			D000112	D003174				KF4DV	5032171	5032615	
			5024054	5026039				KK4DV	5027374	5027382	
		ZK33V	6015898	6015967	1			RF4DV	5037253	5037813	
			D000101	D003135	1			RK4DV	5098183	5098978	
		ZK34V	5024061	5026106	1		2011	WF4DV	5032170	5032622	
		ZK35V	5024071	5025801	1			WK4DV	5027373	5027384	
			5017206	5037249	1			XF4DV	5032183	5032209	
		BF4DV	D021304	D039942	1			YF4DV	5032383	5032596	
			5084190	5098459	1				5027377	5027381	
		BK4DV	D010244	D017766	1			YK4DV	D004797	D004797	
	2010		5017212	5037209	1			75 (5) (	5032172	5032613	
		DF4DV	D021305	D039591	1			ZF4DV	D029470	D029470	
		DICIDI	5084192	5098458	1			71/ (5)/	5027376	5027385	
		DK4DV	D010237	D017767				ZK4DV	D004782	D004782	
		EF4DV	5021182	5033749	╡└			1	2001102		Į

Please note that only owners of the covered vehicles will be notified. If a dealer is contacted by an owner who has not yet received the notification, please *verify coverage by confirming through TIS*. Dealers should perform the procedure as outlined in the Technical Instructions located on TIS.

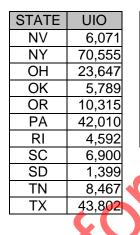
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#### (Number and Identification of Covered Vehicles Continued . . .)

A UIO matrix by state is provided to inform your dealership of the number of covered vehicles in your state.

STATE	UIO	STATE
AK	2,005	HI
AL	5,519	IA
AR	4,011	ID
AZ	12,785	IL
CA	85,213	IN
CO	17,127	KS
СТ	13,991	KY
DC	1,054	LA
DE	2,447	MA
FL	40,360	MD
GA	16,349	ME

UIO	STATE	UIO
4,188	MI	11,400
6,569	MN	14,652
3,343	MO	9,974
30,793	MS	2,489
10,794	MT	2,437
5,276	NC	16,237
7,703	ND	1,267
7,035	NE	3,602
36,727	NH	8,077
19,702	NJ	36,704
6,036	NM	4,125





#### 4. Dealer/Owner Lists

Summary Reports, containing the number of covered vehicles in your dealership's primary marketing area, have been enclosed in the dealer package. (Please verify eligibility by confirming through Dealer Daily or TIS prior to performing repairs.) Summary reports will only be provided for regions where the remedy is available.

#### 5. Special Service Tools

In a separate shipment, which is scheduled to arrive prior to the remedy announcement for each region, your dealership will receive a package containing Special Service Tools for this campaign. The package will have a fluorescent (green, orange, yellow, or pink) label like the sample shown below for easy identification.



These tools are needed when performing the Rear Lower Suspension Arm No. 1 epoxy application for Supplemental Safety Recall CSJ. These tools ARE NOT available through normal parts or tools channels. There is a very limited supply of tools, but if additional tools are needed, contact your regional representative.

	Name	Sample Image	Qty.
	Epoxy Mold		4 halves / 2 completed molds
5	Epoxy Applicator		1

#### 6. Technician Training Requirements

The repair quality of covered vehicles is extremely important to Toyota. All dealership associates involved in the recall process are required to successfully complete E-Learning course <u>SC13A</u>. To ensure that all vehicles have the repair performed correctly; technicians performing this repair must also successfully complete <u>SC13C</u> and be certified to one or more of the following levels:

- Toyota Expert Chassis
- Master
- Master Diagnostic Technician (MDT)

It is the dealership's responsibility to select technicians with the above certification level or greater to perform this Safety Recall repair. Carefully review your resources, the technician skill level, and ability before assigning technicians to this repair. It is important to consider technician days off and vacation schedules to ensure properly trained technicians available to perform this repair at all times.

#### 7. Material Ordering Information

The epoxy kit required for each vehicle can be ordered through the Toyota Complete Maintenance Care (TCMC) and will be drop shipped from AMREP. Ordering of this product is limited to regions where the remedy has been announced.

Model Application	Application Epoxy Kit Part No. Chemical Name							
RAV4	00289-SW1KT-DS	Epoxy Kit	1 Kit Per Vehicle					
The kit above includes the following components:								
		ube of Epoxy = Quantity 1						
Epoxy Mixing Tube = Quantity 1								
	Safety Reca	II Caution Labels = Quantity 2						

The required Mold Release Spray can be ordered through the Toyota Complete Maintenance Care (TCMC) and will be drop shipped from AMREP. Ordering of this product is limited to regions where the remedy has been announced.

Model Application	Epoxy Kit Part No.	Chemical Name	Qty/Unit
RAV4	00289-HKLMR-DS	Mold Release Spray	1 Can Per 100 Vehicles
Note: When o	rdering a quantity of 1 y	our dealership will be shipped Spray.	a 1 can of Mold Release

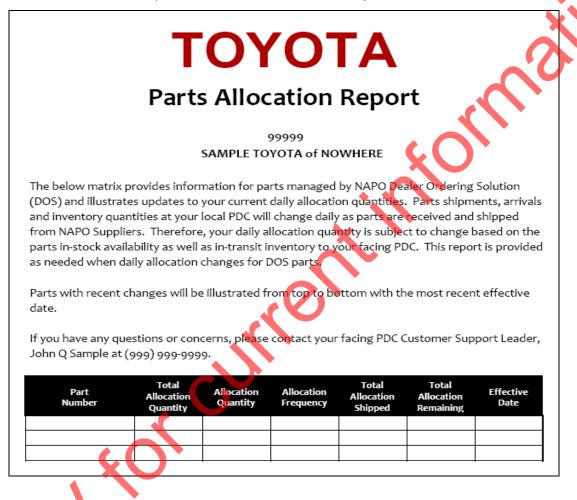
#### 8. Parts Ordering Information

Orders can be placed through the dealership's facing PDC. The kits have been placed on Dealer Ordering Solutions and will be systematically released daily based on dealer ordering criteria.

Campaign	Campaign Part Number Part Description							
CSJ 04002-22142 Rear Suspension Arm No.1 Kit* As N								
*The Kit above includes the following parts:								
48710-0R01	0 R	Rear Lower Suspension Arm No. 1	1					
90179-12027 Nut 1								

(Part Ordering Information Continued. . .)

Each dealership will receive specific dealer ordering criteria in an email from their facing PDC Manager based on Repair Order Volume \* PDC Affected UIO. Therefore, it is vital that each dealership work with both Parts and Service to immediately file Safety Recall claims and coordinate appropriate kit orders. A sample of the Parts Allocation Report has been attached below for your reference.



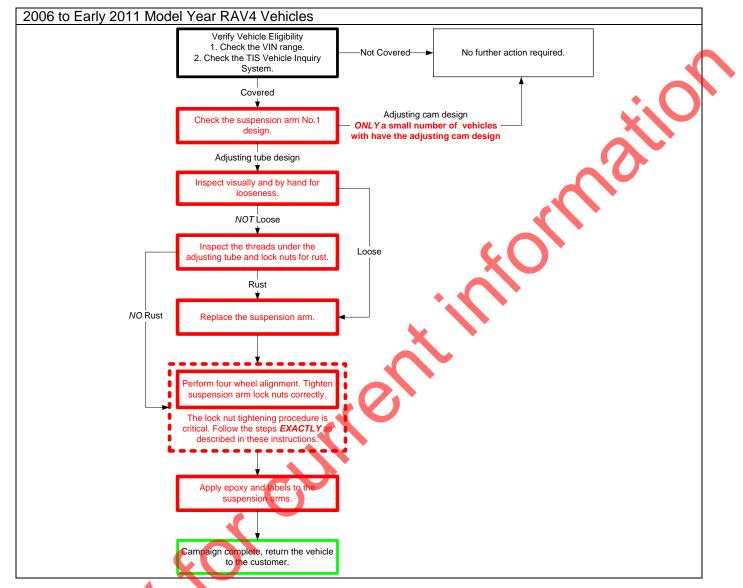
#### 9. <u>Remedy Procedures</u>

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Please refer to TIS for Technical Instructions on inspection and repair.

Conduct all applicable, non-completed Safety Recall and Service Campaigns on the vehicle during the time of appointment.

#### 10. Warranty Reimbursement Procedure



NOTE: The Op Codes below will expire on September 16<sup>th</sup>, 2016. Please see updated directions and Op Codes under campaign G0V after this date.

	TIS Designation	Model	Op. Code	Description	Flat Rate Hour
0	S		3505JA	Check Rear Lower Suspension Arm No.1 for Rust/Looseness, Apply Epoxy, Warning Labels, and Perform Alignment	2.3 hr/vehicle
2	CSJ	RAV4	3505JB	Check Rear Lower Suspension Arm No.1 for Rust/Looseness, Replace One Arm, Apply Epoxy, Warning Labels, and Perform Alignment	2.5 hr/vehicle
			3505JC	Check Rear Lower Suspension Arm No.1 for Rust/Looseness, Replace Both Arms, Apply Epoxy, Warning Labels, and Perform Alignment	2.7 hr/vehicle

• The flat rate times include 0.1 hours for administrative cost per unit for the dealership.

- The flat rate times for Op Codes 3505JA, 3505JB, and 3505JC include flat rate time for performing an alignment.
- The cost of the Epoxy Kit can be claimed by part number under Op. Codes 3505JA, 3505JB, 3505JC.
- The cost of the Mold Release Spray can be claimed under Op. Codes 3505JA, 3505JB, 3505JC as sublet type "ZZ" at a maximum rate of \$0.25 per vehicle.

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(Warranty Reimbursement Procedures Continued . . .)

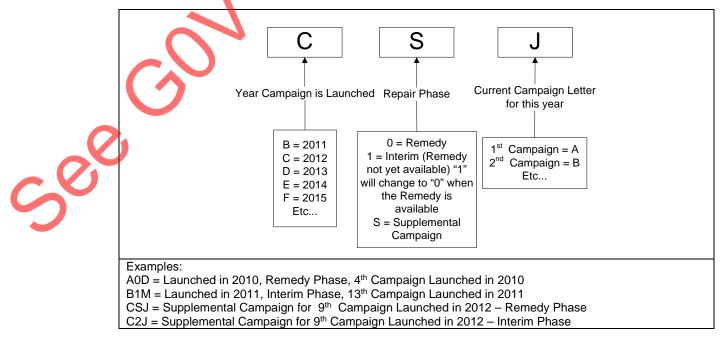
### In the limited cases where the Rear Suspension Arm No.1 is of the adjustment cam design type the following operation code should be used.

Model	Op. Code	Description	Flat Rate Hour
RAV4	3505JD	Suspension Arm is Adjustment Cam Type	0.2 hr/vehicle

The flat rate times include 0.1 hours for administrative cost per unit for the dealership.

The following operation code is only to be used in the event the customer requests an interim inspection. This op code is only available for dealers who do not have the remedy available in their Region.						
TIS		Op.		Flat Rate		
Designation	Model	Code	Description	Hour		
	Model		Perform Interim Inspection at Customer Request			
	Model RAV4	Code	Perform Interim Inspection at Customer Request Perform Interim Inspection at Customer Request – Replace 1 Arm and Perform Alignment	Hour		
Designation		<b>Code</b> 3504JA	Perform Interim Inspection at Customer Request Perform Interim Inspection at Customer Request	Hour 0.4 hr/vehicle		

#### Campaign Designation Decoder



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#### 11. Repair Quality Confirmation

The repair quality of covered vehicles is extremely important to Toyota. To help ensure that all vehicles have the repair performed correctly, please designate at least one associate (someone other than the individual who performed the repair) to verify the repair quality of every vehicle prior to customer delivery.

#### 12. Media Contacts

If you are a dealership associate and have any questions, please contact your District Service/Parts Manager. *In the event you are contacted by the News media*, it is imperative that all media contacts (local and national) receive a consistent message. In this regard, all media contacts must be directed to Cindy Knight (310) 468-2170 in Toyota Corporate Communications. (Please do not provide this number to customers.)

#### 13. Customer Contacts

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A FAQ has been attached for your use in the event you receive a customer contact. If a customer has further questions, please direct the inquiry to the Toyota Customer Experience Center at 1-800-331-4331.

Please review this entire package with your Service and Parts staff to familiarize them with the proper step-by-step procedures required to implement this Safety Recall.

K C

Thank you for your cooperation. TOYOTA MOTOR SALES, U.S.A., INC.



Safety Recall CSJ (Supplement to C0J) 2006 to early 2011 Model Year Toyota RAV4 Vehicles Rear Lower Suspension Arms (No.1) RE-INSPECTION REQUIRED

### **Customer Frequently Asked Questions**

Published Late September, 2013

#### **Background**

The original remedy for Safety Recall COJ on 2006 to early 2011 Model Year RAV4 vehicles was launched in Mid-November, 2012. Toyota will be re-notifying <u>all owners</u> covered by Safety Recall COJ to return to the dealership for a revised inspection and remedy procedure. Supplemental Safety Recall CSJ will be launched in several phases due to limited parts availability. Please refer to the following table for the type of owner letter being sent at this time.

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2		New York	Remedy	CSJ	Late September, 2013
3	2006-2008	Chicago	Remedy	CSJ	Early December, 2013
4		Cincinnati	Remedy	CSJ	Mid-January, 2014
5		CAT	Remedy	CSJ	Early February, 2014
6		Remaining Regions	Remedy	CSJ	Late March, 2014
7	2009-2011	All Regions	Remedy	CSJ	Mid-April, 2014

#### Q1: Why is Toyota conducting a supplemental recall for C0J?

A1: Toyota received reports from dealers indicating that some vehicles experienced symptoms of the recalled condition after being inspected or repaired. Upon investigation, it was discovered that some inspections were not adequate and portions of the repair procedure may not have been performed correctly. Based upon this information, Toyota has revised the inspection and remedy procedures applied to vehicles covered by Safety Recall COJ. To ensure vehicles are properly inspected and repaired, Toyota is requesting **all owners** of vehicles which were covered by Safety Recall COJ to come to the dealership to have the revised inspection and remedy procedure performed.

We sincerely apologize for any inconvenience this may cause you.

#### Q1a: What is the revised inspection and remedy procedure?

A1a: Toyota dealers are requested to inspect the rear lower suspension arms using the newly developed procedure. If any rust is found on the internal threaded portion of the arm(s), the arm will be replaced. After the inspection or replacement, the rear suspension alignment will be set and the arms will be sealed with an epoxy. Labels will also be applied stating the arm is no longer adjustable. The above actions will be performed at **NO CHARGE** to the customer. Additionally, if Safety Recall C0J was previously completed, the dealer will discard the warning labels, clips, and owner's manual supplement previously provided.

#### What is the purpose of the epoxy?

**0**1b:

A1b: The epoxy is being applied to make the arm non-adjustable and prevent future improper servicing. The epoxy will also seal the arm, preventing water from entering and causing the formation of rust.

#### Q1c: How will I have my alignment adjusted in the future?

A1c: During the remedy repair Toyota will set the rear alignment of your vehicle to the proper specification. Future vehicle alignment adjustment and steering wheel centering will be performed using the front wheel adjustments only. This is similar to many other vehicles. If the rear wheel alignment shifts out of specification, rear suspension arms or other components may need to be replaced.

#### Q2: What is the condition?

A2: The Rear Suspension Arm No.1 Assemblies ("arm") are currently adjustable. If the nuts for adjusting the rear wheel alignment are not tightened following the proper procedure and torque specification when vehicle alignment service is performed, backlash can develop at the threaded portion of the arm. This backlash can lead to the formation of rust on the threads. If this occurs, threads could wear, causing the arm to separate, which could result in the loss of vehicle control and a crash.

#### Q3: What should I do if I received a remedy owner letter?

A3: Please contact any authorized Toyota dealer and make an appointment to have the revised inspection and remedy procedure applied to the Rear Lower Suspension Arms (No. 1) of your vehicle.

#### <u>Q3a:</u> What should I do if I received an interim owner letter?

A3a: Due to limited part and Special Service Tool availability, this Supplemental Safety Recall is being launched in several phases by state. We appreciate your patience while we make remedy preparations for your state. In the meantime, if you would like to have an interim inspection\* performed, please contact your local authorized Toyota dealer. \*You will still need to return to the dealership to have the revised inspection and remedy procedure performed when it is available for your state.

Once the remedy is available for your area, Toyota will send a second owner notification by first class mail advising owners to make an appointment with their local authorized Toyota dealer to have the remedy performed at **NO CHARGE**.

#### Q4: How long will the revised inspection and remedy procedure take?

A4: The revised inspection and remedy procedure for the Rear Lower Suspension Arm No. 1 will take approximately 2 hours. However, depending upon the dealer's work schedule, it may be necessary to make your vehicle available for a longer period of time.

#### <u>Q5: Are there any warnings that this condition has occurred?</u>

A5: Yes, if the Rear Lower Suspension Arm No. 1 becomes loose, the driver may notice an abnormal noise from the rear of the vehicle.

#### Q5a: What should I do if I hear an abnormal noise from the rear of the vehicle?

A5a: If you hear an abnormal noise from the rear of the vehicle, you should contact any authorized Toyota dealer for diagnosis, and if applicable, repair. If the condition is related to this Safety Recall the repair will be performed at **no charge** to you.

#### Q6: Which and how many vehicles are covered by the Supplemental Safety Recall?

A6: There are approximately 760,000 Toyota RAV4 vehicles and approximately 18,000 Lexus HS250h Vehicles covered by this Supplemental Safety Recall in the U.S.

	Model Name	Model Year	Production Period	Number of Vehicles (Approx.)
- 0	RAV4	2006 to Early 2011	October, 2005 through Early September, 2010	760,000
2	HS250	2010	July, 2009 through Late August, 2010	18,000

#### <u>Q6a: Are there any other Toyota or Lexus vehicles covered?</u>

A6a: No. There are no other Toyota or Lexus models covered by this Safety Recall.

#### Q7: What if I have additional questions or concerns?

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n in intornation intornation intornation intornation intornation A7: Owners with questions or concerns are asked to please contact the Toyota Customer Experience Center at 1-888-270-9371 Monday through Friday, 5:00 am to 6:00 pm, or Saturday 7:00 am through 4:00 pm Pacific Time.

#### **REVISED INSPECTION AND REMEDY PROCEDURE**

[VIN]

Dear Toyota Customer:

This notice is being sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act. As previously advised, Toyota has decided that a defect, which relates to motor vehicle safety, exists in 2006 to Early 2011 Model Year RAV4 vehicles.

Several months ago Toyota initiated a Safety Recall on these vehicles (Safety Recall #C0J). Since then, Toyota received reports from dealers indicating that some vehicles experienced symptoms of the recalled condition after being inspected or repaired. Upon investigation, it was discovered that some inspections were not adequate and portions of the repair procedure may not have been performed correctly. To ensure vehicles covered by this Safety Recall are repaired correctly Toyota has developed a revised inspection and remedy procedure. This new Safety Recall (#CSJ) supersedes C0J and should be completed as soon as possible.

EVEN IF YOU HAVE HAD THE PREVIOUS RECALL COMPLETED, YOU WILL NEED TO RETURN YOUR VEHICLE TO A TOYOTA DEALER FOR THE NEW RECALL REPAIR. IF YOU DID NOT HAVE THE PREVIOUS RECALL COMPLETED, OR ARE NOT SURE, PLEASE BRING YOUR VEHICLE TO A TOYOTA DEALER TO HAVE THE RECALL REPAIR COMPLETED.

We sincerely apologize for any inconvenience this will cause, but we are taking this action to ensure your safety.

#### What will Toyota do?

Any authorized Toyota dealer will inspect the rear lower suspension arms using the newly developed procedure. If any rust is found on the internal threaded portion of the arm(s), the arm will be replaced. After the inspection or replacement, the rear suspension alignment will be set and the arms will be sealed with an epoxy. Labels will also be applied stating the arm is no longer adjustable. The above actions will be performed at **no charge** to you.

#### What is the condition?

The Rear Lower Suspension Arm No.1 Assemblies ("arm") are currently adjustable. If the nuts for adjusting the rear wheel alignment are not tightened following the proper procedure and torque specification when vehicle alignment service is performed, backlash can develop at the threaded portion of the arm. This backlash can lead to the formation of rust on the threads. If this occurs, threads could wear, causing the arm to separate, which could result in the loss of vehicle control and a crash.

What should you do?

#### This is an important Safety Recall

Please contact any authorized Toyota dealer and make an appointment to have the revised inspection and remedy performed on your vehicle at **no charge** to you.

The revised inspection and remedy procedure will take approximately 2 hours. However, depending upon the dealer's work schedule, it may be necessary to make your vehicle available for a longer period of time.

You do not need an owner letter to have this recall completed; however, to assist the dealer in confirming vehicle eligibility, we request that you present this notice at the time of your service appointment.

If you would like to update your vehicle ownership or contact information, please go to <a href="http://www.toyota.com/ownersupdate">www.toyota.com/ownersupdate</a>. You will need your full 17-digit Vehicle Identification Number (VIN) to input the new information.

#### What if you have other questions?

- Your local Toyota dealer will be more than happy to answer any of your questions and set up an appointment to perform the repair.
- You can find additional information and locate a Toyota dealer in your area by going online and visiting <u>www.toyota.com/recall</u>.
- If you require further assistance, you may contact the Toyota Customer Experience Center at 1-888-270-9371 Monday through Friday, 5:00 am to 6:00 pm, Saturday 7:00 am through 4:00 pm Pacific Time.

If you believe that the dealer or Toyota has failed or is unable to remedy the defect within a reasonable time, you may submit a complaint to the Administrator, National Highway Traffic Safety Administration, 1200 New Jersey Avenue S.E., Washington, D.C. 20590, or call the toll free Vehicle Safety Hot Line at 1-888-327-4236 (TTY 1-800-424-9153), or go to <a href="http://www.safercar.gov">http://www.safercar.gov</a>.

#### What if you have previously paid for repairs to your vehicle for this specific condition?

If you have previously paid for repair to your vehicle for this specific condition prior to receiving this letter, please mail a copy of your repair order, proof-of-payment and proof-of-ownership to the following address for reimbursement consideration:

Toyota Motor Sales, U.S.A., Inc Toyota Customer Experience, WC 10 19001 South Western Avenue Torrance, CA 90509

Please note that the dealer must complete the Safety Recall remedy before reimbursement consideration requests can be processed.

If you are a vehicle lessor, Federal law requires that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within ten days.

We have sent this notice in the interest of your continued satisfaction with our products, and we sincerely regret any inconvenience this condition may have caused you.

Thank you for driving a Toyota.

Sincerely,

S.

TOYOTA MOTOR SALES, U.S.A. INC



Safety Recall CSJ (Supplement to C0J) 2006 to early 2011 Model Year Toyota RAV4 Vehicles Rear Lower Suspension Arms (No.1) RE-INSPECTION REQUIRED

### **Customer Frequently Asked Questions**

Published Late September, 2013

#### **Background**

The original remedy for Safety Recall COJ on 2006 to early 2011 Model Year RAV4 vehicles was launched in Mid-November, 2012. Toyota will be re-notifying <u>all owners</u> covered by Safety Recall COJ to return to the dealership for a revised inspection and remedy procedure. Supplemental Safety Recall CSJ will be launched in several phases due to limited parts availability. Please refer to the following table for the type of owner letter being sent at this time.

	Model Year		Owner Mailing	TIS	Anticipated Remedy
Phase	Model Teal	Region	Type	Designation	Date
1		Boston	Remedy	CSJ	Late August, 2013
2		New York	Remedy	CSJ	Late September, 2013
3	2006-2008	Chicago	Remedy	CSJ	Early December, 2013
4		Cincinnati	Remedy	CSJ	Mid-January, 2014
5		CAT	Remedy	CSJ	Early February, 2014
6		Remaining Regions	Remedy	CSJ	Late March, 2014
7	2009-2011	All Regions	Remedy	CSJ	Mid-April, 2014

#### Q1: Why is Toyota conducting a supplemental recall for C0J?

A1: Toyota received reports from dealers indicating that some vehicles experienced symptoms of the recalled condition after being inspected or repaired. Upon investigation, it was discovered that some inspections were not adequate and portions of the repair procedure may not have been performed correctly. Based upon this information, Toyota has revised the inspection and remedy procedures applied to vehicles covered by Safety Recall COJ. To ensure vehicles are properly inspected and repaired, Toyota is requesting **all owners** of vehicles which were covered by Safety Recall COJ to come to the dealership to have the revised inspection and remedy procedure performed.

We sincerely apologize for any inconvenience this may cause you.

#### Q1a: What is the revised inspection and remedy procedure?

A1a: Toyota dealers are requested to inspect the rear lower suspension arms using the newly developed procedure. If any rust is found on the internal threaded portion of the arm(s), the arm will be replaced. After the inspection or replacement, the rear suspension alignment will be set and the arms will be sealed with an epoxy. Labels will also be applied stating the arm is no longer adjustable. The above actions will be performed at **NO CHARGE** to the customer. Additionally, if Safety Recall C0J was previously completed, the dealer will discard the warning labels, clips, and owner's manual supplement previously provided.

#### What is the purpose of the epoxy?

**0**1b:

A1b: The epoxy is being applied to make the arm non-adjustable and prevent future improper servicing. The epoxy will also seal the arm, preventing water from entering and causing the formation of rust.

#### Q1c: How will I have my alignment adjusted in the future?

A1c: During the remedy repair Toyota will set the rear alignment of your vehicle to the proper specification. Future vehicle alignment adjustment and steering wheel centering will be performed using the front wheel adjustments only. This is similar to many other vehicles. If the rear wheel alignment shifts out of specification, rear suspension arms or other components may need to be replaced.

#### Q2: What is the condition?

A2: The Rear Suspension Arm No.1 Assemblies ("arm") are currently adjustable. If the nuts for adjusting the rear wheel alignment are not tightened following the proper procedure and torque specification when vehicle alignment service is performed, backlash can develop at the threaded portion of the arm. This backlash can lead to the formation of rust on the threads. If this occurs, threads could wear, causing the arm to separate, which could result in the loss of vehicle control and a crash.

#### Q3: What should I do if I received a remedy owner letter?

A3: Please contact any authorized Toyota dealer and make an appointment to have the revised inspection and remedy procedure applied to the Rear Lower Suspension Arms (No. 1) of your vehicle.

#### <u>Q3a: What should I do if I received an interim owner letter?</u>

A3a: Due to limited part and Special Service Tool availability, this Supplemental Safety Recall is being launched in several phases by state. We appreciate your patience while we make remedy preparations for your state. In the meantime, if you would like to have an interim inspection\* performed, please contact your local authorized Toyota dealer. \*You will still need to return to the dealership to have the revised inspection and remedy procedure performed when it is available for your state.

Once the remedy is available for your area, Toyota will send a second owner notification by first class mail advising owners to make an appointment with their local authorized Toyota dealer to have the remedy performed at **NO CHARGE**.

#### Q4: How long will the revised inspection and remedy procedure take?

A4: The revised inspection and remedy procedure for the Rear Lower Suspension Arm No. 1 will take approximately 2 hours. However, depending upon the dealer's work schedule, it may be necessary to make your vehicle available for a longer period of time.

#### <u>Q5: Are there any warnings that this condition has occurred?</u>

A5: Yes, if the Rear Lower Suspension Arm No. 1 becomes loose, the driver may notice an abnormal noise from the rear of the vehicle.

#### Q5a: What should I do if I hear an abnormal noise from the rear of the vehicle?

A5a: If you hear an abnormal noise from the rear of the vehicle, you should contact any authorized Toyota dealer for diagnosis, and if applicable, repair. If the condition is related to this Safety Recall the repair will be performed at **no charge** to you.

#### Q6: Which and how many vehicles are covered by the Supplemental Safety Recall?

A6: There are approximately 760,000 Toyota RAV4 vehicles and approximately 18,000 Lexus HS250h Vehicles covered by this Supplemental Safety Recall in the U.S.

	Model Name	Model Year	Production Period	Number of Vehicles (Approx.)
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#### <u>Q6a: Are there any other Toyota or Lexus vehicles covered?</u>

A6a: No. There are no other Toyota or Lexus models covered by this Safety Recall.

#### Q7: What if I have additional questions or concerns?

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n in intornation intornation intornation intornation intornation A7: Owners with questions or concerns are asked to please contact the Toyota Customer Experience Center at 1-888-270-9371 Monday through Friday, 5:00 am to 6:00 pm, or Saturday 7:00 am through 4:00 pm Pacific Time.

INTERIM NOTICE We are currently preparing the revised remedy procedure. We will notify you again when the remedy is available.

#### **REVISED REMEDY PREPARATIONS IN PROGRESS**

[VIN]

Dear Toyota Customer:

This notice is being sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act. As previously advised, Toyota has decided that a defect, which relates to motor vehicle safety, exists in 2006 to Early 2011 Model Year RAV4 vehicles.

Several months ago Toyota initiated a Safety Recall on these vehicles (Safety Recall #COJ). Since then, Toyota received reports from dealers indicating that some vehicles experienced symptoms of the recalled condition after being inspected or repaired. Upon investigation, it was discovered that some inspections were not adequate and portions of the repair procedure may not have been performed correctly. To ensure vehicles covered by this Safety Recall are repaired correctly, Toyota has developed a revised inspection and remedy procedure. This new Safety Recall (#CSJ) supersedes C0J. Due to parts and Special Service Tool availability, the revised inspection and remedy will be released in stages by state.

We will notify you again when the revised inspection and remedy procedure is available for your state.

EVEN IF YOU HAVE HAD THE PREVIOUS RECALL COMPLETED, YOU WILL NEED TO RETURN YOUR VEHICLE TO A TOYOTA DEALER FOR THE NEW RECALL REPAIR WHEN IT BECOMES AVAILABLE IN YOUR STATE. IF YOU DID NOT HAVE THE PREVIOUS RECALL COMPLETED, OR ARE NOT SURE, WE WILL NOTIFY YOU AGAIN WHEN YOU CAN BRING YOUR VEHICLE TO A TOYOTA DEALER TO HAVE THE RECALL REPAIR COMPLETED.

We sincerely apologize for any inconvenience this will cause, but we are taking this action to ensure your safety.

#### What is the condition?

The Rear Lower Suspension Arm No.1 Assemblies ("arm") are currently adjustable. If the nuts for adjusting the rear wheel alignment are not tightened following the proper procedure and torque specification when vehicle alignment service is performed, backlash can develop at the threaded portion of the arm. This backlash can lead to the formation of rust on the threads. If this occurs, threads could wear, causing the arm to separate, which could result in the loss of vehicle control and a crash.

#### What should you do in the Interim?

We appreciate your patience while we make remedy preparations for your state. In the meantime, if you experience an abnormal noise from the rear of your vehicle, we ask that you make an appointment with your local authorized Toyota dealer to have an Interim Inspection performed. You will still need to return to the dealer to have the revised inspection and remedy completed once it is available for your state.

You will receive a second owner notification when the revised inspection and remedy procedure is available.

You do not need an owner letter to have this recall completed; however, to assist the dealer in confirming vehicle eligibility, we request that you present this notice at the time of your service appointment.

If you would like to update your vehicle ownership or contact information, please go to <u>www.toyota.com/ownersupdate</u>. You will need your full 17-digit Vehicle Identification Number (VIN) to input the new information.

#### What if you have other questions?

- Your local Toyota dealer will be more than happy to answer any of your questions and set up an appointment to perform the repair when it becomes available.
- You can find additional information and locate a Toyota dealer in your area by going online and visiting <u>www.toyota.com/recall</u>.
- If you require further assistance, you may contact the Toyota Customer Experience Center at 1-888-270-9371 Monday through Friday, 5:00 am to 6:00 pm, Saturday 7:00 am through 4:00 pm Pacific Time.

If you believe that the dealer or Toyota has failed or is unable to remedy the defect within a reasonable time, you may submit a complaint to the Administrator, National Highway Traffic Safety Administration, 1200 New Jersey Avenue S.E., Washington, D.C. 20590, or call the toll free Vehicle Safety Hot Line at 1-888-327-4236 (TTY: 1-800-424-9153), or go to <a href="http://www.safercar.gov">http://www.safercar.gov</a>.

#### What if you have previously paid for repairs to your vehicle for this specific condition?

If you have previously paid for repairs to your vehicle for this specific condition prior to receiving this letter, we will provide you instructions for reimbursement consideration in the second owner letter once the revised remedy preparations are completed.

If you are a vehicle lessor, Federal law requires that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within ten days.

We have sent this notice in the interest of your continued satisfaction with our products, and we sincerely regret any inconvenience this condition may have caused you.

Thank you for driving a Toyota.

Sincerely,

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TOYOTA MOTOR SALES, U.S.A., INC.

#### **REVISED INSPECTION AND REMEDY PROCEDURE**

[VIN]

Dear Toyota Customer:

This notice is being sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act. As previously advised, Toyota has decided that a defect, which relates to motor vehicle safety, exists in 2006 to Early 2011 Model Year RAV4 vehicles.

Several months ago Toyota initiated a Safety Recall on these vehicles (Safety Recall #C0J). Since then, Toyota received reports from dealers indicating that some vehicles experienced symptoms of the recalled condition after being inspected or repaired. Upon investigation, it was discovered that some inspections were not adequate and portions of the repair procedure may not have been performed correctly. To ensure vehicles covered by this Safety Recall are repaired correctly Toyota has developed a revised inspection and remedy procedure. This new Safety Recall (#CSJ) supersedes C0J and should be completed as soon as possible.

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#### What will Toyota do?

Any authorized Toyota dealer will inspect the rear lower suspension arms using the newly developed procedure. If any rust is found on the internal threaded portion of the arm(s), the arm will be replaced. After the inspection or replacement, the rear suspension alignment will be set and the arms will be sealed with an epoxy. Labels will also be applied stating the arm is no longer adjustable. The above actions will be performed at **no charge** to you.

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What should you do?

#### This is an important Safety Recall

Please contact any authorized Toyota dealer and make an appointment to have the revised inspection and remedy performed on your vehicle at **no charge** to you.

The revised inspection and remedy procedure will take approximately 2 hours. However, depending upon the dealer's work schedule, it may be necessary to make your vehicle available for a longer period of time.

You do not need an owner letter to have this recall completed; however, to assist the dealer in confirming vehicle eligibility, we request that you present this notice at the time of your service appointment.

If you would like to update your vehicle ownership or contact information, please go to <a href="http://www.toyota.com/ownersupdate">www.toyota.com/ownersupdate</a>. You will need your full 17-digit Vehicle Identification Number (VIN) to input the new information.

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Toyota Motor Sales, U.S.A., Inc Toyota Customer Experience, WC 10 19001 South Western Avenue Torrance, CA 90509

Please note that the dealer must complete the Safety Recall remedy before reimbursement consideration requests can be processed.

If you are a vehicle lessor, Federal law requires that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within ten days.

We have sent this notice in the interest of your continued satisfaction with our products, and we sincerely regret any inconvenience this condition may have caused you.

Thank you for driving a Toyota.

Sincerely,

S.

TOYOTA MOTOR SALES, U.S.A. INC

#### **Owner Information Supplement – Epoxy Application for Rear Lower Suspension Arm No.1**

#### What do I do next?

- Please make an appointment with an authorized Toyota dealership in the State of \_\_\_\_\_\_ to have your vehicle's Rear Lower Suspension Arms No.1 inspected and sealed with a specialized epoxy.
- Dealerships in the following states have the Special Service Tools to apply the epoxy: MA, ME, NH, RI, VT. You may contact any authorized Toyota dealership in any of these states to have your vehicle's Rear Lower Suspension Arm No. 1 inspected and sealed with the specialized epoxy.
- Toyota is continuing its efforts to arrange for Special Service Tool delivery for dealerships in the remaining 50 states.

## What if I have my normal maintenance conducted at a dealership that is not equipped with the Special Service Tools?

We apologize for the inconvenience, but at the current time, you have the following options.

• You can have the vehicle inspected and epoxy applied at a Toyota dealership in one of the states identified above.

Or

• You can choose to wait until your preferred dealership is equipped with the Special Service Tools to apply the epoxy. Please periodically check with your Toyota dealership on its current status.

Or

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• If you choose to visit a dealership that is not in the above identified states, the dealership can perform an interim inspection. If you choose this option, you will need to return to the dealership at a later date once the dealership is equipped to apply the epoxy.

#### Why aren't all dealerships able to apply the specialized epoxy at this time?

• Due to a limited number of Special Service Tools and remedy parts, Toyota is launching this supplemental Safety Recall in several phases by state.