TECHNICAL INSTRUCTIONS

FOR

NON-COMPLIANCE CAMPAIGN B0B (<u>Phase 2</u>) LT TIRE FMVSS138 TPWS

CERTAIN 2008 THROUGH 2011 MODEL YEAR FJ CRUISER

UPDATED DECEMBER 21, 2011

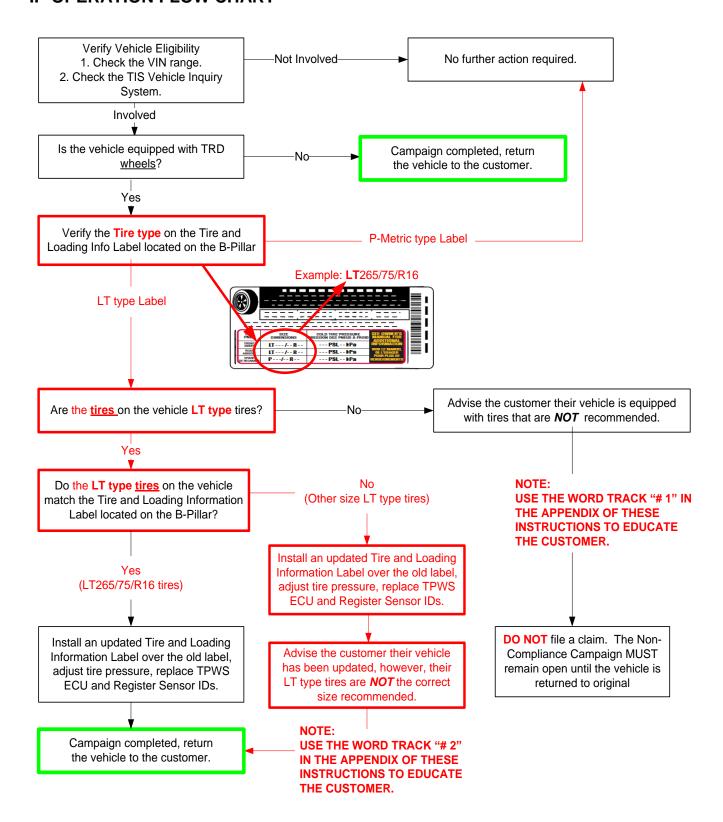
TECHNICAL INSTRUCTION REVISION NOTICE:

Revised 12/21/11

- Affected vehicle criteria updated to include all LT type tires (SECTION V, STEP B)

Previous versions of these Technical Instructions should be discarded.

I. OPERATION FLOW CHART



II. IDENTIFICATION OF AFFECTED VEHICLES

A. AFFECTED VIN RANGE

MODEL	AFFECTED	WMI	MV	VIN Range	
WODEL	ACCESSORY	VVIVII	MY 2008 2009	VDS	Range
	TRD Off Road Wheels ONLY	JTE	2008	BU11F	0101454-0107097
					K001083-K056842
FJ CRUISER				ZU11F	0019266-0019501
					K001376-K007206
			2009	BU11F	K056881-K069827
				ZU11F	K008002-K008508
			2010	BU4BF	K070007-K098685
				ZU4BF	K008514-K010842
			2011	BU4BF	K099163-K107157
				ZU4BF	K010845-K011388

NOTE:

- This Non-Compliance Campaign <u>ONLY</u> involves certain vehicles equipped with the Toyota Racing Development (TRD) Off Road Wheels and Toyota recommended Light Truck (LT) tires.
- Verify the vehicle is equipped with the TRD Off Road Wheels before proceeding.
- Check the TIS Vehicle Inquiry System to confirm the VIN is involved in this Non-Compliance Campaign, and that the campaign has not already been completed prior to dealer shipment or by another dealer.
- TMS warranty will not reimburse dealers for repairs conducted on vehicles that are not affected or were completed by another dealer.
- If a customer's vehicle appears to have the affected TRD Road Wheels as described in these instructions, but the vehicle is not listed as affected in TIS please call (310) 468-5516.

III. PREPARATION

A. PARTS

Part Number	Part Description	Quantity
MDC# 00602-35016 TRD Tire Pressure Label		1
PTR24-35110	Tire Pressure Monitoring System ECU	1

B. TOOLS

Standard hand tools

IV. BACKGROUND AND COMPONENTS

This Non-Compliance Campaign covers certain 2008 through 2011 model year FJ Cruiser, Land Cruiser, Sequoia, Tacoma, and Tundra vehicles on which both TRD Accessory Wheels <u>and</u> Toyota-recommended Light Truck (LT) tires were installed prior to the delivery of the vehicle to the first purchaser. These accessory wheels and tires were installed as a Post Production Option (PPO) by Toyota or as a Dealer Installed Option (DIO) by a Toyota dealer.

Vehicles with these accessory wheels and tires do not meet the Tire Pressure Monitoring System (TPMS) telltale illumination requirements specified in the Federal Motor Vehicle Safety Standard (FMVSS No. 138) because the telltale will not start illuminating at the inflation pressure specified by the standard.

V. WORK PROCEDURE

A. INSPECT THE WHEELS ON THE VEHICLE



Note: Each wheel design as multiple finishes available.

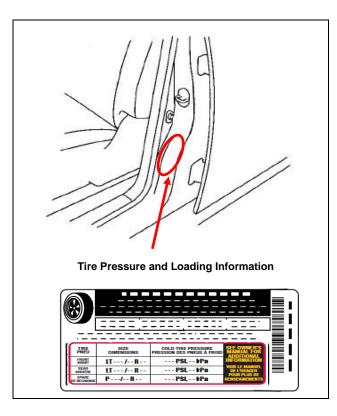
- IS THE VEHICLE EQUIPPED WITH THE TRD OFF ROAD WHEELS SHOWN
 - a) Yes) Go to STEP B (Confirm Label & Tire Match).
 - b) No) Campaign Complete.



Note:

- The wheels shown come in different color finishes.
- The TRD wheel is not what is covered in this Non-Compliance Campaign, it is only used to easily identify vehicles that may be covered.

B. CONFIRM THE TIRE AND LOADING INFORMATION LABEL MATCHES THE TIRES ON THE VEHICLE



- LOCATE THE TIRE AND LOADING INFORMATION LABEL ON THE DRIVER-SIDE B-PILLAR (DOOR JAM)
- DOES THE <u>LABEL</u> SHOW LT TYPE TIRES
 - a) Yes) Go to STEP 3
 - b) No) Tires are P-Metric Campaign Not Applicable







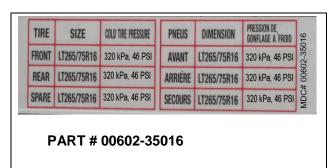
- ARE THE INSTALLED <u>TIRES</u> LT TYPE TIRES
 - a) Yes) Go to STEP 4
 - b) No) Campaign cannot be completed STOP



*Note: If campaign cannot be completed, do not file claim, vehicle must be returned to original condition before it can be completed. Refer to Appendix for Word Track #1.

- ARE THE TIRES ON THE VEHICLE (LT265/75R16 123/120S)
- a) Yes) Go to STEP C. (Install New Tire Label)
- b) No) Advise customer of correct tire size* and go to STEP C
- *Note: If the installed tires are LT Type Tires, but not LT265/75R16, complete the campaign steps and advise the customer that their vehicle has been updated, but the installed LT type tires are not the recommended size. Refer to Appendix for Word Track #2.

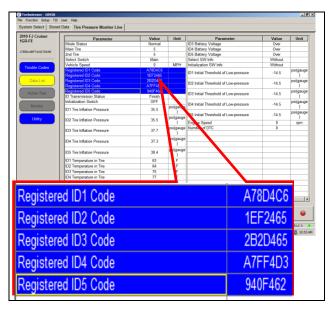
C. INSTALL NEW LT TIRE PRESSURE LABEL



- CLEAN TIRE AND LOADING INFORMATION LABEL SO NEW LABEL WILL AFFIX PROPERLY
- AFFIX THE NEW TRD L/T TIRE LABEL OVER CURRENT LABEL

Note: Do not remove old sticker as damage may occur to OE label.

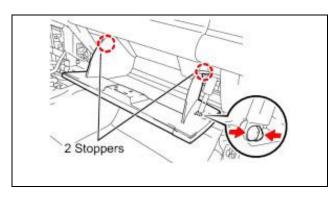
D. ADJUST TIRE PRESSURE AND RETRIEVE TPMS SENSOR IDS



- INCREASE TIRE PRESSURES TO 46 PSI AS IDENTIFIED ON THE LABEL
- CONNECT TECHSTREAM TO THE VEHICLE AND RETRIEVE THE TPWS SENSOR IDs FROM THE DATA LIST

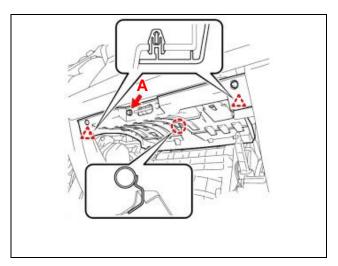
Note: Ensure the font is the correct size and shows all 7 sensor ID characters.

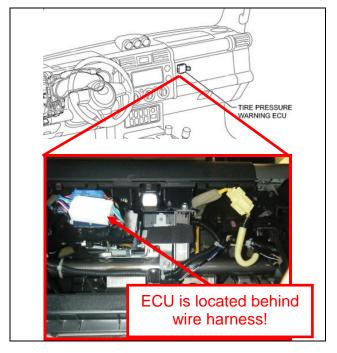
E. REPLACE TPWS ECU AND RECORD THE TPWS SENSOR IDS

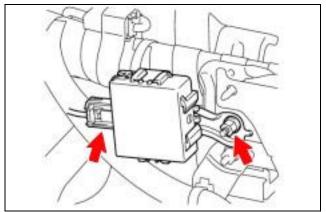


REMOVE THE GLOVE COMPARTMENT DOOR ASSEMBLY

- a) Disengage the pneumatic door stopper from the glove compartment door.
- b) Slightly squeeze the upper part of the glove compartment door assembly to release the 2 stoppers.
- c) Tilt the glove box done until it is horizontal while pulling the glove compartment door assembly toward the rear of the vehicle to release the 3 hinges.







REMOVE INSTRUMENT PANEL LOWER FINISH PANEL SUB-ASSEMBLY.

- a) Remove screw "A".
- b) Disengage the 2 clips and claws to lower the instrument panel lower finish panel.
- c) Disengage the stress release mounts for the wire harnesses attached to the back of the instrument panel lower finish panel.

Note: Do not separate the electrical connectors and interrupt the electrical circuit, especially the yellow SRS circuit.

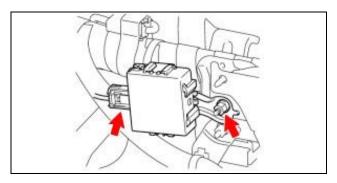
REMOVE THE TPWS ECU

a) Locate the TPWS ECU under the dash.

Note: If the vehicle is equipped with Parking Sonars and Theft Deterrent, do not accidently remove these ECUs as they are located in close proximity to the TPWS ECU.

- b) Disconnect the tire pressure warning ECU connector.
- c) Remove the nut and tire pressure warning ECU.

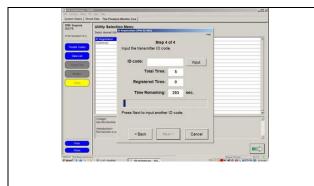
F. INSTALL NEW TPWS ECU AND REGISTER ALL TPWS SENSOR IDS



INSTALL THE TPWS ECU

- a) Install ECU and torque nut to 6.0 Nm (53 in-lbs).
- b) Connect TPWS ECU.

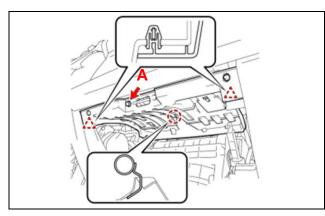
NEW ECU P/N: PTR24-35110



REGISTER TIRE PRESSURE SENSOR IDS INTO THE NEW TPWS ECU

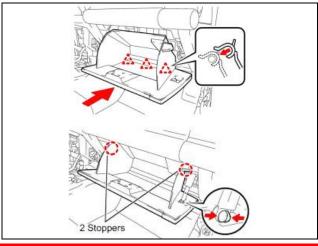
- a) Connect Techstream to the vehicle and perform TPWS Sensor ID Registration.
- b) Once registered, the TPWS telltale will be illuminated for a couple minutes until the ECU refreshes.
- c) Confirm TPWS Sensor Registration is Complete.

G. RE-INSTALL GLOVE COMPARTMENT DOOR ASSEMBLY



• INSTALL INSTRUMENT PANEL LOWER FINISH PANEL SUB-ASSEMBLY

- Reinstall wire harness stress release mounts to Instrument Panel Lower Finish Panel Sub-Assembly.
- b) Engage the 2 clips and claws to install the instrument panel lower finish panel.
- c) Install screw "A".



INSTALL GLOVE COMPARTMENT DOOR ASSEMBLY

- a) Install the glove compartment door assembly with the 3 hinges while holding horizontally.
- b) Slightly squeeze the upper part of the glove compartment door assembly to install.
- c) Install the glove compartment pneumatic door stopper.

■ VERIFY REPAIR QUALITY ▶

- Confirm that the new label as been installed and is not peeling
- Ensure all TPWS Sensors have been registered properly and the Telltale is not illuminated
- If you have any question regarding this campaign, please contact your regional representative

VI. APPENDIX

A. ADVISE TO CUSTOMER

1) After inspecting your vehicle's current tires, we have identified them to be P-Metric or Passenger vehicle tires. Your current tires do not match the LT or Light Truck type tires in which your vehicle was originally equipped. However, the original Tire Pressure Monitoring Sensor Electronic Control Unit (ECU) equipped in your vehicle was calibrated for P-Metric tires. Therefore, Toyota cannot replace the TPMS ECU to one calibrate for LT type tires at this time. The recommended tire specification for your vehicle is:



OR



LT265/75R16 123/120S M+S

2) Since your vehicle does have LT type tires installed, the campaign procedure has been performed. However your vehicle's tire size and specification does not exactly match Toyota's recommendations. It is recommended that the originally equipped LT type tires with the correct size and specification be installed. The recommended tire specification for your vehicle is:



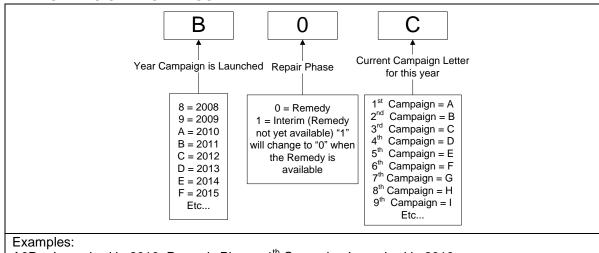
OR



LT265/75R16 123/120S M+S

Have customer sign repair order acknowledging that you have identified that the tires equipped on their vehicle do not meet Toyota recommendations and that you have identified the recommended tire specs.

B. CAMPAIGN DESIGNATION DECODER



A0D = Launched in 2010, Remedy Phase, 4th Campaign Launched in 2010 B1C = Launched in 2011, Interim Phase, 3rd Campaign Launched in 2011

C1C = Launched in 2012, Interim Phase, 3rd Campaign Launched in 2012

Jeff Northrup / TMS Toyota Customer Services Product Quality and Service Support, Quality Compliance Dec 21, 2011 Approved By: Bob Waltz

To: All Toyota Dealers

From: Toyota Customer Services

Non-Compliance Campaign - B0B (Phase 2)

Certain 2008 through 2011 Model Year FJ Cruiser, Land Cruiser Vehicles Equipped with Toyota-Recommended Light Truck Tires and TRD Accessory Wheels

******UPDATE*****

- Toyota has updated the technical instructions for the FJ Cruiser to include identifying the specific type of tires on the vehicle during the inspection process.
- As the vehicle ages, some customers may elect to replace their LT type tires with a different size then
 reflected in the original technical instructions. Moving forward, the updated dealer instructions include a
 process on how to handle those situations.

Please refer to the technical instructions found on TIS for full details on this update. Previous versions of these instructions should be discarded.

Thank you for your cooperation