$\overline{\mathbf{O}}$	Mazda North American Operations						
Electronic Field Communication eFC Number: eFC-I-11-00022	Información Date: Tuesday, April 12, 2011						
Subject: CLARIFICATION for Recall 6211B- 2009-2010 2.5L Mazda6 Fuel Tank							
<b>Originating Name:</b> Gaby Laur <b>Email ID:</b> glaur@mazdausa.com	Dept: TSD Phone: 949-442-6590						
<b>Summary:</b> The attached email clarifies the inspection and repair procedure for Recall 6211B – 2009-2010 Mazda6 2.5L Engine Fuel Tank.							
<b>See Also eFC Number(s):</b> eFC-A-10-00008,eFC-I-10-00567,eFC-I-10-00584,eFC-I-11-00004,eFC-I-11-00016							
Dealer Communication: Yes 🖂							
Date Dealer Communication to be sent: 4/12/11							
Additional Contacts:							
eFC Type:							
Sales Operations:	Aileen Sperber						
Fixed Operations:							
Communication:							
We have received feedback from our field pe procedure for Recall 6211B – 2009-2010 Mazd clarifies the inspection and repair procedure for r	a6 2.5L Engine Fuel Tank. The attached email						

The attached notification will be e-mailed to all dealers upon release of this eFC.

If you have any questions, please contact me at glaur@mazdausa.com or 949-442-6590.



# Addressees - Check appropriate division, department, region or position

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Executive Committee		Regional General Manager	$\boxtimes$	Other:	
Executive & Administrative Assistants		Region Sales Managers		Other:	
Sales Operations (all)		District Managers		Other:	
Fleet Operations	$\boxtimes$	Sales Operations Managers		Other:	
Logistics (Port Ops & Transportation)		Sales Planning Managers		Other:	
National Sales Planning		Marketing Managers		Other:	
Retail Development		Region Customer Service & Parts Managers	$\boxtimes$	Other:	
Sales Integration & Training		Service Field Operations Managers	$\boxtimes$	Other:	
Customer Service Operations (all)		District Service Managers	$\boxtimes$	Other:	
Customer Service Division (all)		Service & Parts Marketing Managers		Other:	
Customer Service Planning (CAC, DAG, Mediation)		Technical Operations Managers		Other:	
Inventory & Supply		Technical Specialists		Other:	
PDC Operations & Transportation		Dealer Development Managers		Other:	
Service Field Operations		Business Development Managers		Other:	
Service Parts & Accessories Marketing		Market Rep Managers		Other:	
Customer Mediation Department Mailbox		All Gulf Region		Other:	
Parts & Service Finance		All Midwest Region		Other:	
Technical Services Division (all)		All Northeast Region		Other:	
Information & Publications		All Southeast Region		Other:	
Field Technical Operations (Hotline)		All Western Region		Other:	
Product Quality Engineering		All McGaw		Other:	
Technical & Fixed Operations Training		All Port Managers		Other:	
Warranty Operations (all)		All Ports		Other:	
Dealer Affairs		Employees Only – (Corp)		Other:	
Marketing Operations		Employees Only – (All MNAO)		Other:	
Product Planning		Other: David Robertson		Other:	
Audit		Other: Rob Murdoch (MCI)		Other:	
Legal		Other: Don MacPhee (MCI)		Other:	
Finance Division (all)		Other: Hotline Specialists		Other:	
Accounting, Tax, Customs & Payroll		Other: Masashi Yamaoka		Other:	
Financial Analysis & Treasury		Other: tanada.h@mazda.co.jp		Other:	
Human Resources		Other: CJ Martin			
Public & Gov't Affairs		Other: Ed Marck		Other:	
		Other: John Crowe		Other:	
IT- Managers				Other:	

Mazda dealer email



#### Attention Mazda Service and Parts Managers:

We have received feedback from our field personnel about some confusion on the Repair procedure for Recall 6211B – 2009-2010 Mazda6 2.5L Engine Fuel Tank. We apologize for the confusion. With this email we would like to clarify some points about the inspection and repair procedure for recall requirements.

#### Inspection Procedure:

- 1. Inspect vehicles for the presence of spider webs in the evaporative canister vent system. Follow the instructions provided in the Repair Procedure document under "C. INSPECTION AND REPAIR PROCEDURE".
- 2. Web Course number 1358 was developed to help you understand the inspection process. This course is highly recommended for all Mazda Technicians who will perform recall 6211B. We encourage you to take this course to eliminate any doubts you may have about the inspection process. The course is available on MazdaState.
- 3. Once the inspection is completed, if no spider webs are present in the evaporative canister vent system, install the spring/spacer (P/N GS3L-42-297), replace the hose clip (P/N GS3L-42-556) if necessary, reprogram the PCM, fill out the blue campaign label and return the vehicle to the customer or inventory.

# Fuel Tank Replacement Procedure:

- 1. Replace the fuel tank only if:
  - a. A crack was found in the fuel tank; or
  - b. No crack in the fuel tank is present, but spider webs are found in the evaporative chamber check valve, vent port nipple, short or long ventilation hoses. Note: Spider webs outside these areas will not restrict the evaporative canister vent system so fuel tank replacement is necessary only if spider webs are found in the evaporative chamber check valve, vent port nipple, short or long ventilation hoses.
- 2. Our studies show that less than 1% of the vehicles will need the fuel tank replaced.
- 3. Only order the fuel tank replacement parts listed below if, based on the results of the inspection, the fuel tank needs to be replaced. We are experiencing heavy ordering on some of the fuel tank replacement parts. We ask for your cooperation on ordering these parts only when the fuel tank needs to be replaced.

# 4. Parts needed for fuel tank replacement:

- a. GSYL-42-100, Fuel Tank Kit: 1
- b. GS3L-42-910, Evaporative Chamber Check Valve: 1 per fuel tank replaced
- c. L315-40-581, Seal Ring: 1 per fuel tank replaced
- d. L505-40-305B, Exhaust Pipe Gasket: 1 per fuel tank replaced
- e. NC49-42-694, Retaining Clip: 1 per fuel tank replaced
- f. CC43-42-693, Retaining Clip: 2 per fuel tank replaced

The Repair Procedure, Parts and Warranty Information have been revised to clarify these items and are available on MS3.

Please make certain that the appropriate personnel in your dealership are familiar with the details of this recall before responding to customer inquiries. If you have any questions, please contact your DSM or TOM.

Your continued support in carrying out this campaign is greatly appreciated.

# Mazda Technical Services

Mazda Dealer email



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