

SERVICE ADVISORY # 10-154**Montana 3750FL Cross Member**

Keystone is conducting a voluntary RECALL notification campaign in accordance with the National Highway Transportation and Safety Act. It has been decided under certain side load stress conditions the frame exhibits excessive flexing at the area of the center axle spring hangers. This flexing in extreme circumstances can result in extensive frame damage, leading to an increased risk of property damage and/or vehicle crash.

Models Included: 2010 - 2011 Montana 3750FL Fifth Wheels

Serial Number Range: 2010; A4700949 - A4702624 2011; B4700000 - B4702017

Parts Required per Unit: KRV # 241159 Crossmember - Kit - LRE12-005

Tools Required: - 9/16" Wrench - Torque Wrench and 9/16" Socket - Drift Pin

INSTRUCTIONS**ONE: PREPARING THE TRAILER**

Step 1 Locate the trailer on a level, flat and hard surface. Chock the wheels.

TWO: INSTALL THE CROSSMEMBER

Step 1 On the inside of the center Mor-Ryde spring hangers remove 3 of the 4 rubber spring mounting bolts. Be sure to leave the same bolt installed on each side. See figure 1 and 2.

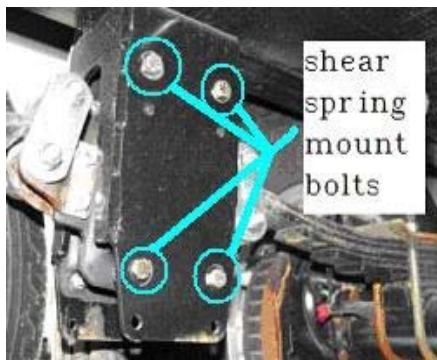


Fig.1

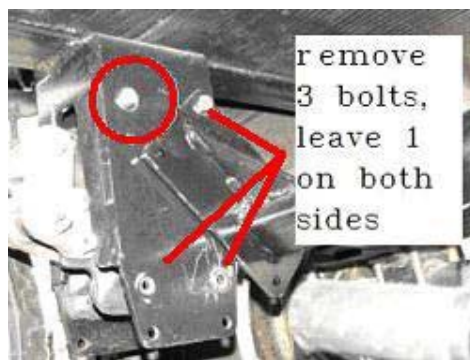


Fig. 2

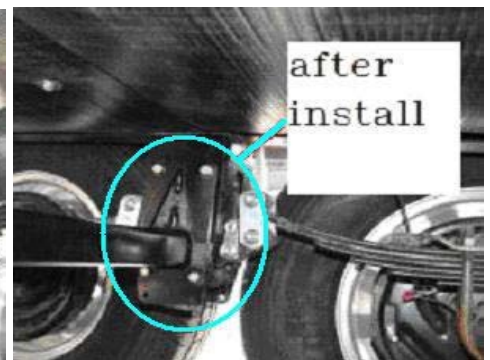


Fig. 3

Step 2 Slide Cross Member in place and put one new bolt (3/8-16 x 1-1/4) through correct hole. This allows the fourth bolt to be removed without the shear spring moving much. See figure 2.

Step 3 After removing fourth bolt from both sides, pivot the bar until it lines up with the remaining holes and install the rest of the hardware. It may be necessary to use a screwdriver or drift pin through the holes. See figure 3. **Torque all hardware to 40 ft-lbs.**

WARRANTY REIMBURSEMENT

Submit the claim on Key Express or on a Keystone Warranty claim form with **Flat Rate Code # 7115442K** and **Service Advisory # 10- 154** noted in the customer complaint section of the form. The amount of time authorized for this repair is 1.0 hours.

If you have any questions, please call Keystone RV Customer Service at **(866) 273-1450**.