

	No:	SR-10-003
HVAC CONTROLLER REPLACEMENT — SAFETY RECALL CAMPAIGN		October, 2010
- SAFETT RECALL CAMPAIGN	MODEL:	2006–08 Endeavor

CIRCULATE TO:	[] GENERAL MANAGER	[X] PARTS MANAGER	[X] TECHNICIAN
[X] SERVICE ADVISOR	[X] SERVICE MANAGER	[X] WARRANTY PROCESSOR	[] SALES MANAGER

### PURPOSE

On affected vehicles, incorrect software parameters in the HVAC controller will cause the controller to supply incorrect signals to the HVAC mode door, causing the HVAC mode door to randomly move to various positions. This may result in cracking of the heater case mode door shaft. This condition could affect defroster performance, resulting in poor windshield visibility and potentially causing a crash.

Dealers are instructed to replace the HVAC (heater) controller assembly with a new, improved part programmed with updated software. Dealers should also inspect the mode door shaft on the mode selection motor. If the mode door shaft is cracked, repair it as described in this bulletin procedure.

## AFFECTED VEHICLES

2006-2008 Endeavors built between 5/16/2006 and 1/28/2008 equipped with manual air conditioning.

## IMPORTANT

Affected new or used inventory vehicles must be repaired before the vehicle is sold. Dealers must check their inventory vehicles' VINs on the Warranty Super Screen to verify whether the vehicle is involved in this recall campaign.

### CUSTOMER NOTIFICATION

A letter will be sent to all owners of affected vehicles telling them to bring their vehicle to their Mitsubishi Motors dealer for HVAC controller replacement. A copy of the customer notification letter appears at the end of this bulletin.

### **REQUIRED OPERATIONS**

- 1. Before starting this procedure, CHECK ON THE WARRANTY SUPERSCREEN to verify that the vehicle is an affected VIN for this campaign and that this campaign procedure has not already been completed.
- 2. Disconnect the vehicle battery.

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 Replace the heater controller assembly with the new, improved part listed in the PARTS INFORMATION section of this bulletin. Refer to GROUP 55A in the appropriate service manual for heater controller assembly replacement details.





4. Disconnect and remove the mode selection motor. Refer to GROUP 55A in the appropriate service manual.



5. Inspect the mode door shaft for cracks.

If the shaft is <u>NOT</u> cracked, reinstall the mode selection motor and reconnect the battery. This repair is complete.

#### If the shaft is cracked,:

a. Use the hose clamp provided in the Heater Controller repair kit.

- b. Install the hose clamp with the slot positioned on the shaft as shown, for ease of tightening.
- c. Position the clamp away from the heater case, so it will not contact the case when the shaft rotates during motor operation.
- d. Tighten the clamp firmly to the shaft.

- e. To ensure proper operation, align the flat side of the motor shaft with the flat side of the mode door shaft.
- f. Reinstall and reconnect the mode selection motor.
- g. Reconnect the battery.
- h. Turn on the fan and confirm proper mode door operation by using the mode selection dial to move through all door positions.

SLOTTED SCREW HOSE CLAMP

#4 HEX

[INSERT PHOTO]

continued



### PARTS INFORMATION

Use the genuine Mitsubishi Parts listed below.

Description	Part Number	Kit components
Heater Controller Repair Kit	7820A518	Heater Controller Assembly & Clamp

An initial supply of repair kits will be allocated to dealers. Before ordering additional kits, determine your actual needs by referring to the Open Campaign List on the MDL e-reports, or contact your District Parts and Service Manager for assistance.

### **RECALL CLAIM INFORMATION**

Enter all claims as Recall Claims.

Please follow the campaign claim examples shown on the following pages.

Replace Heater Controller Assy and Inspect Mode Door Shaft Campaign Labor Operation: C1003M01 Labor Time: 0.6 hrs.

Replace Heater Controller Assy, Inspect Mode Door Shaft & Install Clamp on Shaft Campaign Labor Operation: C1003M02 Labor Time: 0.7 hrs.

	ER	Vehicle Information	of the car	first 6 chara npaign labor		Help POR/VOR
Campaigr Operatior No Miles/Km VIN	•]!	3M	time, to be c	ertain of a ve	re of the Super hicle's eligibil are involved.	ity. Only VINs
Service Technicia	n [	Emp No	Servic	e Advisor	Emp	No
Spec Valu	ie *			Duplica	ite Recall *	Г
Dealer: Claim No:	99320	Ref No: Adj:	Claim Status:	Incomplet Main Menu	VIN: Model and Year:	

# Header Section: 2006–2008 Endeavor HVAC Controller Replacement

Note: In rare instances it may be necessary to arrange towing and/or provide a temporary rental/loaner vehicle to a customer. Please use the entry fields at the bottom of the campaign claim's labor section.

Special Sublet Selection						
Select	Labor Operation	Labor Operation Description		Amount		
	SHO	SPECIAL HANDLING ORDER	SHO Parts Order			
	RENTACAR	RENTAL CAR CHARGES	Days Reason <select one=""> Rental Company Invoice Number</select>			
	95300040	FREIGHT CHARGES	Freight Company Invoice Number			
	95200040	TOWING CHARGES	Towing Company Invoice Number			

#### CLAIM EXAMPLE: HVAC CONTROLLER REPLACEMENT

#### PARTS SECTION

4	MITSUBISHI DEALER LINK		Service Warranty Recall Claim	25	di .		He
	Claim Entry	Vehicle Information	e-Reports	DMS Inter	face	PC	R/VQR
٩dd	Page – Parts	Information					<u> </u>
be	replaced.	s require the HVAC Co ter Controller Kit	ontroller to	Qty Ur	nit Price	Part Amount	Primary
1/1	17020A310 IIca	ter Controller Kit		Qty	/ = 1		0
2.	J.						С
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4.							0
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7.							
	Check Part Pric	es Save & Continu	ue More Parts	Main Menu	Ca	ncel Chan	ges

### LABOR SECTION



AFFECTED VEHICLES MODELS: 2006-200	8 ENDEAVOR			
Date: November, 2010				
Dear Mitsubishi Owner,				
This notice has been sent to	you in accordance with	the requirements of the National T	raffic and Motor Vehicle Safety Act.	
Reason For Notice:	safety exists in certain conditioning. Due to an vents may randomly ch hot and cold. This cond	h America, Inc. (MMNA) has detern 2006-2008 Endeavor vehicles equ n incorrect heater (HVAC) controlle hange direction and/or the tempera dition could affect defroster perforr d potentially cause a crash.	r signal, the air flow from the air ture may briefly cycle between	
What you should do:	heater controller replace the heater case mode	ced on your vehicle, free of charge. door shaft, free of charge. When y f you misplace this letter, the deale	nedule an appointment to have the If necessary, the dealer will also repair you bring your vehicle in, please show r will still make this repair to your	
What your dealer will do		lace the heater controller on your v amage. If necessary, the dealer will	vehicle and inspect the heater case repair the mode door shaft,	
How long will it take?		e due to service scheduling issues	s. The dealer may need your vehicle , but every effort will be made to	
		epaired promptly and/or at no charg <b>48-7820</b> . Hours: Monday through F	ge, please inform us by calling the riday 7 a.m. to 4 p.m. (Pacific Time)	
charge, write to the Adminis	trator, National Highway	ou still have a problem getting this r Traffic Safety Administration, 1200 Safety Hotline at 1-888-327-4236 (	-	
If you have already encountered a problem regarding the above condition and have paid for the repair, you may send your original receipts and/or other adequate proof of payment to the following address for reimbursement:				
Mitsubishi Customer Relations Department, P.O. Box 6400, Cypress, CA 90630-0064				
<b>Notice to Lessors:</b> If you are a lessor of five or more leased vehicles as of the date of this letter, you have an obligation under federal law, (49 CFR Part 577), to provide each lessee of the above referenced vehicle with a copy of this letter by first class mail within ten days of receipt. Further, you must maintain a record which identifies each lessee to whom you sent a copy of this letter, the date you sent it, and the vehicle identification number (VIN) of the subject vehicle.				
We appreciate your prompt attention to this matter.				
Sincerely,				
Mitsubishi Motors North America, Inc. C1003M01				