



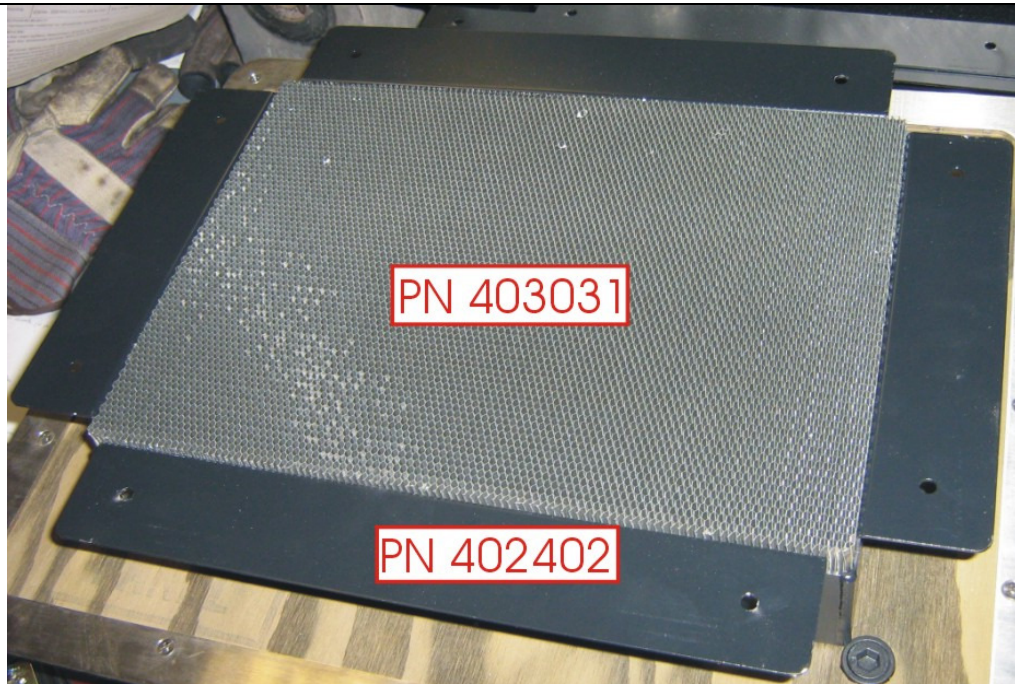
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**INSTRUCTION TO SERVICE ITS: 4267**

SECTION: 450  Flooring	MODEL: <input type="checkbox"/> 30FT <input type="checkbox"/> 35FT <input checked="" type="checkbox"/> 40FT <input checked="" type="checkbox"/> 60FT  <input checked="" type="checkbox"/> DSL <input checked="" type="checkbox"/> CNG <input type="checkbox"/> LNG <input checked="" type="checkbox"/> ELEC	TYPE: <input type="checkbox"/> HIGH FLOOR  <input checked="" type="checkbox"/> LOW FLOOR	WRITTEN BY: Grant Li
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**OBJECTIVE/SUBJECT:**  
Install honeycomb material on driveshaft access door.

- PROCEDURE:**
1. Turn the main battery disconnect switch to the "OFF" position.
  2. Remove the driveshaft access door from the coach and place underside facing up on a work bench.
  3. Clean off loose debris on the underside of driveshaft access door.
  4. Place aluminum honeycomb (PN 403031) in aluminum enclosure (PN 402402) if not already done. See Figure 1.



**Figure 1: Honeycomb assembly.**

5. Center honeycomb assembly on the driveshaft access door. Rotate latches if they are in the way. See Figure 2.



**Figure 2: Driveshaft access door assembly.**



6. Use aluminum enclosure as a template to drill eight 0.159" holes on the driveshaft access door. Do not drill all the way through door, drill only 0.38" deep.
7. Use tapping screws (PN 54S00006) to secure aluminum enclosure to the driveshaft access door.
8. Reinstall the driveshaft access door on the coach.
9. Turn the main battery disconnect switch to the "ON" position.

 **NOTE: Inspect hardware and aluminum enclosure for signs of corrosion annually.**



<b>LABOUR ESTIMATE</b>				
	Operation	Men	Hours	Labour Time M X HR
1	Install honeycomb material on driveshaft access door.	1	0.5	0.5

<b>PARTS REQUIRED</b>					
Item	Part Number	Description	Qty. per Coach	Units	Notes
1	54S00006	SCREW PH CROSS	8	EA	
2	402402	COVER-DRIVE SHAFT ACCESS	1	EA	
3	403031	CORE-ALUMINUM HONEYCOMB	1	EA	