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**PERFORM THE PROCEDURE OUTLINED IN THIS SERVICE INFORMATION ON ALL AFFECTED VEHICLES BEFORE CUSTOMER DELIVERY OR THE NEXT TIME THEY ARE IN THE SHOP FOR MAINTENANCE OR REPAIRS.**

**Under the National Traffic and Motor Vehicle Safety Act of 1966, as amended, if there has been a recall campaign, dealers must assure that all new vehicles and new items of replacement equipment are free of safety defects and comply with all applicable Federal Motor Vehicle Safety Standards at the time of delivery to the consumer. This means that dealers may not deliver new motor vehicles or new items of replacement equipment to consumers unless the safety defect or noncompliance has been remedied before delivery.**

#### **SUBJECT**

**Recall Campaign 10V-254: Replace Safety Belt and Modify Sound Insulation**

#### **MODEL**

E82, E88 (1 Series)

#### **SITUATION**

In a crash of sufficient severity, deployment of the front pretensioner and load limiter occurs. This is normal. However, in rare circumstances, it is possible that the insulation around the pretensioner could ignite.

#### **CAUSE**

The distance between the safety belt retractor units and the sound insulation located in the B-pillar is insufficient.

#### **AFFECTED VEHICLES**

This Recall involves 1 Series vehicles which were produced from November 20, 2006, up to December 23, 2009.

In order to determine whether a specific vehicle has had this Recall Campaign completed or is affected by this Recall Campaign, first check the B-pillar label for code number **565**. If code number **565** has been punched out, the campaign has already been performed. If code number **565** has not been punched out, it will be necessary to utilize the "Service Menu" of DCSnet (Dealer Communication System) or the Key Reader. Based on the response of the system, either proceed with the corrective action or take no further action.

#### **CORRECTION**

On both the left-hand side and right-hand sides of the vehicle, replace the upper safety belt and modify the sound insulation.

#### **PROCEDURE**

Remove and replace the front upper safety belts on both the left and right sides of the vehicle. Refer to Repair Instruction **REP 72 11 033** "Remove and refit/replace the front seat belt".

For **E88 vehicles** with a chrome seat belt roller, the chrome seat belt roller must be reused. Refer to

Repair Instruction **REP 72 11 170** "Replace the left or right seat belt roller".

Modify the sound insulation according to the attached procedure (B720210 Modify Insulation).

#### PARTS INFORMATION

**Clips and washers should only be replaced if they are broken or damaged during disassembly and cannot be reinstalled.**

#### E82 vehicles:

Part Number	Description	Quantity
72 11 4 876 789	Top belt, front left	1
72 11 4 876 790	Top belt, front right	1
51 43 7 001 491	Clip, beige	Max. 16 (only if required)
61 21 1 350 101	Spring washer	Max. 24 (only if required)
51 41 8 240 509	Clip	Max. 16 (only if required)

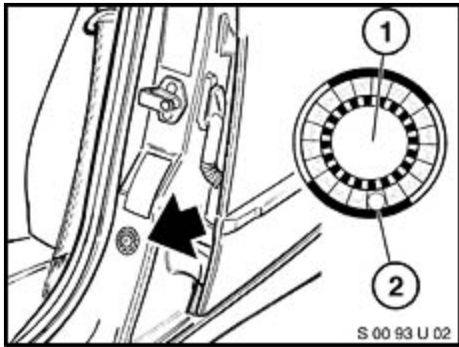
#### E88 vehicles:

Part Number	Description	Quantity
72 11 4 876 787	Top belt, front left	1
72 11 4 876 788	Top belt, front right	1
51 43 7 001 491	Clip, beige	Max. 8 (only if required)
07 14 7 129 317	Clip, blue	Max. 4 (only if required)
51 41 8 224 781	Clip with sealing washer, grey	Max. 8 (only if required)
51 43 7 001 492	Clip, grey	Max. 4 (only if required)
51 41 8 240 509	Clip	Max. 12 (only if required)
07 14 9 172 157	Clip	Max. 32 (only if required)
07 14 6 962 565	Oval head screw (M10x26)	2 (only if required)
07 14 6 981 483	Cap screw (M10x38)	2 (only if required)

#### LABEL INSTRUCTIONS

This Recall has been assigned code number **565**. After the vehicle has been checked and/or corrected, obtain a label (SD 92-380) and:

- A. Emboss your BMW center warranty number in the middle of the label (1);
- B. Punch out code number **565** (2), printed on the



label; and

- C. Affix the label to the **B**-pillar as shown.

If the vehicle already has a label from a previous Service Action/Recall Campaign, affix the new label next to the old one. Do not affix one label on top of another one, because a number from an underlying label could appear in the punched-out hole of the new label.

#### WARRANTY INFORMATION

The repair described in this bulletin is covered under warranty regardless of time or mileage. Reimbursement for this Recall will be via normal claim entry utilizing the following information:

**Defect Code:**                   **00 72 30 01 00**

**Labor Operation:**           **Labor Allowance:**       **Description:**

#### **BEFORE delivery**

00 59 640                   Refer to KSD2\*           Replace the top belt at the front left and front right. Modify rear right and rear left sound insulation

00 59 643                   Refer to KSD2\*           E88 with chrome roller:  
Replace the top belt at the front left and front right. Modify rear right and rear left sound insulation. Re-use the chrome seat belt roller.

#### **AFTER delivery**

00 59 029                   Refer to KSD2\*           Replace the top belt at the front left and front right. Modify rear right and rear left sound insulation.

00 59 030                   Refer to KSD2\*           E88 with chrome roller:  
Replace the top belt at the front left and front right. Modify rear right and rear left sound insulation.

Re-use the chrome seat belt roller.

\* Labor time allowances can be located in the KSD2 by entering the VIN, clicking on the **Search** button and then entering the listed flat rate in the **FR code** field.

**ATTACHMENTS**

view PDF attachment [B720210 Modify Insulation.](#)

view PDF attachment [B720210 Customer Letter.](#)

view PDF attachment [B720210 Q&A.](#)

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