

# Technical Bulletin

Division: Automotive  
 Category: Technical

Section Title: Suspension  
 TSB No. TS 01 05130

**SUBJECT:** SAFETY RECALL CAMPAIGN: NR- INSPECTION.  
**MODEL(S):** EQUATOR (A6I640)  
**YEAR:** 2010

**CONDITION:** Suzuki is conducting a limited Dealer Inventory Inspection on certain MY 2010 Equator vehicles. On the suspension control arm, some of the bushing collars which connect the arm with the body may not have been welded properly. This may cause a crack or split at the collar weld seam.

**CAUSE:** Bushing collar tube had improper welding performed by the collar supplier.

**CORRECTION:** Dealers must inspect any of the potentially affected vehicles in their inventory before they are retailed. If **any** of the lower links are identified with the lot numbers listed below, the vehicle must not be sold until after recall repairs have been performed. Vehicles with lower links outside of this lot range can be retailed.

**PART(S) INFORMATION:**

Additional repair and part(s) information will be released in a revised bulletin in the near future.

**ADDITIONAL INFORMATION:**

For additional details concerning the Recall Campaign NR, or Claim submission instructions, please refer to Campaign Bulletin SC-48.

**According to federal law, all affected in-dealer stock inventory, if any, subject to this Safety Recall campaign must be completed prior to the retail sale or lease of the affected vehicle.**

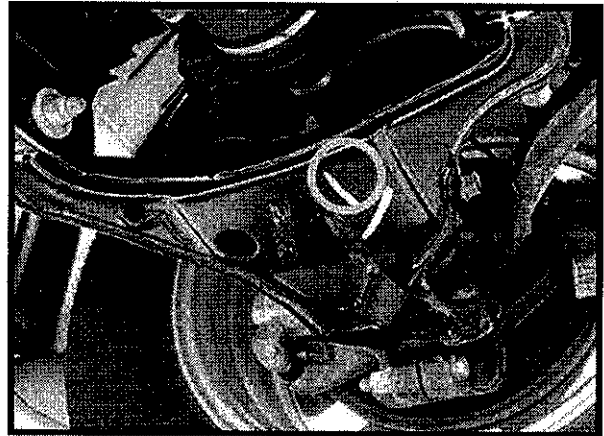
Technical Service Department  
 Dealership Circulation – Initial and file:

Service Manager	Parts Manager	Service Advisor	Technicians						

Suzuki bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer." They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, **DO NOT** assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your authorized Suzuki dealer for information on whether your vehicle may benefit from the information. Suzuki reserves the right to change technical specifications at any time without prior notice.

**SERVICE PROCEDURE**

1. Raise the vehicle on a lift.
2. Look for the "Lot Number" stamped into the underside of the suspension lower arm, this must be written on the repair order.



0A27 3

Example of actual Lot Number

3. Check the first three positions from the left.
  - If **any** of the lower links have **A** or **Y** or **Z** in the first three positions of the lot number the vehicle must not be sold until after recall repairs have been performed.
  - If **any** of the lower links do not have a clearly identifiable letter in the first three positions of the lot number the vehicle must not be sold until after recall repairs have been performed.
  - If the lot number is missing on any of the lower links, the vehicle must not be sold until after recall repairs have been performed.
4. Vehicles passing the inspection can be released using the PNC and operation code below.

Examples of Lot Number:

0	A	2	6	3
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9	Y	1	9	1
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9	Z	2	0	2
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**Important: Do Not submit a claim on vehicles not passing the inspection.** Vehicles that do not pass the inspection will be addressed separately in the near future, and **please keep the Repair Order open**. Any "inspection" claims filed on vehicles that did not pass will not be eligible for reimbursement for the repair(s) required to complete the recall.