



U.S. Department
of Transportation
**National Highway
Traffic Safety
Administration**

1200 New Jersey Avenue SE
Washington, DC 20590

November 5, 2010

MR. DAVID RADTKE
ENGINEERING MANAGER
MILLER ELECTRIC MANUFACTURING CO.
1635 WEST SPENCER STREET
PO BOX 1079
APPLETON, WI 54912-1079

NVS-215dgl
10V-541

SUBJECT: WHEEL ASSEMBLY

DEAR MR. RADTKE:

This letter serves to acknowledge Miller Electric Manufacturing Company's notification to the National Highway Traffic Safety Administration (NHTSA) of a safety recall campaign which will be conducted pursuant to Federal law for the vehicles listed below.

Please review the following information to ensure that it conforms to your records as this information is being made available to the public. If the information does not agree with your records, please contact us immediately to discuss your concerns.

Makes/Models/Model Years:

MILLER/HWY-224/2010
MILLER/OFR-224/2010

NHTSA Campaign Number: 10V-541

Mfg's Report Date: October 29, 2010

Components: WHEELS: CAP/COVER/HUB

Potential Number of Units Affected: 490

Summary:

MILLER ELECTRIC IS RECALLING CERTAIN TRAILERS FOR IMPROPER HUB ASSEMBLY INSTALLATION. DURING THE ASSEMBLY SUPPLIER'S MANUFACTURING, THE ASSEMBLY BEARINGS MAY NOT HAVE BEEN PROPERLY TORQUE.

Consequence:

AN IMPROPERLY TORQUED BEARING COULD CAUSE THE BEARING TO FAIL, RESULTING IN A FAILURE OF THE WHEEL ASSEMBLY AND A RISK OF A WHEEL FALLING OFF, DURING VEHICLE OPERATION, INCREASING THE RISK OF A CRASH.

Remedy:

MILLER ELECTRIC WILL INSPECT AND REPLACE THE HUB ASSEMBLY AND PROPERLY RE-INSTALL THE HUB ASSEMBLY FREE OF CHARGE. THE SAFETY RECALL IS EXPECTED TO BEGIN DURING NOVEMBER 2010. OWNERS MAY CONTACT MILLER ELECTRIC AT 920-734-9821.

Notes:

CUSTOMERS MAY ALSO CONTACT THE NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION'S VEHICLE SAFETY HOTLINE AT 1-888-327-4236 (TTY 1-800-424-9153), OR GO TO [HTTP://WWW.SAFERCAR.GOV](http://www.safercar.gov).

The information in your defect report appears to satisfy the requirements of 49 CFR 573.6.

Please provide the following additional information and be reminded of the following requirements:

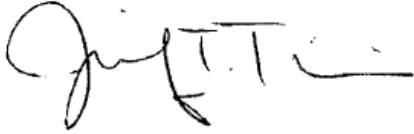
You are required to provide an estimated date including month, day, and year, when you will send notifications to owners, dealers, and distributors as soon as it becomes available.

You are required to submit a draft owner notification letter to this office no less than five days prior to mailing it to the customers. Also, copies of all notices, bulletins, dealer notifications, and other communications that relate to this recall, including a copy of the final owner notification letter and any subsequent owner follow-up notification letter(s), are required to be submitted to this office no later than 5 days after they are originally sent (if they are sent to more than one manufacturer, distributor, dealer, or purchaser/owner).

As stated in Part 573.7, submission of the first of six consecutive quarterly status reports is required within one month after the close of the calendar quarter in which notification to purchasers occurs. Therefore, the first quarterly report will be due on or before 30 days after the close of the calendar quarter.

Your contact for this recall will be Delia Lopez who may be reached by phone at 202-366-9525, or by email at Delia.lopez@dot.gov, or through the office email at RMD.ODI@dot.gov. We look forward to working with you toward a successful completion of this recall campaign.

Sincerely,

A handwritten signature in black ink, appearing to read "Jennifer Timian". The signature is fluid and cursive, with a long horizontal stroke at the end.

Jennifer Timian
Chief, Recall Management Division
Office of Defects Investigation
Enforcement