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2642 Hackberry Dr Goshen, IN 46526
2009 APR -0 A 10:25

April 6, 2009

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NHTSA

**VIA E-MAIL
RECEIPT CONFIRMATION REQUESTED**

Mr. Daniel Smith
Associate Administrator for Enforcement
National Highway Traffic Safety Administration
Attn: Recall Management Division (NVS-215)
1200 New Jersey Ave. S.E.
Washington, DC 20590

Re: Keystone RV Company
Defect and Non-Compliance Report

Dear Mr. Smith:

Keystone RV Company ("Keystone") has decided that a defect which relates to motor vehicle safety exists in the recreational vehicles listed below, and is furnishing notification to the National Highway Traffic Safety Administration in accordance with 49 CFR Part 573 Defect and Noncompliance Reports.

- A. Recall Population and Vehicle Identification. The recall population includes the following product brands manufactured by Keystone.

<u>Product Brand</u>	<u>Number of Vehicles</u>
2010 Hornet Travel Trailers Model 32 RLSS Production Dates: 3/9/2009 – 3/13/2009 VIN Range: 4YDT32R21A7200105 – 4YDT32R21A7200152	10

The total number of vehicles subject to this recall campaign is: 10

- B. Description of Defect. It has been decided that on some vehicles the propane manifold may come in contact with the passenger side rear tire. A propane leak, in the presence of an ignition source, could result in a fire and/or explosion causing property damage and/or personal injury.
- C. Basis for Determining that a Defect Exists. The problem was discovered during a routine inspection in the manufacturing plant. All 32 RLSS models manufactured in 2009 up to when the problem was discovered are included in the recall population.

Mr. Daniel Smith
April 6, 2009
Page 2

- D. Remedying of Defect. The remedy is to relocate the propane lines.
- E. Owner Notifications. Keystone notified dealers on March 20, 2009. As of April 6, 2009 8 out of the 10 vehicles are repaired. No vehicles are retail sold. A final copy of the dealer repair procedures will also be provided to NHTSA.
- F. Quarterly Reporting Requirements. Keystone will be filing quarterly reports in connection with this recall campaign.
- G. Campaign Number. Keystone's identification code for this recall is 09-119.

If you need any additional information regarding this recall campaign, please feel free to contact me at 574-537-3925.

Sincerely,

Garett Carolus
Keystone RV Company
Technical Manager

Keystone RV Company

SERVICE ADVISORY # 09-119

Hornet Propane Lines

Keystone RV Company is conducting a voluntary RECALL notification campaign in accordance with the National Traffic and Motor Vehicle Safety Act. It has been determined that on some vehicles the LP manifold may come in contact with the passenger side rear tire. A propane leak, in the presence of an ignition source, could result in a fire and/or explosion causing property damage and/or personal injury. This service advisory will explain how to correct the situation by moving the manifold approximately 2".

Models Included: 2010 Hornet 32 RLSS Travel Trailers

Serial Number Range: 4YDT32R21A7200105 – 4YDT32R21A7200152

Parts Required per Unit: - 2- 102493 ¼"x 1" self tapping screws

Tools required: - Open End Wrenches; 7/8", 1", and 1 1/16" - Screw gun - 3/8" hex bit

INSTRUCTIONS

ONE: PREPARING THE TRAILER

- Step 1.** Locate the trailer on a level, flat, and hard surface. Chock the wheels.
- Step 2.** Disconnect the shore cord and negative lead from the battery.
- Step 3.** Shut off the propane valves on both LP bottles.

WARNING – LP GAS IS HIGHLY FLAMMABLE. FAILURE TO SHUT OFF THE PROPANE CAN RESULT IN AN EXPLOSION, FIRE AND PERSONAL INJURY.

TWO: REMOVE AND REPAIR LP MANIFOLD

- Step 1.** Locate and remove the two screws holding the slideout LP manifold bracket from the slide out room bar. See Figure 1

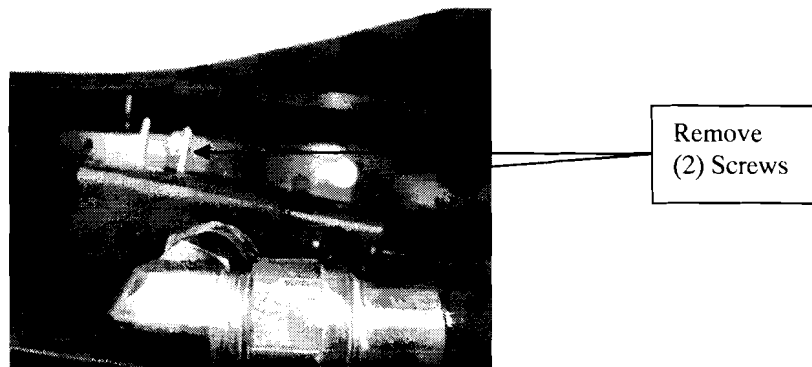


Fig.1

- Step 2.** Disconnect the exterior LP lines connected to the slideout stove and refrigerator. Lower the LP manifold and bracket to allow access to the LP manifold.

- Step 3.** Loosen the bulk head nut, and manifold inlet elbow. Rotate the inlet elbow 180 degrees, and the LP manifold 180 degrees, tighten both fittings. See figure 2 (before) and figure 3 (after).
- Step 4.** Reassemble the LP manifold to the stove and refrigerator copper lines.
- Step 5.** Secure the LP manifold bracket to the slideout room bar in the new location. The bracket will be located approximately 2" to rear from the original location.

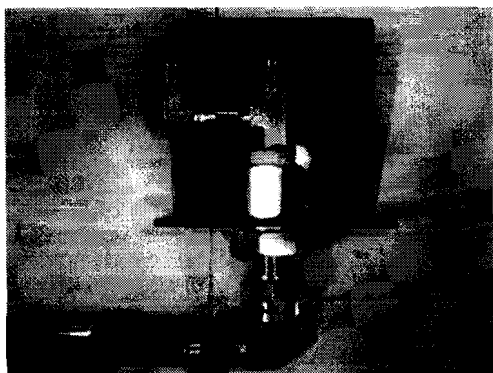


Fig. 2 (before)

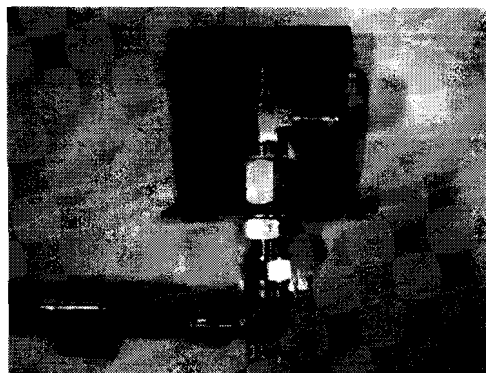


Fig. 3 (after)

THREE: SYSTEM TEST

- Step 1.** Perform an LP Drop Pressure Test.
- Step 2.** Turn the propane on at the LP bottles. Check the LP connections for leaks with a commercial leak test solution.

WARRANTY REIMBURSEMENT

Submit the claim on Key Express or on a Keystone Warranty claim form with **Service Advisory # 09-119** and **Flat Rate Code # 7111942A** noted in the customer complaint section of the form. The amount of time authorized for this repair is .75 hour.

If you have any questions, please call Keystone RV Customer Service at **(866) 273-1454**.

The following vehicles have been corrected prior to leaving the manufacturing facility.

Last 8 Digits of VIN

A7200106	A7200151
A7200126	A7200152
A7200149	