



RECALL CAMPAIGN

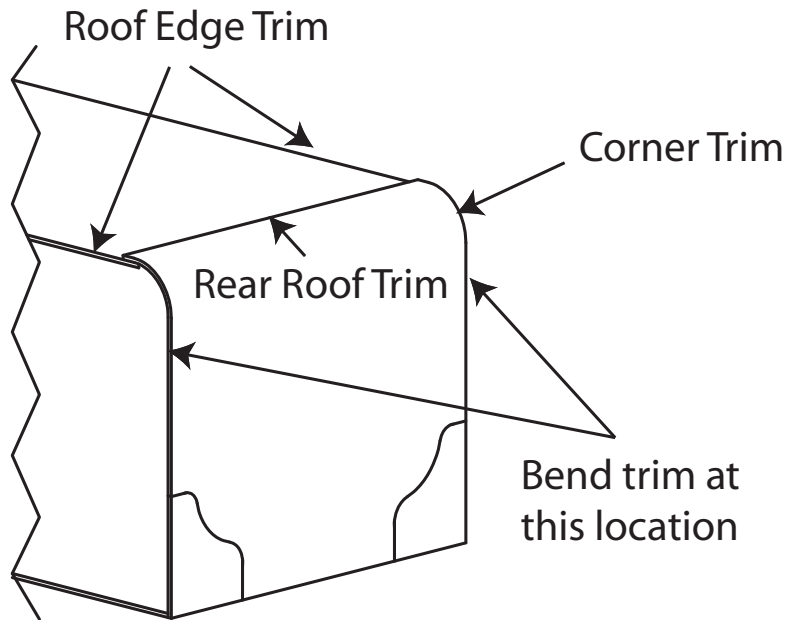
NHTSA #08V-402 / TC #08-288

Requires parts to be ordered from Jayco.

Subject:	Upper rear cap may become separated from the rear of the unit.
Units Affected:	2009 Eagle SL travel trailers • 256RKS 91DA0051-78, 80-98, 100-103, 106-129, 131-134 • 298RLS 91DB0051-86 • 314BHS 91DC0051, 53-59, 61-77, 80-81, 83-95, 97 • 318RLS 91DD0051-65, 67-69 • 308RLS 91DG0051 • 303RKS 91DY0051-74 • 294BHS 91DZ0051-52, 54-70, 72-74
Action Required:	Remove rear cap and reinstall with new tape and screws.
Job Operation Code:	9901081
Series Code:	N/A
Flat Rate Time:	3.0 hrs
Kit Part Number:	0700114
Kit Contains:	10) 8 X 1 ½" pan head screws 10) 1/8" Nylon flat washers 2) Corner blocks 12') Sticky Tape 2) Probond Packets 1) Inst Sheet
Tools Required:	Square tip bit and screw gun, Putty Knife, Utility Knife, Tape measure, 3/16" drill bit,
Additional Requirements:	Putty tape, Paper Towels, "Desolve" or comparable adhesive remover, 8 x 1" and 2 ½" washer head screws.

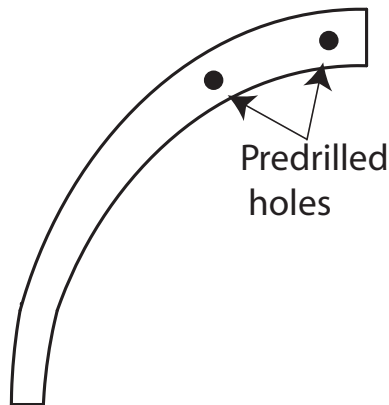
Instructions

1. Remove the sealant from the rear roof trim to locate the screws.
2. Remove all screws from rear roof trim to loosen.
3. Cut the roof sealant from the rear cap edge and on each side. Do not cut the sealant on the rubber roof side.
4. Lay trim over for reuse.
5. Remove any screws that attach the top of the rear cap to the roof.

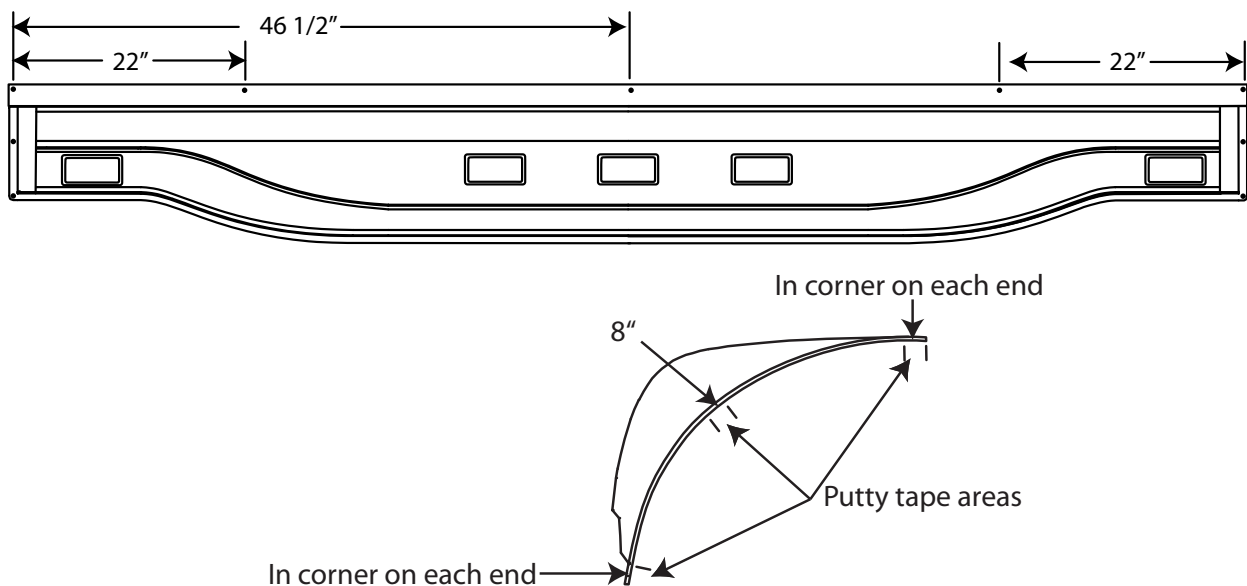


6. Carefully lift the rear cap away from the roof making sure not to pull up on the rubber roofing material.
7. Remove the cap by separating the sticky tape from the wall. You may need to use a plastic putty knife to separate the cap from rear wall.
8. Disconnect all electrical connections for the marker lights.
9. Remove the screws from each corner trim about 2 feet down from top.
10. Remove the screws on each roof edge trim about 1 foot forward from rear.
11. Cut the sealant on the top of each edge roof trim to allow the corner trim to be loosened.
12. Lift the corner trim away from the rear wall and roof. DO NOT bend the pre-bent radius on the corner trim. You will only need to raise the trim about 6"-8".
13. Remove the screws that attach the rear wall to the roof.
14. Carefully lift the rear wall radius and remove the radius Styrofoam insulation under the radius.
15. Measure and cut 2" of Styrofoam from each end of the Insulation.

16. Pre-drill two-(2) 3/16" holes toward the top (thicker) end of each wood corner block.



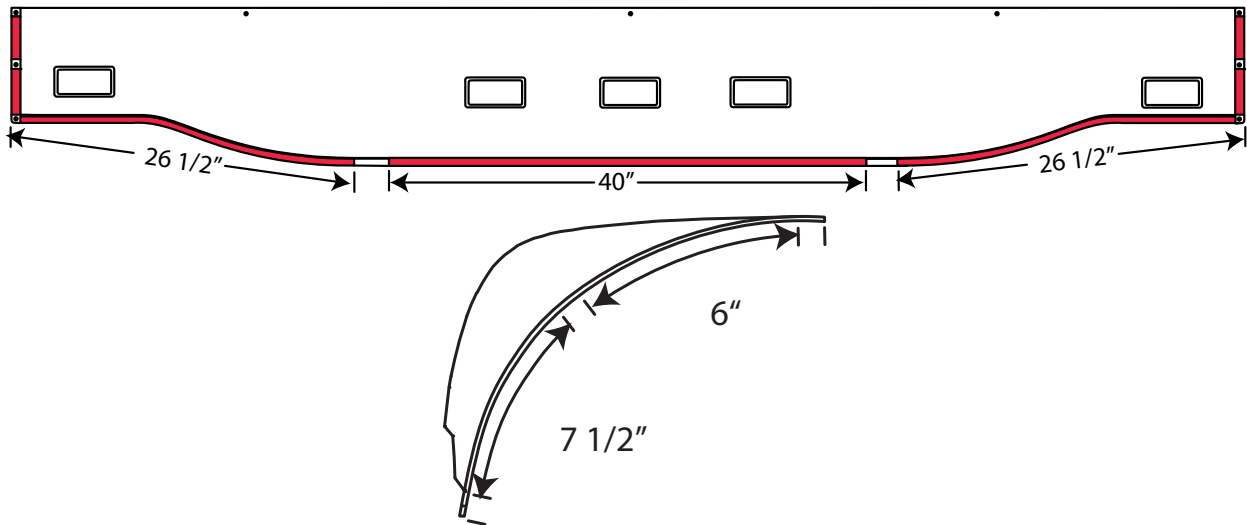
17. Place each radius corner block in the rear wall radius thinner end down.
18. Attach the corner blocks to the inside of each original corner block using two-(2) 8 x 2 1/2" pan head screws. Do not split the wood by over tightening.
19. Re-install the Styrofoam radius insulation back in the rear wall radius.
20. Carefully reattach the rear wall radius to the roof using the same screw holes.
21. Clean off all old putty tape from the corner trim and rear roof trim.
22. Apply new putty tape to the corner trim and reinstall. Trim off excess putty.
23. Carefully remove most of the roof sealant from the rear wall cap. Complete removal of all sealant is not needed.
24. Clean off all 2 sided sticky tape from rear wall.
25. Remove all 2 sided sticky tape from rear cap.
26. Clean all areas of the rear wall and rear cap where the tape will contact with "Desolve" or another adhesive remover.
27. Pre-drill the rear cap at the measurements listed on the drawing.



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NOTE: Do not touch the areas where the 2 sided sticky tape will mount or the face of the 2 sided tape. Dirt and skin oils will prevent proper adhesion.

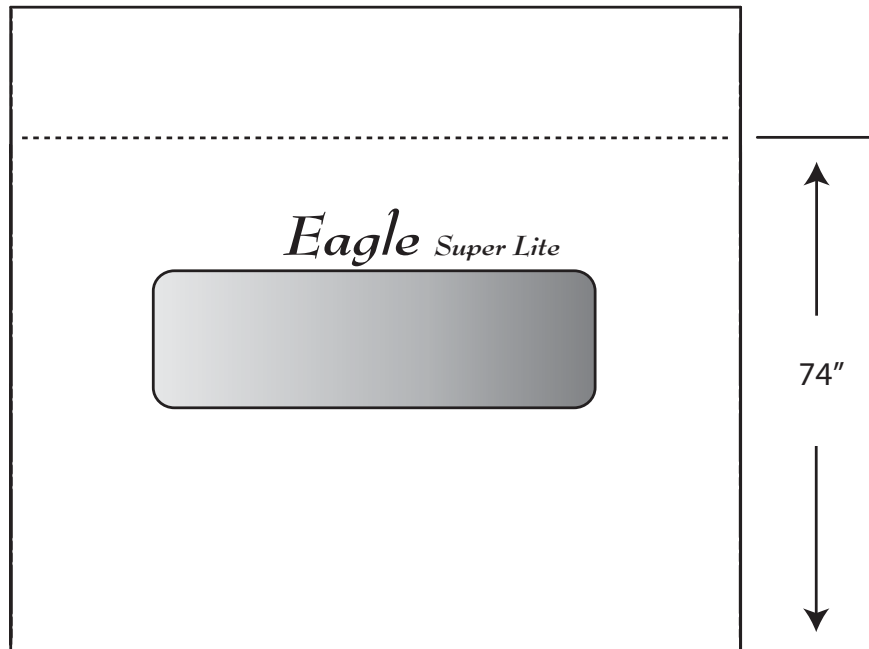
28. Open the packets containing the Probond application sponge and apply the adhesive promoter to the rear wall and one to the rear cap on all locations where the 2 sided sticky tape will mount.
29. Place the new 2 sided sticky tape on the rear cap as directed by the drawing.



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NOTE: Do not apply 2 sided sticky tape to the 1" areas where you pre-drilled holes. Putty tape and cap venting is required in these areas.

30. Measure up from the bottom of the rear wall 74" and mark the rear wall 16" from center on each side with a pencil for rear cap alignment.



31. Peel back about 1" – 2" on each end of the 2 sided sticky tape cover. Align the cap with the 74" marks made in the prior step. You may want to use masking tape to hold the 2 sided sticky tape cover on the outside of the cap.
32. Align the rear cap to the rear wall at the 74" mark and make sure it is level.
33. Press the cap to the rear wall.
34. Reattach the marker light wires.
35. From the center of the cap, carefully peel the 2 sided sticky tape cover away from the tape to expose the adhesive to the wall.
36. After all tape cover has been removed, press hard against all tape contact areas to ensure adhesion to the rear wall.
37. Screw the sides of the rear cap to the rear wall using the six-(6) 8 x 1 ½" nylon washer head screws provided.
38. Screw the center of the rear cap to the roof using 8 x 1 ½" washer head screws. Make sure the rear roof edge trim will cover at least 1" of the rear cap edge.
39. Apply new putty and re-attach the rear roof trim to the roof. Trim off excess putty.
40. Apply clear sealant where the rear corner trim meets the rear cap and over each screw head on the rear cap. .
41. Apply new self leveling roof sealant to the rear roof edge trim and cap seam.
42. Apply sealant to all areas where the sealant was cut.

**Jayco Service / Parts
Recall Order Form
Fax (800) 825-8409**



**Eagle SL Travel Trailer
Rear Cap
Job Code #9901081
Recalls NHTSA # 08V-402
T.C. # 08-288**

Dealer Name:	Recall Account: 2292000	Date:
Dealer Account Number:	Phone:	Fax:
Ship To:	P.O. #:	
	Date Shipped	
Attn:	Ship Via	

9901081_EagleSLTTRearCapOrderForm.cdr

**Each unit's serial number MUST be recorded
when ordering this recall kit.**

Quantity Ordered	Quantity Shipped	Serial Number of Unit (Last 8 Digits)	Part Number	U/M	Unit Price
			0700114 - Kit	EA	N/C
			0700114 - Kit	EA	N/C
			0700114 - Kit	EA	N/C
			0700114 - Kit	EA	N/C
			0700114 - Kit	EA	N/C
			0700114 - Kit	EA	N/C
			0700114 - Kit	EA	N/C
			0700114 - Kit	EA	N/C

**THESE PARTS CAN ONLY BE ORDERED USING THIS FORM.
YOU CAN NOT ORDER THIS THROUGH EMPART.**