



Fleetwood Enterprises, Inc.
3030 Myers Street / Riverside, CA 92503-5527
P.O. Box 7638 / Riverside, CA 92513-7638
p: 800.322.8216 / www.fleetwoodrv.com

IMPORTANT RECALL INFORMATION #80519

June 2008

**TO: ALL FLEETWOOD DEALER PRINCIPALS,
SERVICE MANAGERS
AND PARTS MANAGERS**

**SUBJECT: RECALL CAMPAIGN #80519
2004, 2005, 2006 JAMBOREE GT & TIOGA SL CLASS C
PROPANE PIPE RELOCATION**

Fleetwood Enterprises, Inc., on behalf of its subsidiary manufacturing center located in Riverside, California is requesting your assistance in conducting a voluntary recall notification campaign in accordance with the National Traffic and Motor Vehicle Safety Act.

Fleetwood Enterprises, Inc., has decided that a defect, which relates to motor vehicle safety exists in certain 2004, 2005 and 2006 Jamboree GT and Tioga SL, 29S model class C motor homes. We are notifying owners in order to correct the problem. A copy of the letter sent to owners is enclosed for your information.

WHAT IS THE PROBLEM?

The black iron propane plumbing, located under the motor home, may come into contact with chassis components and, under certain conditions, become pinched or crushed. This could lead to a propane gas leak and the potential for an explosion and/or fire.

WHAT SHOULD YOU DO?

Owners of the above mentioned motor homes have been asked to contact a Fleetwood dealer to have the described defect remedied. In the event that you are contacted by a customer, please verify eligibility by referring to the serial number range listed in the enclosed Recall Service Bulletin #80519 prior to beginning the repairs.

Once repairs are completed, have the customer sign your dealership's Internal Repair Order and submit your request electronically through e-FDN, or you may also have the customer sign the Fleetwood Repair Order (form X-SR-042) and submit for reimbursement in accordance with Service Bulletin #80519. Customers will not be charged for these repairs.

If you have one of these vehicles in your inventory, you will be mailed a Safety Recall Notice for that specific motor home. Fleetwood is asking our dealers to make repairs to stock units on dealer lots prior to sale or lease.

Federal Law (Section 154 of the National Highway Traffic and Motor Vehicle Safety Act) of 1966 requires that: If you have received a notice of recall or failure to comply from Fleetwood or any component manufacturer, you must repair or otherwise correct the defects on vehicles remaining in your inventory according to the notification, before selling or leasing the vehicles. Any vehicle lessor receiving this recall notice must forward a copy of the notice to the lessee within ten days.

Please review this entire package with your parts and service staff to familiarize them with the step-by-step procedure and implement the Voluntary Safety Recall Campaign.

Thank you for helping Fleetwood with its continuing efforts to maintain customer satisfaction. If you have any questions, please contact your regional Fleetwood Service Center.

Sincerely,

FLEETWOOD ENTERPRISES, INC.

A handwritten signature in cursive script, appearing to read "Tina Inkrote".

Tina Inkrote
Service Administrator
Motor Home Division

Enclosures: Recall #80519 Customer Letter
Recall #80519 Service Bulletin



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IMPORTANT RECALL INFORMATION #80519

June 2008

Dear Valued Fleetwood Motor Home Customer:

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act.

Fleetwood Enterprises, Inc., on behalf of its subsidiary manufacturing center located in Riverside, California has decided that a defect, which relates to motor vehicle safety exists in certain 2004, 2005 and 2006 Jamboree GT and Tioga SL, 29 S model motor homes.

WHAT IS THE PROBLEM?

The black iron propane plumbing, located under the motor home, may come into contact with chassis components and, under certain conditions, become pinched or crushed. This could lead to a propane gas leak and the potential for an explosion and/or fire.

WHAT SHOULD YOU DO?

Please make certain your motor home is inspected and repaired by contacting your selling dealer, and making an appointment to have this inspection and repair performed. If they are not available, another Fleetwood motor home dealer may do this work for you.

WHAT WILL FLEETWOOD DO?

With your continued satisfaction in mind, it is our intention to have these repairs made at your convenience with as little disruption as possible. Effective immediately, Fleetwood dealers will be supplied with all the information needed to enable them to inspect and if necessary, relocate the black iron propane pipe with a kit that provides the components to move the line to the side of the chassis frame rail.

The total length of time your motor home will be out of service will depend on the dealer's work schedule.

If you have had this concern corrected previously, you may be eligible for reimbursement of your cost for that repair. For more information regarding this recall #80519, contact Fleetwood Owner Relations at 800-509-3418.

When you deliver your motor home for repairs, your dealer will complete a Fleetwood Repair Order. Upon completion of the repair, please sign the dealership's Repair Order or Fleetwood's Repair Order and fill out the enclosed self-addressed Vehicle Information Update Card and return it to Fleetwood. This will allow us to update our records and if necessary, notify the new owner using the information you provided.

For leased vehicles: Federal regulation requires that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within ten days.

If you are unable to obtain the specified repair promptly and without charge, please contact:

FLEETWOOD OWNER RELATIONS - RECALL #80519

P.O. Box 1007
Decatur, Indiana 46733
(800) 509-3418

If you believe that the dealer and Fleetwood Enterprises, Inc., have failed or have been unable to remedy the defect without charge or within a reasonable period of time, you may submit a complaint to:

Administrator
National Highway Traffic Safety Administration
1200 New Jersey Avenue, SE
Washington, DC 20590

Or call the toll-free Vehicle Safety Hotline at 1-888-327-4236 (TTY: 1-800-424-9153); or go to <http://www.safercar.gov>

Fleetwood Enterprises, Inc., is taking these steps in the interest of your safety. We regret any inconvenience this may cause you.

Sincerely,

FLEETWOOD ENTERPRISES, INC.



Tina Inkrote
Service Administrator
Motor Home Division

Recall Bulletin 80519



RECALL BULLETIN:
80519

YEAR(S) AFFECTED:
2004, 2005,
2006

PRODUCT(S) AFFECTED:
Jamboree GT,
and Tioga SL
with serial
numbers
listed in this
Bulletin

MODEL(S) AFFECTED:
29S

SUBJECT:
Reroute
Propane
Plumbing
Away From
Chassis
Suspension

KEYWORDS:
LPG,
Propane,
Gas,
Plumbing,
Black Iron

ISSUE DATE:
June 2008

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The purpose of this Bulletin is to inform all Fleetwood dealers about the need to relocate the Propane plumbing under the motor home. The affected Jamboree GT and Tioga SL motor home serial numbers are listed at the end of this Bulletin.

CONDITION:

The black iron Propane plumbing, located under the motor home, may come into contact with chassis components and, under certain conditions, become pinched or crushed. This could lead to a propane gas leak and the potential for an explosion and/or fire.

CORRECTION:

Follow the procedures below to relocate the Propane plumbing and provide adequate clearance from chassis suspension and axle components.

NOTE: There may be slight differences in the layout and routing of Propane plumbing for the affected motor homes. Obtain any necessary additional parts locally and observe all industry safety standards to complete the repair.

1. Park the motor home on hard, level pavement. Put the transmission into PARK and set the parking brake.
2. Turn off the ignition and remove the ignition key. Maintain control of the keys until repairs are completed. Attach a notice, "DO NOT USE", to the ignition switch in order to prevent activation of the systems.
3. Turn off the Propane Gas at the Propane tank. **Make sure the Propane Gas valve is completely closed before beginning work.**
4. Inside the motor home, light one burner on the range and/or cook top and burn off any remaining Propane Gas in the lines. When the burner flame goes out, turn off the burner valve.
5. Place a heavy duty floor jack under the chassis frame near the right rear axle and raise the two right rear tires slightly off the ground.
6. Place a heavy duty jack stand under the frame near the floor jack.
7. Use an impact wrench to remove both right rear wheels from the motor home. Retain wheels and lug nuts for later reinstallation.
8. Locate the Propane manifold under the door side rear of the motor home. Use a small wire brush to remove dirt, debris, and any undercoating from the copper line brass flared fittings at the manifold. See Figures 1 and 2 on the next page.
9. Remove the four brass flare fittings from the door side rear Propane manifold. Be sure to use a back-up wrench on the fittings. Cover each exposed manifold port and open copper line with tape, immediately after disconnection, to prevent debris from getting into the system. See Figures 1 and 2 on the next page.

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"It is impossible to know, evaluate and advise the service trade of all conceivable ways in which service might be done or of the possible hazardous consequences of each way. Accordingly, anyone who uses a service procedure or tool must first assure that neither personal safety nor vehicle safety will be jeopardized by the selected service methods."

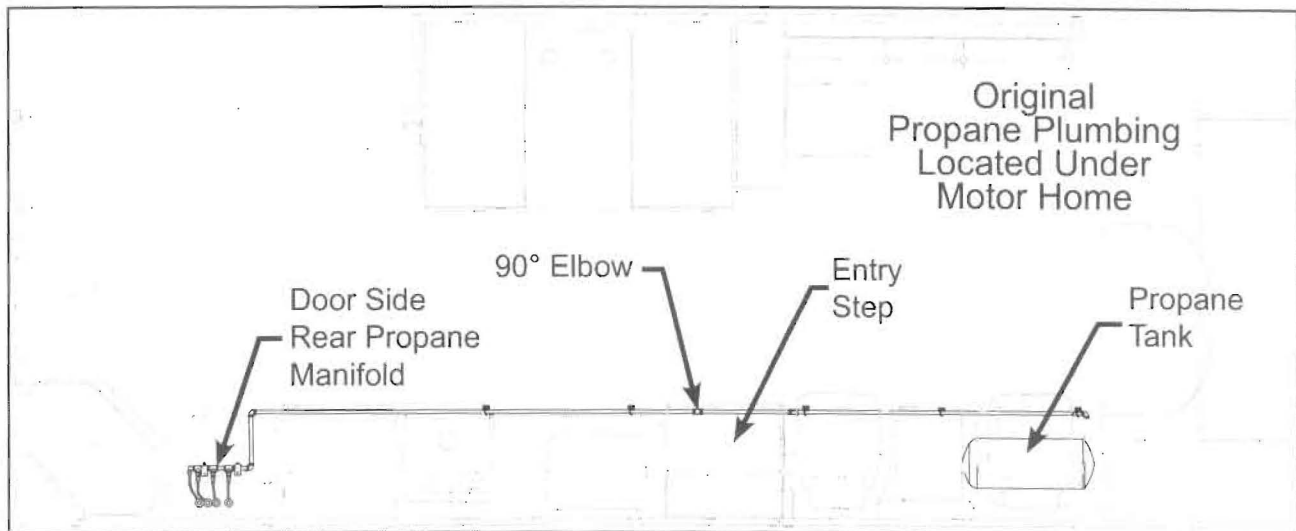


Figure 1

10. Remove and retain all door side rear Propane manifold hanger hardware.
11. Use a small wire brush to clean dirt, debris, rust accumulation, and any undercoating from the pipe fitting at the forward end of the Propane manifold. See Figure 2.

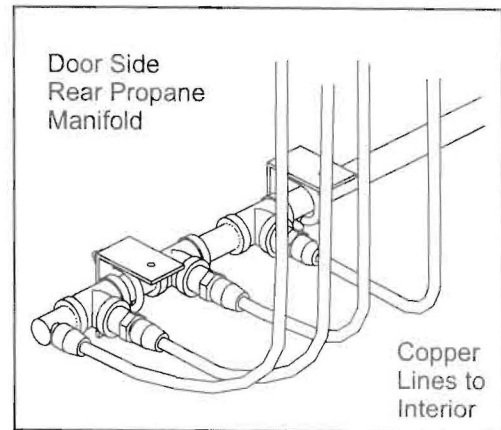


Figure 2

12. Remove the door side rear Propane manifold assembly by unthreading the forward manifold Tee from the forward Propane distribution pipe. Use care to prevent debris from entering the manifold assembly. Clean debris from the Tee with a small wire brush. Cover the open Tee end of the door side rear Propane manifold with tape. Retain for later reassembly. See Figures 1 and 2.
13. Remove and discard the U-bolt clamps securing the Propane plumbing between the door side rear Propane manifold location and the rear side of the entry step. Hanger Brackets will be reused during reassembly. See Figure 1.

NOTE: It may be helpful to support the Propane plumbing weight following removal of the U-bolt clamps until the pipe is disassembled.

⚠ WARNING

AVOID EXCESSIVE MOVEMENT OR ROTATION OF EXISTING PROPANE PLUMBING, THAT WILL BE REUSED, TO PREVENT DAMAGE TO PROPANE HOSES, FITTINGS, AND REGULATORS.

14. Remove and discard the plumbing from the Propane manifold location forward of and including the 90° elbow, near the rear side of the entry step. See Figure 1.

NOTE: Use care to keep debris out of the Propane plumbing that will be reused.

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RELOCATION AND INSTALLATION OF PROPANE PLUMBING:

Use approved Propane plumbing pipe thread sealing compound on all black iron pipe threaded fittings during installation.

15. Blow compressed air through all new plumbing sections to remove debris before installing. Install a new 90° elbow on one end of each of the following lengths of new pipe, and tighten:

8" (Figure 3, Reference "A")
45 1/2" (Figure 3, Reference "B")
4 1/2" (Figure 3, Reference "C")



WARNING

IF ANY OF THE ORIGINAL PROPANE PLUMBING, INTENDED FOR REUSE, IS DAMAGED OR DEFECTIVE, IT MUST BE REPLACED.

16. Use a small wire brush to clean the pipe threads of the original pipe located near the rear of the entry step. Install a new 90° elbow on the end of this original pipe. Tighten the elbow until it is pointing straight up. See Figure 3.

NOTE: Use extreme care to prevent damage to Propane plumbing extending forward to the Propane Tank.

17. Attach the straight end of the new 8" length of pipe to the 90° elbow installed in Step 16. Tighten the pipe until the elbow on the opposite end points toward the rear of the motor home. See Figure 3, Reference "A".
18. Mark the outrigger, on the forward side of the wheel well, for a hole that will allow a new pipe to be aligned with and connected to the 90° elbow of the 8" length of pipe. Refer to Reference "B" in Figure 3 and the photo in Figure 4.

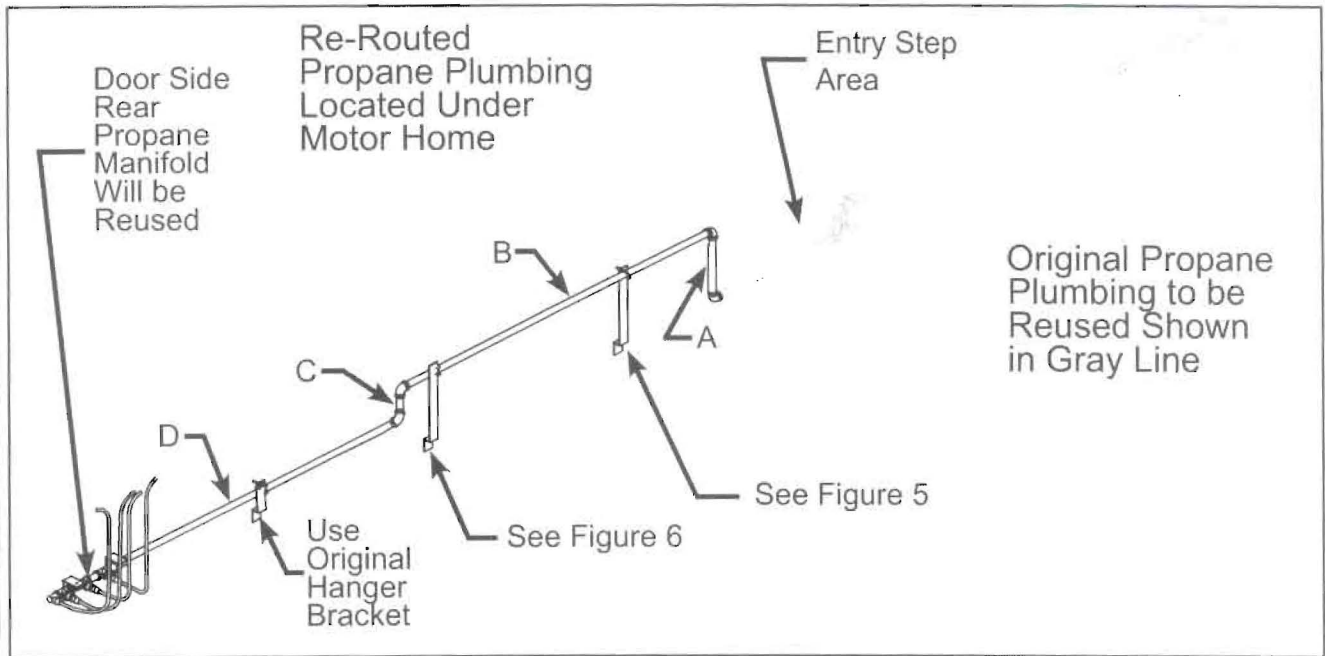


Figure 3

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19. Drill a 1 1/4" hole through the outrigger using a hole saw.
20. Apply Bostic sealant around the edge of the new hole in the outrigger and install a grommet. Secure the grommet with two #8 X 3/4" Tek Screws. See Figure 4.
21. Route the straight end of the new 45 1/2" length of pipe through the grommet in the outrigger and attach to the 90° elbow on the length of pipe, installed in Step 17. Tighten the pipe until the elbow on the opposite end points down. See Figure 3, Reference "B".

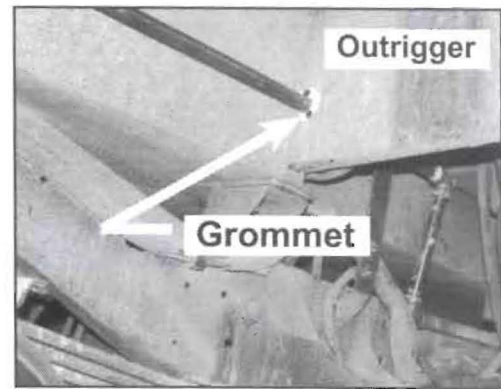


Figure 4

22. Install a 1 1/2" X 10" X 1/8" Strap Steel Hanger Extension to each of the two original Propane plumbing hanger brackets according to the locations in Figure 3 and the photos shown in Figures 5 and 6. Drill 5/16" holes in the Strap Steel as necessary and attach to existing brackets with two 1/4-20 X 1" Bolts, Flat Washers (2 each bolt), Lock Washers and Nuts each. Also Drill 5/16" holes in the Strap Steel for installation of the U-bolts.

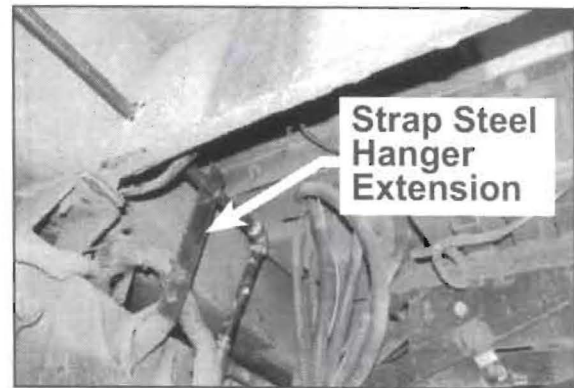


Figure 5

23. Attach the straight end of the new 4 1/2" length of pipe to the 90° elbow on the end of the pipe installed in Step 21. Tighten the pipe until the elbow on the opposite end points toward the rear of the motor home. See Figure 3, Reference "C".



Figure 6

24. Install U-bolts for the Propane plumbing at the two new Strap Steel Hanger Extensions. See Figures 5 and 6.
25. Attach the new 59" length of pipe to the 90° elbow on the end of the pipe installed in Step 23 and tighten. See Figure 3, Reference "D".
26. Remove tape installed in Step 12, from the Propane manifold and attach the manifold to the end of the 59" length of pipe. Tighten the manifold until the flare fittings align with the brass flare fittings removed in Step 9.
27. Re-install the original manifold hanger hardware removed in Step 10.

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28. Remove the protective tape from the end of each of the copper Propane lines, routed up through the motor home floor. Remove the protective tape from the brass fitting on the manifold. Reconnect the copper lines to the door side rear manifold ports. Use a back-up wrench and tighten the flare fittings.
29. Install a new U-bolt for the 59" length of pipe using the original hanger bracket.
30. Verify all Propane plumbing hanger bracket U-bolts, and new hanger bracket extension attachment bolts are tight.
31. Wire brush and then apply black spray paint to plumbing hangers and any other Propane plumbing component needing surface protection.
32. Conduct a Propane Gas System Leak Test according to proper testing procedures identified in Fleetwood's Flat Rate Manual, Appendix 5 (May, 2007 edition or newer). Verify there are no leaks. If the motor home fails the Propane Gas System Leak Test, take corrective action and re-test until the motor home passes the test.



WARNING

IT IS EXTREMELY IMPORTANT TO REMOVE ANY CORROSION OR DIRT FROM WHEEL MOUNTING SURFACES TO ENSURE METAL-TO-METAL CONTACT. FAILURE TO DO SO MAY ALLOW LUG NUTS TO BECOME LOOSE AND FALL OFF DURING TRAVEL.

33. Reinstall the two right rear wheels. Refer to Figure 7 for proper lug nut tightening sequence. Tighten lug nuts until snug, then hand-torque to 140 ft-lbs., using the same tightening sequence.
34. Remove heavy duty jack stand.
35. Lower the motor home to the ground and remove the floor jack.
36. Advise the customer to verify the wheel lug nut torque on reinstalled wheels after 100 miles and again after 500 miles.

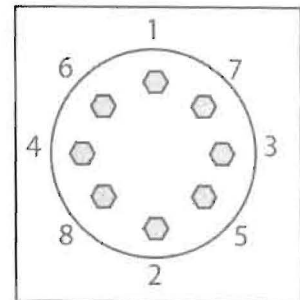


Figure 7

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PARTS:

| Part # | Description | Qty. |
|----------------------|---|------|
| 548980 | Propane Plumbing Reroute Kit, Class C | 1 |
| <u>Kit Contains:</u> | | |
| | U-Bolt- 1/4-20 X 1 1/8 ID X 2 PLTD | 3 |
| | Grommet | 1 |
| | Screw, Tek, #8 X 3/4, PMT/Zinc Pltd | 2 |
| | Bolt - 1/4-20 X 1 F/T HH PLTD | 4 |
| | Nut - 1/4-20 HH PLTD | 4 |
| | Washer- 1/4 Med Split Locking PLTD | 4 |
| | Washer- 1/4 USS Flat PLTD | 8 |
| | Elbow - Black 1/2 FPT | 4 |
| | Pipe – Black 1/2 SCH 40, 8” long, Threaded Both Ends | 1 |
| | Pipe – Black 1/2 SCH 40, 45 1/2” long, Threaded Both Ends | 1 |
| | Pipe – Black 1/2 SCH 40, 4 1/2” long, Threaded Both Ends | 1 |
| | Pipe – Black 1/2 SCH 40, 59” long, Threaded Both Ends | 1 |
| | Steel Strap 1 1/2” X 10” X 1/8” Thick | 2 |
| | Sealant, Sikaflex, Black | 1 |
| Obtain Locally: | Black Spray Paint | 1 |

TOOLS:

| | |
|--------------------------|---|
| Power Drill | Heavy Duty Jack Stand |
| Center Punch | Impact Wrench with 7/8” Socket |
| 1 1/4” Hole Saw | 7/16” Deep Socket with Ratchet Handle |
| Hammer | Air Compressor with Air Nozzle |
| Caulking Gun | 14” Pipe Wrench (2 required) |
| Electrical Tape | 12” Adjustable Wrench (2 required) |
| 5/16” Twist Drill | Torque Wrench Capable of Measuring at least 150 ft-lbs. |
| Heavy Duty Floor Jack | Pipe Thread Sealing Compound Compatible with Propane |
| 7/16” Combination Wrench | Propane Gas System Leak Test Kit |

WARRANTY LABOR ALLOWANCE:

| Relocating Propane Plumbing | | |
|-----------------------------|----------|------------------------------|
| 9204 – 11 | 0.10 hrs | Inspected/Not Defective |
| 9204 – 12 | 4.30 hrs | Inspected/Defective/Repaired |
| 9204 – 17 | 0.10 hrs | Customer Unreachable |

Include on Warranty Claim as a separate Flat Rate Code line entry:

| | | |
|-----------|----------|--|
| 0401 – 23 | 0.20 hrs | Propane gas system leak test, complete (with other repair operations) |
|-----------|----------|--|

*If you have any questions concerning the Bulletin, contact Fleetwood Dealer Technical Support at:
(800) 816-9825*

Fleetwood Service Literature is available at: www.fleetwoodrvdealers.com

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Recall Bulletin 80519 - Affected Motor Home Serial Numbers

2004 Jamboree GT

| |
|--------------|
| 773S44779353 |
| 773S44779354 |
| 773S44779355 |
| 773S44779356 |
| 773S44779357 |
| 773S44779568 |
| 773S44779569 |
| 773S44779570 |
| 773S44779571 |
| 773S44779572 |
| 773S44779588 |
| 773S44779589 |
| 773S44779590 |
| 773S44779591 |
| 773S44779592 |

| |
|--------------|
| 773S44780142 |
| 773S44780143 |
| 773S44780144 |
| 773S44780305 |
| 773S44780306 |
| 773S44780307 |
| 773S44780308 |
| 773S44780309 |
| 773S44780310 |
| 773S44780311 |
| 773S44780312 |
| 773S44780376 |
| 773S44780377 |
| 773S44780453 |
| 773S44780454 |

| |
|--------------|
| 773S44780455 |
| 773S44780730 |
| 773S44780731 |
| 773S44780732 |
| 773S44780734 |
| 773S44780773 |
| 773S44780774 |
| 773S44781125 |
| 773S44781126 |
| 773S44781127 |
| 773S44781466 |
| 773S44781467 |
| 773S44781468 |
| 773S44781761 |
| 773S44781762 |

| |
|--------------|
| 773S44781763 |
| 773S44781764 |
| 773S44781765 |
| 773S44781976 |
| 773S44781977 |
| 773S44781978 |
| 773S44781979 |
| 773S44781980 |
| 773S44782034 |
| 773S44782035 |
| 773S44782036 |
| 773S44783576 |
| 773S44783625 |
| 773S44791278 |

2004 Tioga SL

| |
|--------------|
| 763S44778600 |
| 763S44779344 |
| 763S44779345 |
| 763S44779346 |
| 763S44779347 |
| 763S44779363 |
| 763S44779364 |
| 763S44779365 |
| 763S44779366 |
| 763S44779367 |
| 763S44780145 |
| 763S44780146 |
| 763S44780288 |

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| 763S44780289 |
| 763S44780290 |
| 763S44780291 |
| 763S44780292 |
| 763S44780293 |
| 763S44780294 |
| 763S44780373 |
| 763S44780374 |
| 763S44780375 |
| 763S44780456 |
| 763S44780457 |
| 763S44780770 |
| 763S44780771 |

| |
|--------------|
| 763S44780772 |
| 763S44781122 |
| 763S44781123 |
| 763S44781124 |
| 763S44781303 |
| 763S44781304 |
| 763S44781305 |
| 763S44781306 |
| 763S44781307 |
| 763S44781464 |
| 763S44781465 |
| 763S44781475 |
| 763S44781476 |

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|--------------|
| 763S44781477 |
| 763S44781478 |
| 763S44781479 |
| 763S44781991 |
| 763S44781992 |
| 763S44781993 |
| 763S44781994 |
| 763S44781995 |
| 763S44782032 |
| 763S44782033 |
| 763S44783577 |
| 763S44783580 |
| 763S44783584 |

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Recall Bulletin 80519 - Affected Motor Home Serial Numbers (continued)

2005 Jamboree GT

| | | | |
|--------------|--------------|--------------|--------------|
| 773S54786121 | 773S54787081 | 773S54788188 | 773S54788882 |
| 773S54786135 | 773S54787087 | 773S54788189 | |
| 773S54786426 | 773S54788186 | 773S54788880 | |
| 773S54786427 | 773S54788187 | 773S54788881 | |

2005 Tioga SL

| | | | |
|--------------|--------------|--------------|--------------|
| 763S54786125 | 763S54786422 | 763S54787108 | 763S54788884 |
| 763S54786134 | 763S54786428 | 763S54787109 | |
| 763S54786421 | 763S54787082 | 763S54788883 | |

2006 Jamboree GT

| |
|--------------|
| 773S64790122 |
|--------------|

This bulletin is supplied for technical information only and is not an authorization for repairs.

Federal law (section 154 of the national traffic and motor vehicle safety act of 1966) requires that if you have received a notice of recall or failure to comply from Fleetwood or any component Manufacturer, you must repair or otherwise correct the defects on vehicles remaining in your inventory, according to the notification, before selling or leasing the vehicles. Any vehicle lessor receiving this recall notice must forward a copy of the notice to the lessee within ten days.

"It is impossible to know, evaluate and advise the service trade of all conceivable ways in which service might be done or of the possible hazardous consequences of each way. Accordingly, anyone who uses a service procedure or tool must first assure that neither personal safety nor vehicle safety will be jeopardized by the selected service method."