



August 15, 2008

VEHICLE SAFETY DEFECT SERVICE BULLETIN
Recall Campaign 08V179000 US Units
Recall Campaign 08-128 CN Units
Monaco File R08001

Re: Safety Recall – Missing Inverter Fuse

Dear Monaco Coach Corporation Dealer:

Monaco Coach Corporation has decided that a defect which relates to motor vehicle safety exists in specific Monaco 2007 Monarch, 2007-2008 Lapalma Rear Gas and Lapalma Diesel, Holiday Rambler 2007 Admiral, 2007-2008 Vacationer Rear Gas and Vacationer Diesel, and Safari 2007 Simba Class A motorhomes manufactured from March 23, 2006 through April 1, 2008.

A copy of the notification letter that is being sent to owners is enclosed.

The National Traffic and Motor Vehicle Safety Act provides that each vehicle that is subject to a recall campaign of this type must be adequately repaired within a reasonable time after the owner has tendered it for repair. Generally, failure to repair within sixty (60) days after the owner's first delivery for repair is assumed to be an unreasonable delay. In the owner letter, customers are instructed to contact Monaco Coach Corporation Customer Service (877-466-6226) or the Recall Hotline (800-685-6545) if on the agreed service date or within 3 days of the agreed date the dealer does not remedy the condition.

THE ISSUE

Monaco Coach Corporation determined that the motorhomes in this recall population which are equipped with an optional inverter were inadvertently not protected by a fuse. The fuse should be installed in the battery compartment in the rear of the passenger side of the motorhome between the battery source and the inverter. The inverter utilizes DC battery power and thus is required to be protected by a fuse per ANSI/RVIA Standard for Low Voltage Systems. With no fuse installed, a vehicle fire may result in the event of a malfunction of the inverter. As a result, Monaco Coach Corporation has elected to perform this voluntary safety recall campaign.

AFFECTED UNITS

If our records indicate that you have any of the affected vehicles in your inventory, you will also receive an owner notification letter identifying those units. *Federal law requires that any vehicle lesser receiving this recall notice must forward a copy of this notice to the lessee within ten days.*

THE REPAIR

The remedy for the defect will be the installation of a 125 amp fuse to protect the inverter. Please review the repair instructions for the labor operation code and labor time allowance. Parts are readily available by faxing the enclosed Recall Parts Purchase Order to 1-800-498-9478. If you have any questions concerning the repair procedure, please contact a member of our Technical Support staff toll free at the dealer hotline (877-332-9239) and refer customers and non dealers to call 877-466-6226.

The vehicle owner is responsible for having this service action performed. Monaco Coach Corporation specifically excludes coverage of incidental damages that may result from failure to have this recall performed. Please take immediate action to have this recall performed as soon as possible.

DEALER CAMPAIGN RESPONSIBILITY

All unsold new/used vehicles in dealer's possession and subject to this campaign must be held and inspected/repared per the service procedure of this campaign bulletin before owners take possession of these vehicles. Dealers are to service all vehicles subject to this campaign at no charge to owners, regardless of mileage, age of vehicle, or ownership, from this time forward.

Owners of vehicles recently sold from your new/used vehicle inventory for which the dealer receives the owner recall notification are to be contacted by the dealer, and arrangements made to make the required correction according to the instructions enclosed with this bulletin. This could be done by mailing to such owners a copy of the applicable owner letter accompanying this bulletin. Please also notify Monaco Coach Corporation of any such owner for whom you have received notification.

In summary, whenever a vehicle subject to this campaign enters your vehicle inventory, or is in your dealership for service in the future, please take the steps necessary to be sure the campaign correction has been made *before* selling or releasing the vehicle.

In addition to a letter, owners will receive a recall notification/dealer claim form. The vehicle owner will present this form to you upon arrival for the service appointment. Please review the instructions on the face of the notification form and fill in the claim portion when the repair is completed.

Sincerely,



Michael R. Becker
Customer Service Manager
Monaco Coach Corporation

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Recall Repair Procedures

Products:  2007-08 Holiday Rambler Admiral & Vacationer

 2007-08 Monaco Monarch & LaPalma

 2007-08 Safari Simba

RECALL 08V179000 CANADA # 08-128 Research # R08001 600 Watt Inverter Fuse Installation

Purpose of recall:

Inspect the 12 Volt D.C. power supply hookup to the optional 600 watt inverter. Install the missing 125 amp 12 Volt fuse and fuse holder if necessary.

Read these instructions carefully and become thoroughly familiar with the procedures before beginning repairs. Park unit on a flat, level surface. Place transmission in Neutral or Park if equipped, set the park brake and turn engine off (chaulk wheels).

Inspection Process:

1. Open right rear exterior bay compartment door and verify the unit has optional inverter. (Figure 1)
2. Follow 12 Volt lead through the compartment bulkhead to the next compartment forward. The battery cable should be connected to a fuse with a jumper to the hot side of the battery disconnect. If this is correct, no further action required. Proceed to Warranty Procedure. If there is no in-line fuse, proceed below to Repair Procedure.



Figure 1

Repair Procedure:

1. Turn off battery disconnect and unhook the ground wire from the battery.
2. Remove the 12Volt power lead to the inverter from the battery disconnect. Install one end of the 8" jumper cable in parts kit to the Hot side of the battery disconnect. (Figure 2)



Figure 2

3. Locate the new 12 Volt fuse holder from the parts kit. Install the fuse holder below and to the rear side of the battery disconnect within 4-6". Secure the Fuse holder to the compartment bulkhead with four #14 X 1" self drilling screws. (Figure 3) Install one of the rubber boots in the box for the fuse holder one on each end of the battery cable that hooks to the fuse.

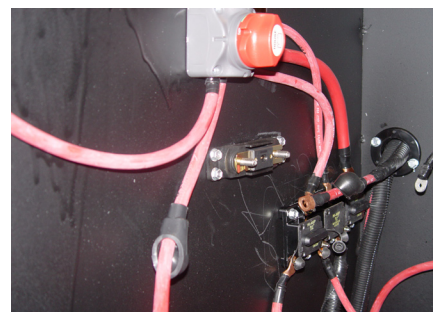


Figure 3

4. Install the 125 amp fuse on the fuse holder. Install the jumper wire on one end of the fuse. Add lockwasher and nut and secure. Install the 12 Volt power lead from the inverter (prior removed from the disconnect) to the other end of the fuse using a lockwasher and nut. (Figure 4) Install the clear cover over the connections onto the fuse holder. (Figure 5) Slide the rubber boots over the terminal and wrap a piece of tape over the end of boot and cable to prevent slip from the terminal connection.

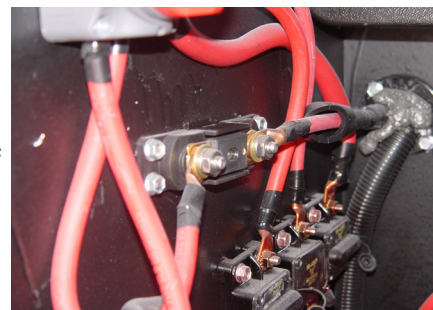


Figure 4

5. Re-connect the ground wire to the batteries. Turn on the disconnect.

6. Check the function of the inverter. Make sure the rest of the coach 12 Volt system is functioning.

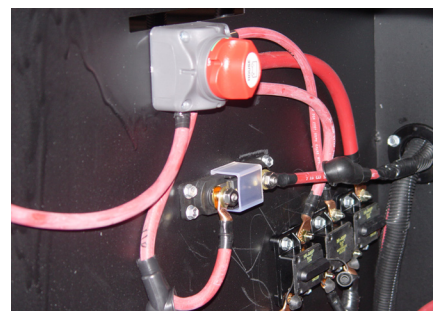


Figure 5

Parts: Order Kit # 08V179000
08-128

Kit contains:

4 - #14 X 1" self drilling screw	70127	11306223
1 - 125 amp fuse & holder	289355	16625389
1 - 8" Jumper wire	N/A	N/A

Warranty:

Submit a warranty claim form for each unit repaired using the following labor codes and time. Please record any applicable Make, Model and Serial number of inspected and/or repaired components on the warranty claim form.

Intergy

E1

Labor Operation Code - USA - 22B302MPRC

22B302RC

Canada - 22B402MPRC

22B402RC

Labor Hours: 0.75

Monaco Coach Corporation
RECALL PARTS PURCHASE ORDER

Recall 08V179000
Canada 08-128
Monaco File R08001
600 Watt Inverter Fuse Install

Confirming Order Number: _____

Date: _____

Ship To: _____

PO Number: _____

Part: Order # USA - 08V179000
CAN - 08-128

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Please only check one box.

Kit contains: 4 - 1/4" X 1" self drilling screw
1 - 125 amp fuse & holder
1 - 8" Jumper wire

Customer Name: _____

Serial Number(s): _____

All parts will be shipped UPS ground unless other
arrangements are made in advance.
FAX TO: 1-800-498-9478

MONACO COACH CORPORATION
P.O. Box 465 Wakarusa, IN 46573
606 Nelsons Parkway Wakarusa, IN 46573