



Date: May 19, 2008

Contact: Technical Services

Subject: **IMPORTANT SAFETY RECALL ON CERTAIN 2007 and 2008 TUONO MODELS**

Dear Aprilia Dealer:

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act.

REASON FOR THIS RECALL

Aprilia USA has decided that a defect which relates to motor vehicle safety exists in certain 2007 and 2008 Aprilia Tuono models.

Aprilia USA has decided that the front brake hydraulic line, that connects the front brake master cylinder to the front brake calipers, may incorporate a fitting that is not correctly machined. In certain instances, this fitting may leak brake fluid when under pressure, as when the front brake is being applied. Should this occur the rider may experience an increase in brake lever travel at the front brake lever, feel that more brake pressure is required when stopping and that stopping distances have increased.

Aprilia USA has identified the production VIN range where the possibility of this defect may occur and is in the process of notifying individual customers and all Aprilia dealers of this recall.

WHAT WE WILL DO

To address this situation, Aprilia USA will conduct a voluntary recall of all 2007 and 2008 Tuono motorcycles within the affected VIN range. Aprilia USA, through the authorized Aprilia dealer network, will replace the front brake line on these motorcycles, eliminating any potential for a safety risk as a result of a brake fluid leak from the fitting.

Each authorized Aprilia dealer is to be prepared to complete the work required of this recall at no charge to the customer for the required parts or labor. When planning appointments for the updates required of this recall, please allow approximately 1.5 hours for each motorcycle.

WHAT THE CUSTOMER WILL DO

With the receipt of this letter, the customer should contact his authorized Aprilia Motorcycle dealer to arrange for an appointment to have the described vehicle updates completed. A full Service Communication on this issue will be sent to each Aprilia dealer in advance of the mailing to the customer, to allow each dealer adequate time to ensure that the required tools and parts are available to complete this recall.

Each customer is advised that if he takes his/her motorcycle to an authorized dealer on the agreed service date, and the dealer does complete the updates required of the recall on that date or within three (3) days, that the customer should contact Aprilia customer service by calling Customer Care at (212) 380 4400, option #4.

If after contacting an authorized dealer and the Customer Care number, the customer is still not able to have the safety defect remedied without charge and within a reasonable time, he/she is to write the Administrator, National Highway Traffic Safety Administration, 1200 New Jersey Ave, SE, Washington,

DC 20590 or call the toll-free Vehicle Safety Hotline at 1-888-327-4236 (TTY: 1-800-424-9153); or go to <http://www.safecar.gov>.

If one of your customers has previously had the work required of this recall completed at his/her own expense, please refer to the attached letter describing the criteria and procedure whereby your customer may request reimbursement.

We are sorry to cause this inconvenience; however, we have taken this action in the interest of customer and motorcycle safety and continued satisfaction with Aprilia products. Thank you for your prompt attention to this important matter.

If you have any questions regarding this recall, please contact Technical Services at (949) 645-0030.

Very truly yours,

Aftersales Group
Aprilia USA



Date: May 19, 2008
Contact: Technical Services, Aprilia USA
Subject: Tuono front brake hose assembly

Service Communication: 2008-001 USA ***RECALL NOTICE***

Model affected: 2007-2008 Tuono 1000

Concern: Due to an incorrect machining of the front brake hose assembly, the front braking capabilities on specific Tuono 1000 models may be compromised. The VINs involved include bikes in your dealer stock, bikes incoming from our U.S. warehouse and bikes already sold to your customers. Since this is a serious safety concern, it is important to correctly identify and update all VINS affected by this recall. Check all Tuonos, in your stock, as well as all Tuonos that arrive from the warehouse, against the VIN list provided on the dealer extranet. Any VIN affected by this recall **should not be sold** until the recall is completed.


Owner Notification: Each owner of an affected motorcycle will be notified by first class mail. In this letter Aprilia USA ("Aprilia") will describe the details of the concern, the cause and the correction addressed by this recall. In addition, Aprilia asks that each owner contact an authorized Aprilia dealer to arrange an appointment to have the parts and labor required of this recall completed. Please make every effort to accommodate your recall customers within your existing service schedule. In addition, Aprilia has provided each recall customer with details of the TREAD Act Reimbursement program. In short, this program provides a plan to reimburse a customer who has already paid for the same repair or update as described in the recall documents. A copy of the Owner Notification and the TREAD Act Reimbursement letters are attached.

Important Note: Under the National Traffic and Safety Act of 1966 as amended, if there has been a recall campaign, dealers must assure that all new vehicles and new items of replacement equipment are free of safety defects and comply with all applicable Federal Motor Vehicle Safety Standards at the time of delivery to the customer. This means that dealers may not deliver new motor vehicles or new items of replacement equipment to consumers unless the safety defect or noncompliance has been remedied before delivery.

VIN Identification: Please poll the GGP warranty system on www.serviceaprilia.com to determine the Tuono 1000 VINS subject to this recall. Supplemental list at end of bulletin.

- 1) On serviceaprilia.com select "Warranties" - on left side of home page, then "GGP" at top of column - center of page.
- 2) Once the GGP portal opens, select "Tech. Update - Campaign", then "Enter recall coupons menu".
- 3) Enter the VIN number under "Frame" and tab down using the TAB key on your keyboard
- 4) Under "Element" - view any recalls that apply.



- 5) If you observe the heading “Front Brake Hose Tuono 1000”, this particular VIN is subject to the recall.
- 6) Depress the back button  to back out of the claim. (Note: Recall identification and recall claim entry are performed under the same function, so unless you have completed the recall do not continue to fill in the blocks to submit the claim. Submit the claim only when the recall work has been completed)

Parts to order:

852216 - Front Brake hose assembly - Qty. 1

AP8121915 - Copper crush washers - Qty. 6

Warranty claiming: Page 7 of this bulletin describes the warranty claiming procedure in detail. Once the claim is submitted under “Tech. Update-Campaign” you will be reimbursed a labor time of **48 minutes plus the parts costs.**

Repair Procedure:

- Connect the two transparent pipes to the two bleed screws of the front brake callipers.



- Open both bleed screws.



- Open the front brake fluid reservoir cap on the right handlebar.
- Empty the braking system completely, pumping the front brake lever repeatedly.

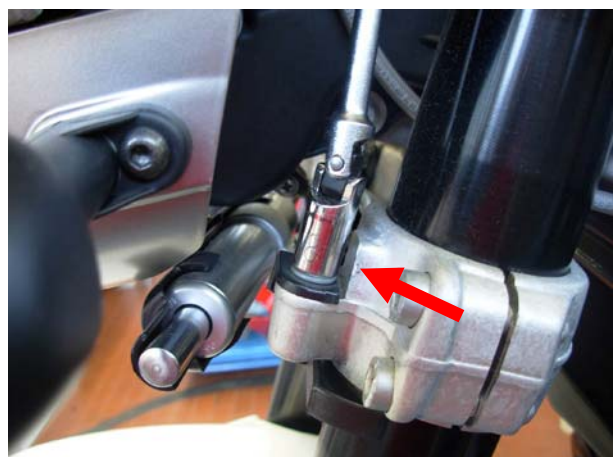


CAUTION

Cover the brake fluid reservoir with a clean cloth as the fluid could spurt out.

The fluid used in the braking system is corrosive!

- Remove the brake pipe cable guide coupling screw on the left.



NOTE FOR REFITTING

Tightening torque: 4 Nm/35 in.lbs/3 ft. lbs

- Remove the steering shock absorber/brake pipe cable guide coupling screw on the right.

NOTE FOR REFITTING

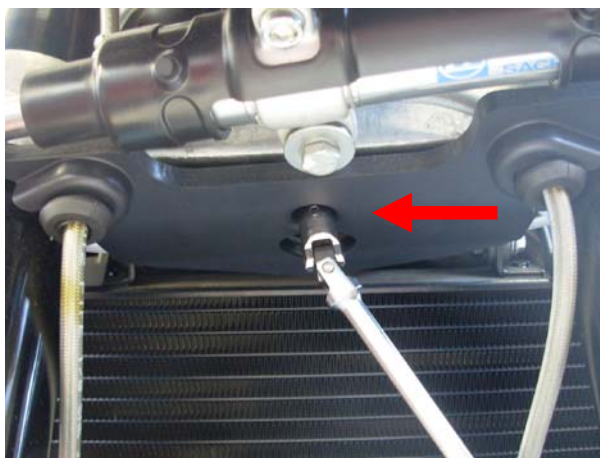
Tightening torque: 4 Nm/35 in.lbs / 3 ft.lbs



- Remove the brake pipe cable guide coupling screw at the bottom.

NOTE FOR REFITTING

Tightening torque: 4 Nm/ 35 in.lbs./ 3 ft.lbs.



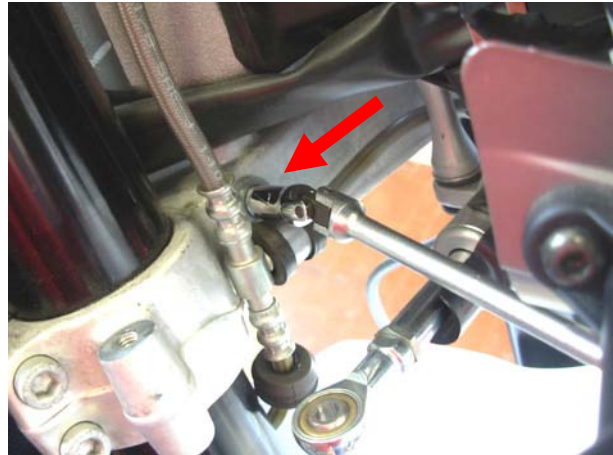
- Remove the cable guide.



- Loosen the distributor coupling screw.

NOTE FOR REFITTING

Tightening torque: 4 Nm / 35 in.lbs / 3 ft.lbs



- Loosen the screw coupling the brake pipe to the brake pump on the handlebar.



CAUTION

The fluid used in the braking system is corrosive! Avoid contact with the cover and painted parts.



NOTE FOR REFITTING

Tightening torque: 23-26 Nm/ 17-19 ft.lbs

- Loosen the screws coupling the brake pipes to the callipers.



CAUTION

The fluid used in the braking system is corrosive! Avoid contact with the cover and painted parts.



NOTE FOR REFITTING

Tightening torque: 23-26 Nm/ 17-19 ft.lbs

aprilia

- Remove the brake pipes



CAUTION
Protect the front mudguard to avoid scratching it

- Fit the new brake pipe 852216, following the instructions in the opposite order and remember to change ALL the copper washers (6) code AP8121915.
- Restore the circuit by filling up and then bleeding the calipers and pump thoroughly as described in the service station manual.


NOTE: Use Agip Brake Fluid DOT4 Plus brake fluid





Warranty claiming procedure -
(Tuono Front Brake Hose Recall)

- 1) Log on to serviceaprilia.com using your user name and password. Select "Warranties" - on left side of home page, then "GGP" top of column - center of page.
- 2) Once the GGP portal opens, select "Tech. Update - Campaign", then " Enter recall coupons menu".
- 3) Enter the VIN number under "Frame" and tab down using the TAB key on your keyboard
- 4) Under "Element" - select "Front Brake Hose Tuono 1000"
- 5) Under "Coupon Type" select, "Extraordinary".
- 6) Under "Coupon Number" click the Question mark and a pop-up box will appear. Click on the number of the coupon that applies to the procedure that was performed (1, 2,etc) in the coupon box.
- 7) In the "Km/mls" box, enter the mileage of the bike.
- 8) In "Document No." enter your in-house repair order number.
- 9) In "Document type" select "invoice".
- 10) Under the "Date Carried Out", enter the date in European format (dd/mm/yyyy)

When you are finished, submit the claim by clicking on the "Diskette Icon"  in the upper left hand corner of the screen. Reimbursement: **48 minutes plus parts.**

If there are any questions regarding the recall procedure or the warranty claiming procedure, please contact Aprilia Technical Services at (949) 645-0030.

TREAD ACT CUSTOMER REIMBURSEMENT PLAN

Customer Reimbursement for Safety Related Recall Repairs
Effective with Safety related recalls initiated as of January 15, 2003

Aprilia USA ("Aprilia") is initiating a safety related recall for Aprilia Tuono motorcycles in a range of VINs that includes your vehicle. If you have previously paid to have the repair or update, as described in the recall documentation, completed you are entitled to be reimbursed for that expense.

You are encouraged to request reimbursement from your authorized Aprilia USA dealer. Alternatively, you may submit the request for reimbursement to the following address:

Aprilia Customer Care
140, East 45th Street
New York, NY 10017

Aprilia USA Technical Services 760 W. 16th Street, Bldg L, Costa Mesa, CA 92627 **P:** 949 645 0030 **F:** 949 645 0040

www.apriliausa.com



In every case:

- Repair expenses pertaining to the subject of the safety recall are reimbursable, not consequential expenses such as towing, rental, accommodations, damage repairs, etc.
- Expenses from repair facilities outside of the Aprilia authorized dealer network will be considered; however, the procedure must meet Aprilia standards and use Aprilia original equipment parts.
- When Aprilia original equipment parts are used, the Manufacturers Suggested Retail Price (MSRP) will be considered as the guideline for reasonable charges.
- Expenses for repairs performed more than 10 days after the date of the last customer notification letter sent by Aprilia are not eligible for reimbursement.
- Taxes and hazardous waste disposal, where previously paid, are eligible for reimbursement.
- Aprilia USA will not reimburse for prior repairs that did not use Aprilia original equipment parts.

The Aprilia authorized dealer will request a copy of the customer notification letter, as well as, a copy of the owner's previously paid invoice, and then inspect the vehicle (if still in the possession of the invoice holder) to determine the scope and quality of the previous repair. Claims will be processed within 60 days of receipt.

CUSTOMER NOTIFICATION LETTER

May 7, 2008

Dear Aprilia Tuono Owner:

RE: IMPORTANT SAFETY RECALL INFORMATION REGARDING YOUR 2007 or 2008 APRILIA TUONO MOTORCYCLE

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act.

REASON FOR THIS RECALL

Aprilia USA ("Aprilia") the United States distributor of Aprilia Motorcycles has decided that a defect which relates to motor vehicle safety exists in certain 2007 and 2008 Aprilia Tuono models.

Aprilia has decided that the front brake hydraulic line, that connects the front brake master cylinder to the front brake calipers, may incorporate a fitting that is not correctly machined. In certain instances, this fitting may leak brake fluid when under pressure, as when the front brake is being applied. Should this occur the rider may

Aprilia USA Technical Services 760 W. 16th Street, Bldg L, Costa Mesa, CA 92627 **P:** 949 645 0030 **F:** 949 645 0040

www.apriliausa.com



experience an increase in brake lever travel at the front brake lever, feel that more brake pressure is required when stopping and that stopping distances have increased. Depending on individual circumstances, any of the above situations could result in a crash.

Aprilia has identified the production VIN range where the possibility of this defect may occur. According to our records you are the owner of an Aprilia Tuono motorcycle that falls within this VIN range.

WHAT WE WILL DO

To address this situation, Aprilia will conduct a voluntary recall of all 2007 and 2008 Aprilia Tuono motorcycles within the affected VIN range. Aprilia, through the authorized Aprilia dealer network will replace the front brake line on these motorcycles, eliminating any potential for a safety risk as a result of a brake fluid leak from the fitting.

The work required of this recall may be completed by any authorized Aprilia Motorcycle dealer at no charge to you for the required parts or labor. The repair will take approximately 1.5 hours.

WHAT YOU SHOULD DO

With the receipt of this letter, please contact your authorized Aprilia Motorcycle dealer to arrange for an appointment to have the described vehicle updates completed. Instructions for making this correction have been sent to your dealer and the parts are available. Your dealer is best equipped to obtain parts and provide service to ensure that your vehicle is corrected as promptly as possible.

If, however, you take your vehicle to your dealer on the agreed service date, and they do not remedy this condition on that date or within three (3) days, we recommend you contact Aprilia customer service by calling Aprilia Customer Care at (212) 380 4400, option #4.

After contacting your dealer and the above number, if you are still not able to have the safety defect remedied without charge and within a reasonable time, you may wish to write the Administrator, National Highway Traffic Safety Administration, 1200 New Jersey Ave, SE, Washington, DC 20590 or call the toll-free Vehicle Safety Hotline at 1-888-327-4236 (TTY: 1-800-424-9153); or go to <http://www.safercar.gov>.

In the event that you have sold this vehicle or the vehicle is no longer in your possession, please complete and return the enclosed postage prepaid reply card to notify us of any change of ownership card.

If you previously had the work required of this recall completed at your own expense, please refer to the attached letter describing the criteria and procedure to request reimbursement.

We are sorry to cause this inconvenience; however, we have taken this action in the interest of your safety and continued satisfaction with our products. Thank you for your prompt attention to this important matter.

Very truly yours,

Aftersales Group
Aprilia USA



Supplemental VIN list sorted: See the three digits before the “S”

ZD4RRTT107S000375	ZD4RRTT118S000600	ZD4RRTT137S000421	ZD4RRTT148S000624
ZD4RRTT107S000389	ZD4RRTT118S000614	ZD4RRTT137S000435	ZD4RRTT148S000655
ZD4RRTT107S000392	ZD4RRTT118S000628	ZD4RRTT137S000449	ZD4RRTT148S000669
ZD4RRTT107S000411	ZD4RRTT118S000645	ZD4RRTT137S000452	ZD4RRTT148S000672
ZD4RRTT107S000425	ZD4RRTT118S000659	ZD4RRTT137S000466	ZD4RRTT148S000686
ZD4RRTT107S000439	ZD4RRTT118S000662	ZD4RRTT137S000483	ZD4RRTT148S000705
ZD4RRTT107S000442	ZD4RRTT118S000676	ZD4RRTT137S000502	ZD4RRTT148S000719
ZD4RRTT107S000456	ZD4RRTT118S000693	ZD4RRTT137S000516	ZD4RRTT148S000722
ZD4RRTT107S000473	ZD4RRTT118S000709	ZD4RRTT138S000548	ZD4RRTT148S000736
ZD4RRTT107S000487	ZD4RRTT118S000712	ZD4RRTT138S000551	ZD4RRTT148S000753
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ZD4RRTT107S000506	ZD4RRTT118S000757	ZD4RRTT138S000596	ZD4RRTT148S000770
ZD4RRTT108S000541	ZD4RRTT118S000760	ZD4RRTT138S000601	ZD4RRTT148S000817
ZD4RRTT108S000555	ZD4RRTT127S000376	ZD4RRTT138S000615	ZD4RRTT148S000820
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ZD4RRTT177S000406	ZD4RRTT188S000674	ZD4RRTT1X7S000481	
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