



Southeast Toyota Distributors, LLC
100 N.W. 12th Avenue
Deerfield Beach, Florida 33442
(954) 429-2000

April 17, 2008

TO: All Southeast Toyota Distributors, LLC
Dealer Owners/General Managers named in Dealer Agreement,
Service Managers, Parts Managers

Subject: Safety Recall- 08V-080
Wheel nuts

Southeast Toyota Distributors, LLC will initiate a recall on certain Toyota vehicles:

- 2007 Toyota Tundra with 18" Southeast Toyota Port installed Enkei wheels (option code WN1 and WN4)
- 2007 Toyota Tundra with 20" Southeast Toyota Port installed BBS wheels (option code WV1 and WV4)

What is the problem?

When the vehicle was processed, an alloy tire/wheel was installed as an upgrade. The upgrade included 4 alloy wheels with attaching wheel nuts. It has been determined that the wheel nuts can crack and break if the wheels are not installed carefully or if the wheel nuts are not carefully torqued. This condition may occur at time of wheel installation, tire rotation or service.

In the worst case, a crash could result if a vehicle's wheel has this cracked or broken wheel nut condition and the wheel becomes loose and falls off the vehicle.

You are requested to replace all of the non locking wheel nuts on the vehicle (4 per wheel, total 16 wheel nuts per vehicle).

As required by federal regulations, Dealers must perform the necessary inspection and/or replacement on all vehicles acquired in their inventory prior to sale or lease of the vehicle.

Please review this entire package with your Service and Parts staff to familiarize them with the proper procedures and implementation of this recall to ensure customer satisfaction.



1. Owner Notification Letter Mailing Date

April 18, 2008

2. Identification of Vehicles Involved

- 2007 Toyota Tundra with 18" Port installed Enkei wheels with option code WN1 and WN4 processed at our Southeast Toyota Processing facilities from February 1, 2007 through April 1, 2007.
- 2007 Toyota Tundra with 20" Port installed BBS wheels with option code WV1 and WV4 processed at our Southeast Toyota Processing facilities from February 1, 2007 through June 8, 2007.

3. Inspection and Repair Procedures

The installation procedures are attached to this document

4. Parts Ordering

Parts can be obtained from Southeast Toyota Parts via your normal daily stock order.

Part no:

Wheel Type	Part no	Dealer Price (pkg)
Enkei (16 to a package)	00041-34600-50	\$23.30
BBS (16 to a package)	00041-34700-50	\$24.42

5. Reimbursement Procedures

A vendor warranty claim should be submitted as follows:

Operation Code: LNPORT Pays 0.5 hr.
Failed part #: BBS wheels use 00041-34700-01
Enkei wheels use 00041-34600-HT

T1: 99
T2: 99

Condition: Wheel nut campaign. 08V-080
Cause: Port Installed Wheels.
Remedy: Replace 4 wheel nuts on all 4 wheels.

Thank you for your cooperation,

Southeast Toyota Distributors, LLC

Attachments: Customer Letter
Repair Procedures
Re: (Campaign No 08V-080)



Campaign number 08V-080

2007 Tundra Wheel Nut Replacement Procedure

1. Raise the wheels off the ground.
2. Remove the 4 non-locking wheel nuts from wheels.

NOTE: Locking wheel nuts are not to be replaced.

3. Save removed wheel nuts for parts return.
4. With wheel firmly positioned against hub, install new wheel nuts finger tight on the wheel studs.
5. Torque each wheel nut a little at a time until a torque of 97 ft. lb is reached. Use the tightening sequence shown in Figure 2.

CAUTION: if a wheel nut breaks and you are unable to remove the wheel. Contact Technical assistance for further wheel nut removal instructions.



Figure 1 Identifying wheel nuts requiring replacement



Figure 2. Torque wheel nuts in the order shown.