



Monaco Coach Corporation
91320 Coburg Industrial Way
Coburg, OR 97408

Release Date: 03/13/2008

2007 Service Bulletin

07-11-11

Products Affected:



2002 Monaco Signature



1995 Holiday Rambler Aluma-lite Custom Travel Trailer

1995 Holiday Rambler Imperial Fifth Wheel

1997 Holiday Rambler Aluma-lite Fifth Wheel



1998 - 2002 Beaver Patriot

1999 - 2001 Beaver Patriot Thunder

2000 - 2002 Beaver Contessa & Monterey

2001 Beaver Monterey

2002 Beaver Magnum Monterey



1997 - 2003 Safari Trek Gas

1997 - 1999 Safari Ivory

1997 - 1999 Safari Serengetti, Continental & Sahara

1997 - 2001 Safari Class C

1997 - 2001 Safari Serengetti

1997 - 2000 Safari Continental

1997 - 2002 Safari Trek Diesel

1997 - 2000 Safari Sahara

1999 - 2003 Safari Zanzibar

1999 - 2001 Safari Desperado Class C

1998 Safari Renegade

2000 - 2003 Safari Cheetah

1999 Harney Desperado Class C

Date: March, 2008

Dear Monaco Coach Corporation Dealer,

Monaco Coach Corporation has been advised that Dometic Corporation has initiated a recall pertaining to two door refrigerators. This service bulletin addresses a fatigue crack that can develop in the boiler tube of the refrigerator, which can permit the release of pressurized coolant solution. If the solution is exposed to an ignition source under certain specific circumstances, it can result in a vehicle fire.

Dometic has contracted the services of Stericycle to handle all aspects of the recall for each manufacturer choosing to use them. Monaco has agreed to use Stericycle for this Dometic recall. Stericycle will be mailing all owner notifications. Dealers must submit orders for parts to 1-800-366-3842 (USA) and 1-800-701-6922 (Canada). All claims, which will be included in the parts kits, must be submitted to the address on the form and not to Monaco.

Enclosed is a copy of the service bulletin received by Monaco Coach Corporation from Dometic Corporation. Please distribute this information throughout your dealership. If you have any questions pertaining to this bulletin, Monaco Coach Corporation suggests that you follow Dometic Corporation request and contact them at (888) 446-5157.

Thank You,

A handwritten signature in black ink, appearing to read "Chuck R. Zucker". The signature is fluid and cursive, with the first name "Chuck" being more prominent.

Chuck R. Zucker
Technical Coordinator Supervisor
Monaco Coach Corporatio



RE: Dometic Refrigerator Recall

Dear Valued Customer,

Dometic Corporation has determined that some of the refrigerators that it manufactured between April 1997 and May 2003 for installation in recreational vehicles may contain a defect that relates to motor vehicle safety. A program has been put into place that makes part ordering, installation, data entry and payment quick and easy. Here is a rundown of the recall:

THE PROBLEM

Under some circumstances, a fatigue crack can develop in the boiler tube of the identified refrigerators, which can permit the release of pressurized coolant solution. If this solution is exposed to an ignition source under certain specific circumstances, it can result in a vehicle fire.

AFFECTED UNITS

The potentially affected refrigerators have the following model numbers:

NDR1062, RM2652, RM2662, RM2663, RM2852, RM2862, RM3662, RM3663, RM3862, RM3863

The possibly affected units have serial numbers beginning with the following combinations:

713xxxxx through 752xxxxx	801xxxxx through 852xxxxx
901xxxxx through 952xxxxx	001xxxxx through 052xxxxx
101xxxxx through 152xxxxx	201xxxxx through 252xxxxx
301xxxxx through 319xxxxx	

If the refrigerator is not one of the identified models, or if its serial number is not within the range specified above, it is not covered by this recall.

If you have information regarding the identity of any individuals who purchased one of these refrigerators, please call us promptly at 1-888-446-5157 so we can contact those individuals directly to arrange to have their refrigerators repaired at no charge.

THE REWORK

We have developed a rework for this potential defect, which involves the installation of a secondary burner housing and certain fuses that will prevent this condition from leading to a fire outside the burner area. The kit was created with ease of installation in mind, and a thorough installation guide including photos is included in every individual packet. All parts are included in the kit, and no unusual tools are necessary.

Dometic Corporation • PO Box 490 • Elkhart, IN 46515
Phone 574-294-2511 • Fax 574-293-9686
www.dometicusa.com

Dometic is providing two different rework kits for this recall: one for two-way refrigerators, and one for three-way refrigerators. Two-way refrigerators have model numbers ending in "2", such as the RM2662 or NDR1062. Three-way refrigerators have model numbers that end in "3", such as RM3663. To order the parts, call Dometic at 1-800-366-3842 if calling from the US. Canadian callers use 1-800-701-6922.

For your ordering processes, the part number for the two-way kit is 3311145.000 and for the three-way kit the part number is 3311228.000.

Rework kits will be available for installations on April 16, 2007.

PAYMENT

In each rework kit there will be a Service Claim Card. **For each and every rework installation, this card must be filled out completely and mailed to the address on the back of the card.** The card features pre-paid postage and the address on the back side of it, so simply drop it into the mail. Payment will not be made until the completed card is received.

For more information on the Service Claim Card, please see the **Data Collection and Payment** sheet included in this mailing.

The rate for an installation will be a flat \$40. In-house and 3rd party testing, along with numerous field test installations, have gone into formulating the flat rate. In the unusual circumstance that the charge for an installation is more than \$40, you will need to receive authorization before it is billed by calling 1-888-446-5157.

OWNERS OF RECALLED REFRIGERATORS

Dometic will contact hundreds of thousands of consumers that have recalled refrigerators. Below is a list of information points that owners of recalled refrigerators should know.

There are 7 action items that we are asking the customer to do if their refrigerator is indeed being recalled:

1) Turn the refrigerator off immediately if you notice any of the following indicators:

- Leakage or staining at the back of the refrigerator.
- Yellow residue at the back or sides of the refrigerator.
- The smell of ammonia.
- Refrigerator does not properly cool.

Any unit found to have one or more of the characteristics mentioned above MUST be shut down and not operated until the unit is fixed and the recall rework administered.

For any unit that does fall within the recall population, but does not exhibit any of the four indicators mentioned in #1, consider the following:

- 2) Do not operate your refrigerator on LP gas. Switching to electric power lowers the incident rate associated with LP gas. If you own a 3-way refrigerator, running the unit on 12-volt power carries the least risk of all. 3-way refrigerators have model numbers that end in "3".**

Dometic Corporation • PO Box 490 • Elkhart, IN 46515
Phone 574-389-3723 • Fax 574-293-9686
www.dometicusa.com

Dometic recommends that the unit not be operated on electric unless absolutely necessary until your unit has been serviced. **If you choose to operate your unit on electric prior to the recall rework, you must inspect the burner area weekly for any of the indicators referenced in number 1 above.**

- 3) Dometic recommends that you turn off the gas valve at the back of your refrigerator. DO NOT, however, attempt to disconnect the gas supply. Instructions on how to turn off the gas valve are included in this envelope.
- 4) If you must operate your refrigerator on electric, DO NOT operate your refrigerator while in transit or while occupants are asleep.
- 5) The rework kit will be available on April 16, 2007. At that time, call your preferred service center to set up an appointment. For help in locating a service center, or for the most up-to-date recall information, call 1-888-446-5157.

Please do not simply go to a dealer or service center without an appointment, since some facilities will not be performing this work, and the ones that are doing the work will need to obtain the appropriate parts from us. Please bring this letter with you at the time of your scheduled service.

- 6) If the repair facility fails or is unable to remedy this noncompliance without charge and within a reasonable time, please contact us at the number provided above so we can attempt to resolve the problem. You may also submit a written complaint to the Administrator, National Highway Traffic Safety Administration, 400 Seventh Street, SW, Washington, DC 20590; or call the toll-free Vehicle Safety Hotline at 1-888-327-4236 (TTY: 1-800-424-9153); or go to <http://www.safercar.gov>.
- 7) If you previously paid to repair or replace a Dometic refrigerator that failed due to this defect, you can be reimbursed for your costs pursuant to Dometic's Pre-Notification Reimbursement Program. To be eligible for reimbursement under that Program, you must complete and submit the required form and provide the necessary documentation. The Program and form can be obtained by calling 1-888-446-5157.

Included in what the owner receives is a sheet highlighting where to find their model and serial number, as well as how to turn off the gas valve at the back of their refrigerator. A copy of that sheet is included in this mailing.

POSTER AND INFO CARD

Included in this mailing is a poster with contact information about the recall. We would greatly appreciate it if you would hang this poster inside of your building where customers might see it. Also included is a small information card with the recall contact info for use at your discretion.

Dometic Corporation • PO Box 490 • Elkhart, IN 46515
Phone 574-389-3723 • Fax 574-293-9686
www.dometicusa.com

WHAT YOU CAN DO

If you provided any of the refrigerators covered by this notification to independent distributors or dealers, you should transmit a copy of this letter, and the enclosed poster, to known distributors and retail outlets along the distribution chain within five days from its receipt.

If you still have any of the refrigerators covered by this notification in your possession or inventory, please contact us at 1-888-446-5157. You will be advised how to rework any of the affected units. Please note that it is a violation of Federal law to sell any of the items covered by this notification unless the defect is remedied.

We thank you for your help in this matter, and look forward to what we hope will be a seamless program.

Very truly yours,

Patrick N. McConnell
Director of Engineering, Product Safety and Standards
Dometic Corporation

RECALL 06E-076

Dometic Corporation • PO Box 490 • Elkhart, IN 46515
Phone 574-389-3723 • Fax 574-293-9686
www.dometicusa.com

! IMPORTANT

Dometic Recall Information

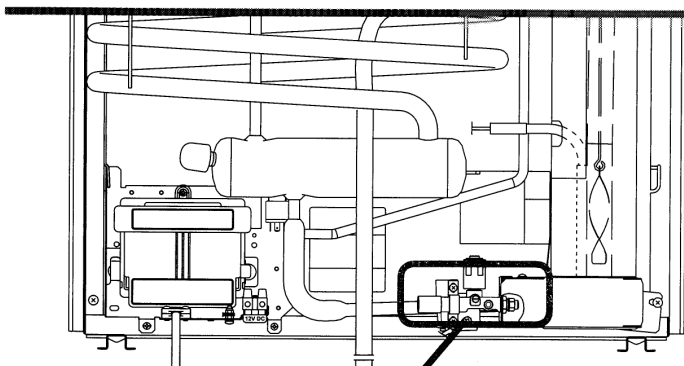
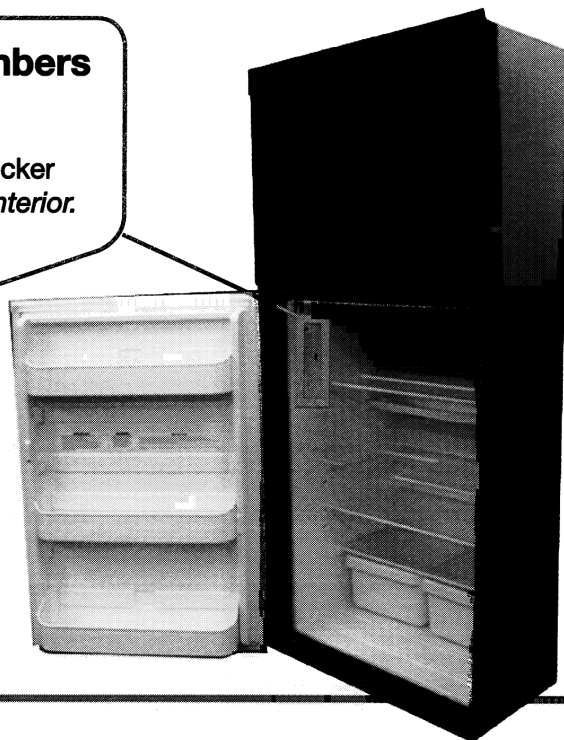
SERIAL NUMBER/GAS VALVE INSTRUCTIONS

RECALL 06E-076

Where to find the serial and model numbers on your Dometic refrigerator

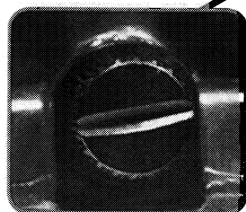
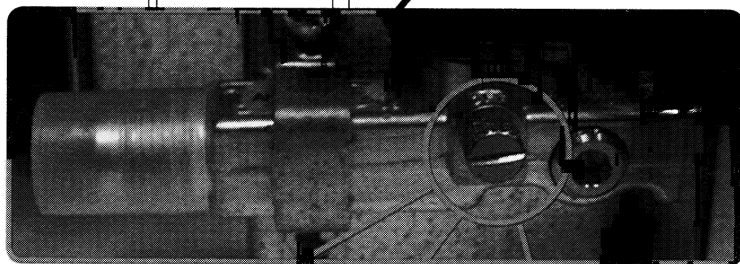
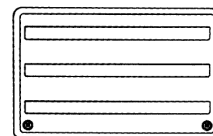
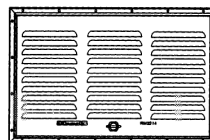
The serial and model numbers are both located on a **sticker** inside the fridge door. *It could be on either side of the interior.*

Remember, the model number starts with RM or NDR, and the serial number is 8 digits long.

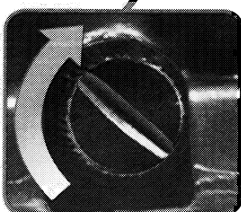


How to close the gas valve on your Dometic refrigerator

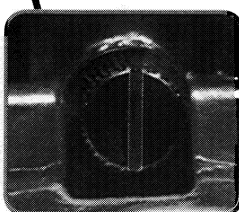
The manual gas valve is located at the back of your refrigerator near the floor as seen in the diagram to the left. Access the back of your refrigerator by removing the vent on the side of your coach. The vent will look like one of the two following illustrations:



Open



Turn Clockwise



Closed

The gas valve is opened and closed by adjusting a screw. To close the valve, use either your fingers or a flat-head screwdriver to turn the screw 1/4 turn clockwise.

The valve is closed if the flathead slot in the screw runs up and down. The valve is still open if the flathead slot in the screw runs side to side.



IMPORTANT

Dometic Recall Information

DATA COLLECTION AND PAYMENT

RECALL 06E-076

It is essential to all parties that every rework installation associated with this recall be thoroughly documented. Accurate data collection is essential to reaching as many customers as possible that may own affected refrigerators, and that those handling installations are paid for their work.

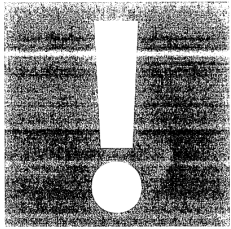
Included in the box with each rework kit Dometic sends out will be a Service Claim Card. A copy of that card is seen below.

 Dometic®		Dometic Refrigerator Recall - 06E076 Repair Service Claim Card	
<u>Customer Information</u>		<u>Dealer/Repair Center Information</u>	
Name		Dometic Dealer #	
Address		Name	
City and State		Address	
Zip		City and State	
		Zip	
		Work Order #	
<u>Recalled Unit Information</u>		<u>Recreational Vehicle Information</u>	
Model #		VIN #	
Serial #		Manufacturer	
Repair Date			
*This card must be thoroughly completed and returned within 2 days of completion of repair service to expedite reimbursement *			
FORM NO 331 1232.000			

DETAILS

- We are required by federal law to submit complete information. Therefore, for each and every rework kit install, this card **MUST be filled out completely**. Payment will not be given for the installation unless every box on the card is completely and legibly filled in.
- The card features pre-paid postage on the reverse side, as well as the address that it must be mailed to. That address is:

 Stericycle, Inc.
 2670 Executive Drive, STE. A
 Indianapolis, IN 46241
- The card must be mailed no later than 48 hours after the rework.



IMPORTANT

Dometic Recall Information

Dometic Corporation is continually committed to maintaining a high level of satisfaction and excellence now and in the future. That is why Dometic is voluntarily recalling certain refrigerators that may have a potential safety defect. The recall affects Dometic two-door refrigerators manufactured between April 1997 and May 2003.

The well-being of Dometic customers is of highest concern. A serious problem resulting in a fire may occur in an exceptionally small fraction of Dometic two-door refrigerators, but to address that potential risk, **please contact us immediately for more information.**

1-888-446-5157

www.DometicUSA.com



RECALL 06E-076