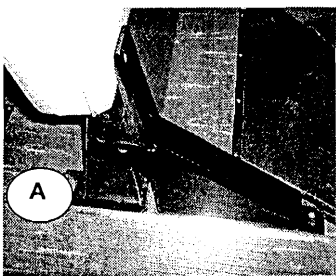
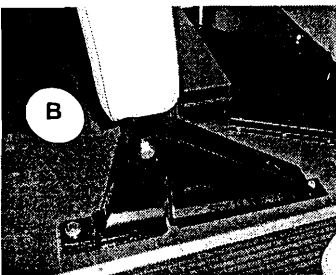
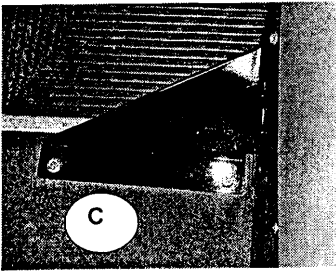
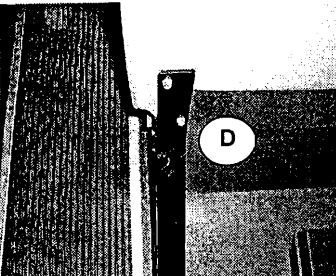
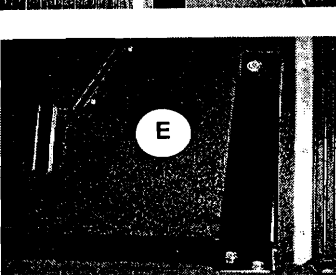


Installation of Left Hand Barrier Reinforcement Kit #018175 - Recall #??-???

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Mid Bus Inc.

		OPERATIONS	TOOLS
		Mid Bus Barrier Reinforcement	
    	A	Place the Barrier Reinforcement against the Barrier leg. If the Upper flange does not meet the front barrier profile, the upper flange may need to be adjusted (bent) so that the hole on the aisle side of the barrier leg will align with the barrier reinforcement. It may be required to remove the philips head screw behind the bracket, to get a closer fit.	Philips Head Screwdriver
	B	With the reinforcement bracket in place, insert the 1/2" x 1" bolt into the bracket and leg. Add the 1/2" flanged nut to the bolt and tighten. Make sure the nut is on the inside of the leg.	3/4" wrench
	C	With bracket aligned with the leg and using the supplied drill bit, drill two 5/16" holes in the prepunched floor openings. Be sure to drill deep enough to allow the supplied lag bolts to securely tighten bracket to floor. Install the (2) 3/8" x 2 1/4" lag bolts through bracket and floor.	9/16" wrench Drill
	D	Using the supplied 7/32" drill bit, drill out the 2 top prepunched upper flange holes. Be careful when drilling to make sure that the top hole penetrates into barrier structure, but not clear through. Insert the two hex head #14 TEK screws into the flange and tighten.	3/8" Socket Drill
	E	When completed, the bracket should be installed as shown in Photo "E". Should you have any issues, please call Mid Bus Customer Service at 1-877-358-6055.	
		ITEM NAME:	Barrier Reinforcement
		ITEM NUMBER:	
		REVISION NUMBER:	
		REVISION FROM:	
		DATE:	6/1/2007