

1. Install an additional leg, on the CeWhite 45inches seat, according the figure 1.
2. If the vehicle has an aluminium flat floor, an aluminium floor with wheel housing or a steel floor with wheel housing, you must install reinforcement under the floor below the additional seat leg. Make sure to insulate the aluminium and steel with appropriate sheeting to prevent galvanic corrosion.
3. Drill and fix the additional leg on the floor according to torque value in table 1.

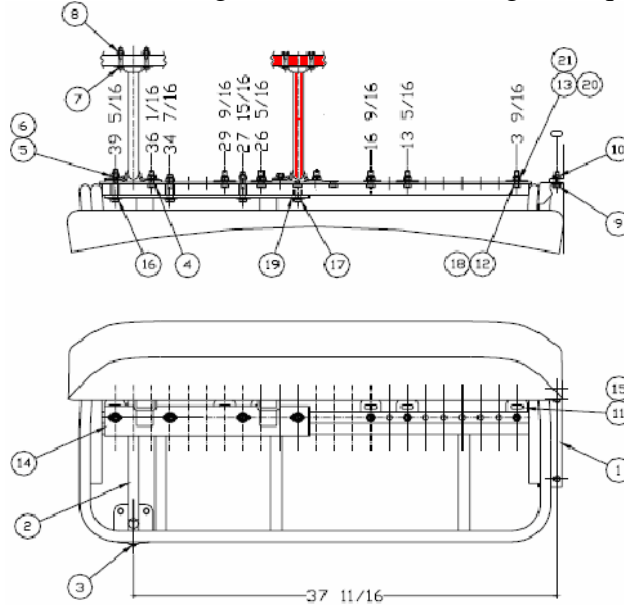


Figure 1: Additional leg location on CeWhite 45in seat

Tableau 1: Bolt torque

Bolt dimension	SAE grade 5	SAE grade 8
1/4 - 20	8	12
5/16 - 18	17	24
3/8 - 16	20	45
7/16 - 14	50	70

Torque values in lbs-ft

Part number	Description	Qty
11D0012-04953	Floor reinforcement standard (for aluminium flat floor)	1
11D0061-08112	Floor reinforcement for floor <u>with wheel housing</u> (for aluminium or steel floor)	1
81B04C100	Hex. Bolt gr5 zc 1/4-20 x 1	6*
82J04C	Stovern lock nut gr C zc 1/4-20	6*
83A04	Flat washer uss zc 1/4	6*
22EZ01-00608	Soprema 6 1/2 width x 20pi	3pi*
31EZZ001	Seat leg (fastener allowed with leg for installation on seat)	1
81A06C112	Hex. Bolt gr5 zc 3/8-16 x 1 3/4	6*
82D06C	Stovern lock nut gr G zc 3/8-16	6*
83A06	Flat washer uss zc 3/8	6*

*Qty for one floor reinforcement