

SUPPLEMENT TO RECALL A-0701



AUTOCAR SAFETY RECALL A-0701 NHTSA RECALL 07V-184

JUNE 2007

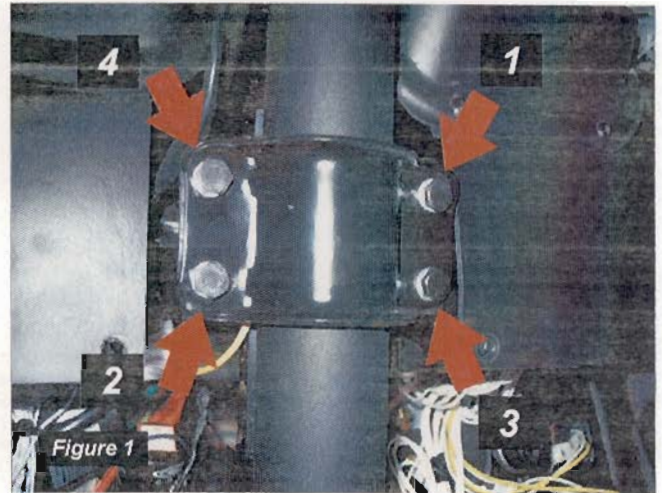
**SUBJECT: SUPPLEMENTAL FASTENER TORQUE SEQUENCE FOR
LOOSE STEERING COLUMN CLAMP FASTENERS**

Supplemental Information

Autocar, LLC has determined that a supplemental work instruction is necessary to address the fastener torque sequence in certain WX, WXR, and WXLL vehicles, as affected by safety recall A-0701. The clamp which secures the steering column to the mounting bracket under the dashboard (*Figure 1*) requires a specific tightening sequence, which is outlined in the following **REPAIR PROCEDURE**.

Tools Required

- Torque wrench
- 9/16" socket
- 6" extension



SAFETY NOTICES

WARNING

To prevent eye injury, always wear eye protection when performing vehicle maintenance, service or inspection.

DANGER

Before working on a vehicle, set the parking brake, place the transmission in neutral and block the wheels. Failure to do so can result in unexpected vehicle movement and can cause serious personal injury or death.

REPAIR PROCEDURE

On WX/R vehicles (dual steer WX vehicles are excluded) or WXLL vehicles (dual steer WXLL vehicles are excluded), perform the following procedure:

STEP 1: Torque the fasteners securing the steering column clamp to the mounting bracket to 35 ft-lbs (± 3 ft-lbs), in the order shown in *Figure 1*.

STEP 2: Repeat the sequence as shown in *Figure 1*, torquing all fasteners again to a value of 35 ft-lbs (± 3 ft-lbs).

The torque procedure for the steering column clamp fasteners is now complete.