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|-------------------------------------------------------|-----------------------|-----------------------------------------------------------------|---------------------------|---------|---------------------|----------------|
| Dealer Operation/<br>General Manager                  | Sales-<br>Motorcycles | Sales -<br>Used Motorcycles                                     | Business Manager<br>(F&I) | Service | Parts & Accessories | Administration |
| Date: 03/2007<br>Bulletin #: 46 004 07 (012) <b>R</b> |                       | Source: SI 09/2007<br>BMW Motorrad USA<br>Service and Technical |                           |         |                     |                |



# BMW Motorrad

## Service Information Bulletin

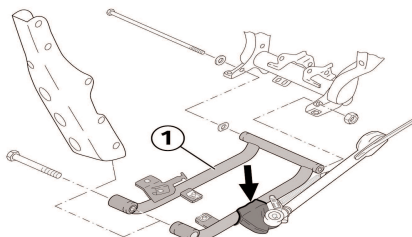
### **\*\*Recall 07V-151: Replacing Frame Bottom Section\*\***

**Subject:** Replacement of frame bottom section of F650 GS/Dakar models

**Model:** F 650 GS (R13 facelift), F650 GS Dakar (R13 facelift)

**NHTSA Statement:** Under the National Traffic and Motor Vehicle Safety Act of 1966, as amended, if there has been a recall campaign, dealers must assure that all new vehicles and new items of replacement equipment are free of safety defects and comply with all applicable Federal Motor Vehicle Safety Standards at the time of delivery to the consumer. This means that dealers may not deliver new motor vehicles or new items of replacement equipment to consumers unless the safety defect or noncompliance has been remedied before delivery.

**Details:** On account of a deviation from standard procedure in a welding process, the weld (arrow) between side-stand pivot mount and frame bottom section might not be accurately positioned.  
In order to ensure that the side stand retains its load-bearing capability under all circumstances, frame bottom section (1) of each motorcycle affected will need to be replaced.



**Production Solution:** The frame manufacturer has corrected the short-term deviation from standard procedure in the welding process .

**Aftersales Solution:**

| Model          | From    | To      |
|----------------|---------|---------|
| F 650 GS       | ZL42675 | ZL42880 |
| F 650 GS Dakar | ZL45996 | ZL46096 |

The VIN ranges listed above are only for informational purposes and are not to be considered a deciding factor. In order to determine if a specific motorcycle is affected by this recall campaign, it will be necessary to verify all motorcycle VINs through a DCS Vehicle History Check. Based on the response of the system, either proceed with the repair or take no further action.

The frame bottom section (1) of each of the motorcycles affected has to be replaced.

You are requested to notify customers who have already taken delivery of their motorcycles of the situation **immediately** and arrange a date and time to have the necessary work undertaken.

In the case of vehicles still on your premises, you are requested to replace the frame bottom section **before your customers take delivery**.

**Warranty:** The repair described in this bulletin is covered under the BMW New Motorcycle Limited Warranty regardless of time or mileage.

**Warranty Information:**

|              |                                                                                                           |
|--------------|-----------------------------------------------------------------------------------------------------------|
| Defect code: | 00 00 46 27 00                                                                                            |
| FRU code:    | 00 60 156 Replacing frame bottom section<br>5 FRUs                                                        |
|              | 46 52 500 Removing and installing auxiliary stand (only for<br>motorcycles without centre stand)<br>1 FRU |

Part No.: 46 53 7 669 900 Frame bottom section

Sublet: zip ties

Code: 4

Amount: \$1

In some cases, the following spacing washers are necessary for shimming the frame bottom section:

46 71 2 311 547 Spacing washer (1 mm)

46 71 2 312 160 Spacing washer (0.5 mm)

**Contact:** For all questions concerning technical aspects of this campaign, please contact the PuMA Technical Hotline. For additional information, please contact your respective Area and Community Manager.