

March 19, 2007

TO: All Coachmen RV Company Dealers

RE: Safety Recall 07V-084

Dear Coachmen Dealer:

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act.

Coachmen RV Company has decided that a defect which relates to motor vehicle safety exists in 2007 Capri Micro Travel Trailers, model 135 RE. These vehicles were manufactured at Coachmen RV's Middlebury, Indiana facility from November 28, 2006 through January 5, 2007.

On affected vehicles, the self tapping screws that are used to secure the LP Bottle support tray to the trailer frame may fail. The support tray is mounted to the A frame of the trailer and holds the LP bottles securely in place. Should these screws fail, the LP bottles could come loose, disengage from the trailer and cause an accident. The potential for failure will depend on road surface conditions. If significant contact were to occur over a period of time, the LP tank or lines could be damaged and potentially leak LP gas, which could result in a fire.

Do not operate affected vehicles over extended distances until the vehicle has been repaired.

Owners of suspect units will be notified in a letter instructing them to contact their Coachmen dealer to schedule an appointment to have their unit repaired. A copy of this letter is attached for your reference.

Please find attached repair instructions and information relating to the preparation and submission of claims for reimbursement.

Thank you for your prompt attention to this matter. If you have any questions or require assistance, please contact your Regional Service Manager at 1-888-516-3569

Sincerely,

Coachmen Recreational Vehicle Company

## Engineering Service Procedure

**Title:** LP Tray Bolt Replacement

**By:** Larry Todey

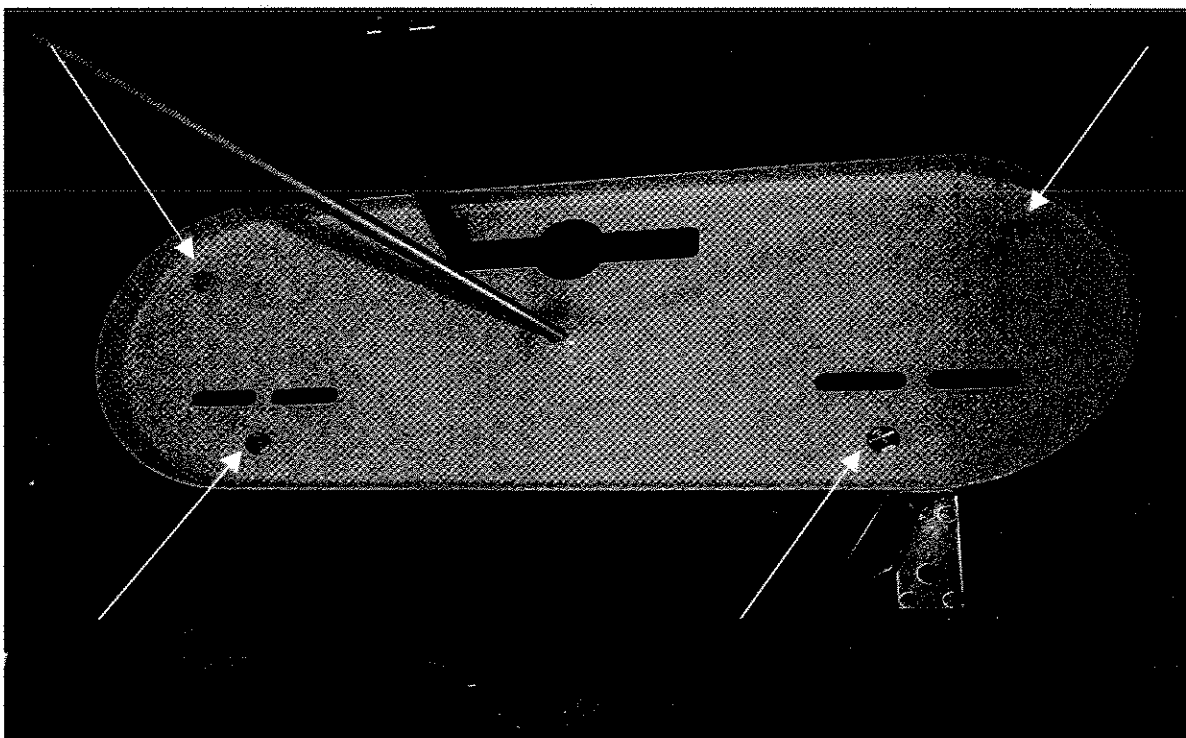
**Production Units:** Capri 135 RE Travel Trailer

**Date:** 2/20/2007

**Distribution:** Gary Duncan, Jerry McCarthy, Don Medd

The following procedure explains the repair steps to follow to replace the LP Gas Bottle tray attachment bolts for the Capri 135 RE Travel Trailer.

1. Loosen the LP tank hold down wing nut on the top of the LP bottles.
2. Unscrew the LP hoses from both tanks and remove tanks from the tray.
3. Using a 1/2" wrench, remove the four bolts that secure the tray to the frame.
4. Install the four replacement 5/16" x 18 x 1-1/4" bolts in the existing frame holes. **DO NOT OVERTIGHTEN.** Torque bolts to only 15 ft.-lb.
5. Place bottles back on tray and secure with hold down wing nut.
6. Attach LP hoses to LP bottles.



## **CLAIM FILING PROCEDURE**

1. Complete all information required on a Coachmen warranty claim.
2. Use program code: **RE**
3. Use condition code: **58**
4. Use the following flat rate codes: **1999Z** **.3 hrs**
5. Claim materials under the parts section of the claim.
6. Submit the completed claim to Coachmen RV Company electronically through Coach-Link "On-Line".