

June 2007

Recall Campaign No. 07V-xxx, F650 GS, F650 DS Dakar
- Frame bottom section, side stand

Dear BMW Owner:

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act.

BMW AG has decided that a defect which relates to motor vehicle safety exists in certain 2006 – 2007 BMW F650 GS and F650 GS Dakar motorcycles. Our records indicate that you are the owner of a potentially affected motorcycle.

We sincerely apologize for any inconvenience this may cause you.

DESCRIPTION OF DEFECT

The problem involves a weld between the side stand and the frame bottom section. Because a weld was not positioned properly, the load-bearing capability of the side stand is affected. As a result, the side stand could fail. If this occurred when the motorcycle was parked, the motorcycle could fall to the ground and injure a person sitting on the motorcycle or a person nearby.

You must have the problem corrected promptly. Failure to observe the following precautions could increase the risk of injury.

PRECAUTIONS FOR YOUR SAFETY

1. **DO NOT OPERATE YOUR MOTORCYCLE. THIS COULD RISK LEAVING IT PARKED WHERE IT COULD SUDDENLY FALL ON A CHILD OR PERSON NEARBY.**
2. **DO NOT USE THE SIDE-STAND EXCLUSIVELY TO SUPPORT THE MOTORCYCLE; INSTEAD, POSITION IT CAREFULLY AGAINST A WALL SO IT CANNOT FALL.**
3. **CONTACT YOUR AUTHORIZED BMW DEALER IMMEDIATELY TO HAVE THE NECESSARY REPAIR PERFORMED AS SOON AS POSSIBLE. THE BMW DEALER WILL ARRANGE FOR PICKUP AND REPAIR OF THE MOTORCYCLE.**
4. **Should you need BMW Roadside Assistance, they can be reached at 1-877-680-2176.**
5. **Please advise all other riders of this motorcycle of this important information.**

DESCRIPTION OF REPAIR

The repair will consist of installing a new frame bottom section on all affected motorcycles.

The actual repair may take up to half an hour; however additional time may be required depending upon the BMW dealer's scheduling and processing. This work will be performed free of charge by your Authorized BMW motorcycle dealer.

OTHER INFORMATION

If you are no longer the owner of this motorcycle, we would appreciate you furnishing us with the name and address of the new owner using the enclosed postage-paid card.

If you are a lessor of this motorcycle, Federal Regulations require you to forward this notice to your lessee.

If you have already had this repair performed at your own expense, please see the attachment regarding possible eligibility for reimbursement.

Again, we sincerely apologize for any inconvenience this may cause you.

Should you have any questions about this campaign, please contact your Authorized BMW dealer.

We appreciate your confidence in our product, and we wish to do everything we can to retain your confidence. Should you need additional assistance, you may contact BMW Customer Relations and Services by telephone at 1-800-831-1117, or by email at CustomerService@bmwmotorcycles.com.

If the BMW dealer is unable to remedy the defect without charge or within a reasonable period of time, you may notify the Administrator, National Highway Traffic Safety Administration, 400 Seventh Street S.W., Washington, DC 20590, call the toll-free Vehicle Safety Hotline at 1-888-327-4236 (TTY: 1-800-424-9153), or go to <http://www.safercar.gov>.

BMW OF NORTH AMERICA, LLC