

Dealer Operation/ General Manager	Sales- Motorcycles	Sales - Used Motorcycles	Business Manager (F&I)	Service	Parts & Accessories	Administration
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BMW Motorrad USA

Service Information Bulletin

****Advanced Notice of Recall****

Subject: Technical campaign 2nd SUPPLEMENT, **Disregard all previous versions of this bulletin!**

Replacement of fuel line and termination of the "Engine test run to check the fuel hose" campaign.

This second supplement is necessary because the first supplement from November 2007 stated an incorrect part number of 16 12 1 180 241 for hose clip "16.2". The incorrect hose clips are too large and are identifiable by the nominal diameter "17.5" stamped into them.

K15 motorcycles that have already been converted to hose clips with nominal diameter "17.5" must have the hose clip at the injection valve converted to clip "16.2"; for warranty processing information in these special cases, see below.

Model: G 650 X models (K15)

Details: This supplement marks the termination of the obligation to perform an engine test run to check that the fuel line is free of leaks before the motorcycle is used or handed over to the customer. Please remove Service Information Bulletin 16 002 07 (029) "Engine test run to check the fuel hose" from your files.

In isolated instances, fuel lines suffered incipient damage in the course of the manufacturing process. Lines damaged in this way could develop leaks soon after customers start using their motorcycles. There are two known sets of symptoms:

- Fuel leaking through the fabric inlay at the ends of the lines
- Fuel line develops a crack

**Motorcycles
Affected:**

Model	From VIN	To VIN
G650 Xchallenge	XB40000	XB40717
G650 Xcountry	XB20000	XB20269
G650 Xmoto	XB60000	XB60405

The VIN ranges listed above are only for informational purposes and are not to be considered a deciding factor. In order to determine if a specific motorcycle is affected by this Recall Campaign, it will be necessary to verify all motorcycle VINs through a DCS Vehicle History Check. Based on the response of the system, either proceed with the repair or take no further action.

Production Solution: Introduction of optimized fuel lines and modified hose clamps.

Aftersales Solution: The fuel line and hose clamps must be replaced on each of the motorcycles affected. Route the hose in such a way as to ensure that there are no points at which it can chafe (against BMS-C control unit plug and adapter for fuel pump) or be pinched (e.g. when the seat is closed).

Warranty Information: The repair described in this bulletin is covered without regard to time or mileage limits. Reimbursement for this Recall Campaign will be via normal claim entry utilizing the following information:

Defect code:	00 00 13 11 00	Replacement of fuel line
FRU code:	13 53 000	Replacing injection line (6 FRUs)
Part No:	16 11 7 713 148	Fuel line
	16 11 7 712 248	Hose clamp (1-ear clip "14.2" to fuel pump)
	17 12 7 530 539	Hose clamp (1-ear clip "16.2" to injection valve)

Warranty Processing for K15 motorcycles that need to have hose clip "17.5" converted to "16.2" as a result of the incorrect part number in the first supplement:

Defect code:	00 00 13 12 00	Supplement for 00 00 13 11 00
FRU code:	13 53 000	Replacing injection line (6 FRUs) (hose clamp replacement only this time)
Part No:	17 12 7 530 539	Hose clamp (1-ear clip "16.2" to injection valve)

Contact: Service and Technical Manager