

Dealer Operation/ General Manager	Sales- Motorcycles	Sales - Used Motorcycles	Business Manager (F&I)	Service	Parts & Accessories	Administration
Date: November 2007 Bulletin #:31 001 07 (033)		Source: SI 26/2007 BMW Motorrad USA Service and Technical				



BMW Motorrad USA

Service Information Bulletin

****Advance Notice of Recall 07V-368****

Subject: Handlebar fastener loose

Model: F 650 GS / Dakar (R13)

NHTSA Statement: Under the National Traffic and Motor Vehicle Safety Act of 1966, as amended, if there has been a recall campaign, dealers must assure that all new vehicles and new items of replacement equipment are free of safety defects and comply with all applicable Federal Motor Vehicle Safety Standards at the time of delivery to the consumer. This means that dealers may not deliver new motor vehicles or new items of replacement equipment to consumers unless the safety defect or noncompliance has been remedied before delivery.

Customer Notification: The current owner of each F 650 GS / Dakar (R13) motorcycle affected by this recall will be notified by a first class letter describing the details of the recall. In this letter, each customer will be asked to contact the BMW motorcycle retailer of his/her choice, making a service appointment for the completion of the replacement called for in this recall.

Details: 2195 units of the F 650 GS / F 650 GS Dakar (R13) models **might** have been fitted with clamping blocks and top fork bridges that the supplier did not manufacture to specification in accordance with the technical drawings. The result is that the handlebars might not be held securely enough in position. The possibility of the handlebars turning out of position when the motorcycle is being maneuvered or ridden cannot be excluded.

Motorcycles Affected: In order to determine if a specific motorcycle is affected by this Technical Campaign/Recall, it will be necessary to verify all motorcycle VINs through a DCS Vehicle History Check. Based on the response of the system, either proceed with the repair or take no further action.

Production Solution: These motorcycles in the range affected that are still in the factory have been converted. The clamping blocks and top fork bridges installed since the start of March 2007 onward are all to specification as per the technical drawings.

Aftersales Solution: The top fork bridge and both clamping blocks of all the motorcycles affected must be replaced before customers take delivery. The procedure entails removal of the ignition switch/steering lock. This involves irreparable damage to the two non-removable screws (51 25 7 666 667). When installing the ignition switch/steering lock, it is essential to ensure that the new non-removable screws are tightened with the correct special tool (socket wrench insert No. 51 0 531, BMW Part Number 83 30 0 402 324).

Warranty: The repair described in this bulletin is covered without time or mileage limitations.

Warranty Information:	Defect code:	00 00 31 27 00	Handlebar fastener loose
	FRU code:	31 42 028	Replacing top fork bridge 13 FRUs
		31 42 528	Replacing top fork bridge 12 FRUs
	Part Nos.:	31 42 2 345 800	Top fork bridge
		31 42 2 345 802	Clamping block (2 each)
		51 25 7 666 667	Screw, M8x20-MK (2 each)

Contact: Service & Technical Manager